

Solenoid Driven Metering Pump delta®

Virtually an all-rounder and just the right solution for exacting requirements.



Capacity range 7.5 – 75 l/h, 25 – 2 bar

A range of different pump types and material combinations are available for virtually all metering applications. The optional 1-month process timer offers a variety of installation options. The pump achieves maximum precision even with fluctuating back pressure thanks to the regulated solenoid drive. This guarantees

an exceptionally long service life even under maximum load. The integrated monitoring function optoGuard® reports faulty hydraulic conditions, such as overpressure or ruptured metering line. The large illuminated LC display guarantees excellent legibility of all displayed values. The capacity is shown directly in l/h.

Your benefits

- Adjustment of the capacity directly in l/h
- Adaptation to existing signal transducers by external control via potential-free contacts with pulse step-up and step-down
- External control via 0/4 – 20 mA standard signal with adjustable assignment of signal value to stroke rate
- Organise work processes conveniently with the optional process timer. The alternative to timers or PLCs.
- Optional PROFIBUS® interface for connection to process control systems
- Suitable for use with almost all liquid chemicals, thanks to the available material combinations PVDF, clear acrylic and stainless steel

Field of application

They can be used in all industries and integrated into automated processes. Maximum process reliability through the regulated solenoid drive and opto-Guard® monitoring function. The pump can work as a control unit with the process timer, for example in cooling water treatment

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Technical Data

Pump type	Max. pressure	Delivery rate	Stroke volume	Max. stroke rate	Connector size outside Ø x inside Ø	Suction lift	Shipping weight NPE, NPB, PVT / SST
	bar	l/h	ml/stroke	Strokes/min		mWC	kg
delta®							
DLTa 1612	16	11.3	0.94	200	8 x 5 mm	6*	10/11
DLTa 1020	10	19.1	1.59	200	12 x 9 mm	5*	10/11
DLTa 0730	7	29.2	2.43	200	12 x 9 mm	5*	10/11
DLTa 0450	4	49.0	4.08	200	G 3/4 - DN 10	3*	10/11
DLTa 0280	2	75.0	6.25	200	G 3/4 - DN 10	2*	10/11
DLTa 2508	25	7.5	0.62	200	8 x 4** mm	5*	10/11
DLTa 1608	16	7.8	0.65	200	8 x 5** mm	5*	10/11
delta® metering pumps with self-bleeding dosing head without bypass*							
DLTa 1608	16	3.8	0.32	200	8 x 5 mm	1.8	10
DLTa 1612	16	6.5	0.54	200	8 x 5 mm	1.8	10
DLTa 1020	10	14.0	1.17	200	12 x 9 mm	1.8	10
DLTa 0730	7	28.0	2.33	200	12 x 9 mm	1.8	10

delta® metering pumps with dosing heads for higher-viscosity media have a 10-20 % lower capacity and are not self-priming. G 3/4 - DN 10 connector with d 16-DN 10 hose nozzle.

* Suction lift (mWS) = Suction lift with filled dosing head and filled suction line

** With stainless steel design 6 mm connector width

All data refers to water at 20 °C.

Materials in Contact With the Medium

Design	Dosing head	Suction/pressure connector	Ball seat	Seals	Valve balls
NPE	Clear acrylic	PVC	EPDM	EPDM	Ceramic
NPB	Clear acrylic	PVC	FKM	FKM	Ceramic
PVT	PVDF	PVDF	PVDF	PTFE	Ceramic
SST (8 – 12 mm)	Stainless steel 1.4404	Stainless steel 1.4404	Ceramic	PTFE	Ceramic
SST (DN 10)	Stainless steel 1.4404	Stainless steel 1.4404	PTFE with carbon	PTFE	Ceramic

Design of connectors

Plastic	8 – 12 mm	Hose squeeze connector
	DN 10	d16 DN 10 hose nozzle
Stainless steel	6 – 12 mm	Swagelok system
	DN 10	Rp 3/8 insert

Diaphragm with a PTFE coating.

Repeatability of metering ±2% when used according to the operating instructions.

Permissible ambient temperature –10 °C to 45 °C.

Mean power consumption 78 W.

Degree of protection IP 66, insulation class F.

Scope of supply Metering pump with mains cable, connector kit for hose/tube connector as per table.

Operating instructions
Solenoid Metering Pump
delta® DLTa
with controlled optoDrive® solenoid drive

EN



P_DE_0002_SW

Please carefully read these operating instructions before use. · Do not discard.
 The operator shall be liable for any damage caused by installation or operating errors.
 The latest version of the operating instructions are available on our homepage.

Supplementary information



Fig. 1: Please read!

Read the following supplementary information in its entirety! You will benefit more from using the operating instructions should you already know this information.

The following are highlighted separately in the document:

- Enumerated lists

➔ Instructions

⇒ Outcome of the instructions

🔗 'State the identity code and serial number' on page 2: Links to points in this chapter

- refer to ... : References to points in this document or another document

[Keys]

Information



This provides important information relating to the correct operation of the unit or is intended to make your work easier.

Safety Information

Safety information is identified by pictograms - see Safety Chapter.

Validity

These operating instructions conform to current EU regulations applicable at the time of publication.

State the identity code and serial number

Please state identity code and serial number, which you can find on the nameplate when you contact us or order spare parts. This enables us to clearly identify the unit type and material versions.

Table of contents

1	Identity code	6
2	About this pump	9
3	Safety chapter	10
4	Storage, transport and unpacking	15
5	Overview of equipment and control elements	17
	5.1 Overview of equipment.....	17
	5.2 Control elements.....	18
	5.2.1 Key functions.....	18
	5.2.2 Stroke length adjustment knob.....	19
	5.2.3 Identifier.....	19
6	Functional description	22
	6.1 Liquid End.....	22
	6.2 Drive unit.....	22
	6.3 Capacity.....	22
	6.4 Operating modes.....	23
	6.5 Functions.....	23
	6.6 Relay (options).....	24
	6.7 Functional and fault Indicator.....	24
	6.8 LCD display.....	25
	6.9 LED indicators.....	25
	6.10 Hierarchy of operating modes, functions and fault statuses.....	25
7	Assembly	26
8	Hydraulic Installation	27
	8.1 Installing hose lines.....	28
	8.1.1 Installation of metering pumps without bleed valve.....	28
	8.1.2 Installation of metering pumps with bleed valve.....	30
	8.2 Basic installation notes.....	31
9	Electrical installation	33
	9.1 Supply voltage connector.....	34
	9.2 Description of the Terminals.....	35
	9.2.1 "External control" terminal.....	35
	9.2.2 "Level switch" terminal.....	36
	9.2.3 "Metering monitor" terminal.....	36
	9.2.4 "Diaphragm rupture sensor" terminal.....	37
	9.3 Relay.....	37
	9.3.1 Relay functions.....	37
	9.3.2 "Fault indicating relay" output (identity code 1 + 3 or 6 + 7).....	38
	9.3.3 Output for other relays (identity code 4 + 5, 8 + 9, A + B)..	39
	9.3.4 Output "Current output plus relay" (identity code C + D + E).....	39
10	Setting	41
	10.1 Basic principles for setting up the control.....	41
	10.2 Checking adjustable variables.....	41
	10.3 Changing to Setting mode.....	42
	10.4 Selecting the operating mode (Menu "Mode").....	43
	10.5 Operating mode settings (menu "Settings").....	43
	10.5.1 "Manual" operating mode settings.....	45
	10.5.2 Settings for the "Batch" operating mode (BATCH menu).....	45
	10.5.3 "Contact" operating mode settings.....	46
	10.5.4 "Analog" operating mode settings.....	48

10.6	Programmable function settings ("Settings" menu).....	50
10.6.1	Settings for the "Concentration" function (CONCENTRATION menu).....	51
10.6.2	Settings for the "Auxiliary frequency" function (AUX menu).....	58
10.6.3	Settings for the "Flow" function (FLOW menu).....	59
10.6.4	Settings for the "Calibration" function (CALIBRATION menu).....	59
10.6.5	Settings for the "Metering" function (METERING menu)..	61
10.6.6	Settings for the "Bleeding" function).....	65
10.6.7	Settings for the "Relay" function (RELAY menu).....	67
10.6.8	Settings for the "Analogue output" function (ANALOG OUTPUT menu).....	68
10.6.9	Settings in the "System" menu" (SYSTEM menu).....	69
10.7	Set code (SECURITY menu).....	70
10.8	Delete total number of strokes or total litres (CLEAR menu).....	71
10.9	Set language (LANGUAGE menu).....	71
11	Operation.....	72
11.1	Manual.....	72
11.2	Remote operation.....	74
12	Maintenance.....	75
13	Repair.....	77
13.1	Cleaning valves.....	78
13.2	Replacing the diaphragm.....	79
13.3	Cleaning the Diaphragm Rupture Indicator.....	81
14	Troubleshooting.....	82
14.1	Faults without a fault message.....	82
14.2	Fault messages.....	83
14.3	Fault alerts / warning alerts.....	83
14.4	Warning messages.....	84
14.5	All other faults.....	84
15	Decommissioning and disposal.....	85
15.1	Decommissioning.....	85
15.2	Disposal.....	86
16	Technical data.....	87
16.1	Performance data.....	87
16.2	Accuracy.....	88
16.2.1	Standard liquid ends.....	88
16.3	Viscosity.....	88
16.4	Material data.....	88
16.5	Electrical data.....	89
16.6	Temperatures.....	89
16.7	Climate.....	89
16.8	Degree of Protection and Safety Requirements.....	90
16.9	Compatibility.....	90
16.10	Weight.....	90
16.11	Sound pressure level.....	90
17	Dimensional drawings.....	91
18	Diagrams for setting the metering capacity.....	95
19	Exploded view drawings.....	97
20	Further order information.....	117
21	EU Declaration of Conformity for Machinery.....	118
22	Operating menu overview.....	119

23	Continuous displays.....	121
24	Index.....	123

1 Identity code

delta® product range, version a

DLTa	Type	Capacity
		bar l/h
2508	25	7.5
1608	16	7.8
1612	16	11.3
1020	10	19.1
0730	7	29.2
0450	4	49.0
0280	2	75.0
Material of dosing head / valves		
SS	Stainless steel / stainless steel	
PV	PVDF / PVDF	
NP	Clear acrylic / PVC	
Material of seals / diaphragm		
T	PTFE / PTFE-coated	
S	PTFE / Diaphragm also coated with FPM	
B	FPM-B / PTFE-coated	
E	EPDM / PTFE-coated	
F	FDA-compliant	
Dosing head design		
0	without bleed valve, without valve spring	
1	without bleed valve, with valve spring	
2	with bleed valve, without valve spring	
3	with bleed valve, with valve spring	
4	HV version for media of higher viscosity	
7	Self-bleeding without bypass (SER)	
Hydraulic connector		
0	Standard connection in line with technical data	
5	Connector for 12/6 hose, suction side standard	
F	Connector on discharge side for 8/4 hose, standard on suction side	
Diaphragm rupture indicator		
0	without diaphragm rupture indicator	
1	Diaphragm rupture indicator	
2	With dual diaphragm system and diaphragm rupture indicator, pressure sensor	
Design		
0	with ProMinent logo	
Electrical connection		
U	Universal control 100-230 V ±10%, 50/60 Hz	

delta® product range, version a

Cable and plug		
A	2 m European	
B	2 m Swiss	
C	2 m Australian	
D	2 m USA / 115 V	
1	2 m open end	
...	...	
Relay		
0	no relay	
1	Fault indicating relay (N/C)	1 x changeover contact 230 V – 8 A
3	Fault indicating relay (N/O)	1 x changeover contact 230 V – 8 A
4	as 1 + pacing relay	2 x N/O 24 V – 100 mA
5	as 3 + pacing relay	2 x N/O 24 V – 100 mA
A	Shut-down and warning relays (N/C)	2 x N/O 24 V – 100 mA
C	As 1 + 4-20 mA mA output	1 x N/O 24 V – 100 mA
F	With automatic bleed valve	230 V
G	with automatic bleed valve and relay output	24 VDC
...	...	
Accessories		
0	no accessories	
1	with foot and injection valve, 2 m suction line, 5 m metering line	
2	As 0 + measuring cup	
3	As 1 + measuring cup	
Control version		
0	Manual + external contact with pulse control	
3	Manual + external contact with pulse control + analogue 0/4-20mA	
4	As 0 + 4-week process timer	
5	As 3 + 4-week process timer	
C	As 3 + CANopen	
M	As 3 + pH, ORP and chlorine + DFMA control module	

delta® product range, version a

											R	As 3 + PROFIBUS® inter- face, M12
											Access code	
											0	No access code
											1	With access code
											Language	
											EN	German
											EN	English
											FR	French
											ES	Spanish
											IT	Italian
										
											Pause / level	
											0	Pause N/C, level N/C

2 About this pump

Properties of the device

The solenoid metering pumps belonging to the delta® product range with controlled optoDrive® solenoid drive are microprocessor-controlled solenoid metering pumps with the following characteristics:

- Continuous or pulsing operation
- Adaptation of the pump to the feed chemical
- Detection of blocked points of injection, broken metering lines and trapped air or gas bubbles in the dosing head by the integral injection point monitor optoGuard.
- Output range 7.5 l/h, 25 - 2 bar
- Stroke length continuously adjustable between 0 - 100 % (recommended 30 - 100 %)
- Material versions PVDF and stainless steel
- Patented coarse/fine adjustment
- Diaphragm rupture detection and signalling (optional)
- Adjustment and display of the feed rate, either as strokes/min or l/h via the keyboard
- Large illuminated graphic display
- External activation via potential-free contacts with optional pulse step-up and step-down
- Option of external activation by standard signal 0/4-20 mA
- Interface for PROFIBUS® or CANopen (optional)
- 14-day process timer* for time- and event-dependent metering tasks
- Connection for 2-stage level switch
- 3 LED display for operation, warning and fault messages in plain text
- Concentration input for volume-proportional metering
- Automatic bleed
- Pump type 2508 with 7.5 l/h at 25 bar
- Material version NP for pump types 2508, 1612, 1608, 1020 and 0730

3 Safety chapter

Labelling of safety information

The following signal words are used in these operating instructions to denote different levels of danger:

Signal word	Meaning
WARNING	Denotes a possibly hazardous situation. If this is disregarded, you are in a life-threatening situation and this can result in serious injuries.
CAUTION	Denotes a possibly hazardous situation. If this is disregarded, it could result in slight or minor injuries or material damage.

Warning signs denoting different types of danger

The following warning signs are used in these operating instructions to denote different types of danger:

Warning signs	Type of danger
	Warning – automatic start-up.
	Warning – high-voltage.
	Warning – danger zone.

Intended use

- Only use the pump to meter liquid feed chemicals.
- Only use the pump after it has been correctly installed and started up in accordance with the technical data and specifications contained in the operating instructions.
- Observe the general limitations with regard to viscosity limits, chemical resistance and density - see also ProMinent® Resistance List in the Product Catalogue or at www.prominent.com!
- All other uses or modifications are prohibited.
- The pump is not intended for the metering of gaseous media and solids.
- The pump is not intended for the metering of explosive media.
- The pump is not intended for operation in areas at risk from explosion.
- The pump is not intended for flammable media without suitable protective measures.
- The pump is not intended for exterior applications without the implementation of suitable protective measures.
- The pump should only be operated by trained and authorised personnel, see the following "Qualifications" table.
- You have a responsibility to adhere to the information contained in the operating instructions at the different phases of the unit's service life.

Qualification of personnel

Action	Qualification
Storage, transport, unpacking	Instructed person
Assembly	Technical personnel, service
Planning hydraulic installation	Qualified personnel who have a thorough knowledge of metering pumps.
Hydraulic installation	Technical personnel, service
Installation, electrical	Electrical technician
Operation	Instructed person
Maintenance, repair	Technical personnel, service
Decommissioning, disposal	Technical personnel, service
Troubleshooting	Technical personnel, electrical technician, instructed person, service

Explanation of the terms:

Technical personnel

A qualified employee is deemed to be a person who is able to assess the tasks assigned to him and recognise possible dangers based on his/her technical training, knowledge and experience, as well as knowledge of pertinent regulations.

Note:

A qualification of equal validity to a technical qualification can also be gained by several years employment in the relevant work area.

Electrical technician

Electrical technicians are deemed to be people, who are able to complete work on electrical systems and recognise and avoid possible dangers independently based on their technical training and experience, as well as knowledge of pertinent standards and regulations.

Electrical technicians should be specifically trained for the working environment in which they are employed and know the relevant standards and regulations.

Electrical technicians must comply with the provisions of the applicable statutory directives on accident prevention.

Instructed person

An instructed person is deemed to be a person who has been instructed and, if required, trained in the tasks assigned to him/her and possible dangers that could result from improper behaviour, as well as having been instructed in the required protective equipment and protective measures.

Service

Customer Service department refers to service technicians, who have received proven training and have been authorised by ProMinent or ProMaqua to work on the system.

Safety information



WARNING!
Warning about personal and material damage

The pump can start to pump, as soon as it is connected to the mains voltage.

- Install an emergency cut-off switch in the pump power supply line or integrate the pump in the emergency cut-off management of the system.



WARNING!

Danger of electric shock

A mains voltage may exist inside the pump housing.

- If the pump housing has been damaged, you must disconnect it from the mains immediately. It may only be returned to service after an authorised repair.



WARNING!

Fire danger

When pumping inflammable media the operator must take suitable safety precautions.



WARNING!

Warning of hazardous feed chemical

Should a dangerous feed chemical be used: it may escape from the hydraulic components when working on the pump, material failure or incorrect handling of the pump.

- Take appropriate protective measures before working on the pump (e.g. safety glasses, safety gloves, ...). Adhere to the material safety data sheet for the feed chemical.
- Drain and flush the liquid end before working on the pump.



CAUTION!

Warning of feed chemical spraying around

Feed chemical can spray out of the hydraulic components if they are manipulated or opened due to pressure in the liquid end and adjacent parts of the system.

- Disconnect the pump from the mains power supply and ensure that it cannot be switched on again by unauthorised persons.
- Depressurise the system before commencing any work on hydraulic parts.



CAUTION!

Warning of feed chemical spraying around

An unsuitable feed chemical can damage the parts of the pump that come into contact with the chemical.

- Take into account the resistance of the wetted materials and the ProMinent Resistance List when selecting the feed chemical - see the ProMinent Product Catalogue or visit ProMinent.

**CAUTION!****Warning of feed chemical spraying around**

The metering pump can generate a multiple of its rated pressure. Hydraulic parts can rupture if a discharge line is blocked.

- Correctly install a back pressure valve in the discharge line behind the metering pump.

**CAUTION!****Only with SER dosing heads: Warning of feed chemical spraying around**

If there is a high pressure acting on the other side of the discharge valve, opening of the bleed valve can result in feed chemical escaping even if the pump is at a standstill.

**CAUTION!****Danger of personnel injury and material damage**

The use of untested third party parts can result in personnel injuries and material damage.

- Only fit parts to metering pumps, which have been tested and recommended by ProMinent.

**CAUTION!****Danger from incorrectly operated or inadequately maintained pumps**

Danger can arise from a poorly accessible pump due to incorrect operation and poor maintenance.

- Ensure that the pump is accessible at all times.
- Adhere to the maintenance intervals.

**CAUTION!****Danger from incorrect metering**

Should a different liquid end size be fitted, this will change the metering behaviour of the pump.

- Have the pump reprogrammed in the works.

**CAUTION!****Warning against illegal operation**

Observe the regulations that apply where the device is installed.

Fixed separating protective equipment

- Dosing head
- Housing
- Hood (houses the control elements)

The dosing head may only be removed by the customer in accordance with the "Repair" chapter.

The housing and the hood may only be removed by ProMinent customer service department.

Information in the event of an emergency

In the event of an electrical accident, disconnect the mains cable from the mains or press the emergency cut-off switch fitted on the side of the system!

If feed chemical exits, switch off the pump by pressing the *[Stop/Start]* key. If necessary depressurise the hydraulic system around the pump. Observe the safety data sheet for the feed chemical.

Sound pressure level

Sound pressure level L_{pA} < 70 dB according to EN ISO 20361

at maximum stroke length, maximum stroke rate, maximum back pressure (water)

4 Storage, transport and unpacking

Safety information



WARNING!

The pump can tip over when lifting

The pump can tip over when lifting, as the centre of gravity of the pump is quite a distance from the liquid end.

- Grip the pump quite close to the liquid end.

Safety information



WARNING!

The transporting of pumps which have been used with radioactive feed chemicals is forbidden!

They will also not be accepted by ProMinent!



WARNING!

Only return metering pumps for repair in a cleaned state and with a flushed liquid end - refer to "Decommissioning!"

Only return metering pumps with a completed Decontamination Declaration form. The Decontamination Declaration constitutes an integral part of an inspection / repair order. A unit can only be inspected or repaired when a Declaration of Decontamination Form is submitted that has been completed correctly and in full by an authorised and qualified person on behalf of the pump operator.

The "Decontamination Declaration Form" can be found on our homepage.



CAUTION!

Danger of material damage

The device can be damaged by incorrect or improper storage or transportation!

- The unit should only be stored or transported in a well packaged state - preferably in its original packaging.
- The packaged unit should also only be stored or transported in accordance with the stipulated storage conditions.
- The packaged unit should be protected from moisture and the ingress of chemicals.

Ambient conditions

Refer to the "Technical Data" chapter

Scope of delivery

Compare the delivery note with the scope of delivery:

- Metering pump with mains cable
- Connector kit for hose/pipe connection
- Product-specific operating instructions with EC Declaration of Conformity
- Optional accessories
- Relay cable, as necessary

5 Overview of equipment and control elements

5.1 Overview of equipment

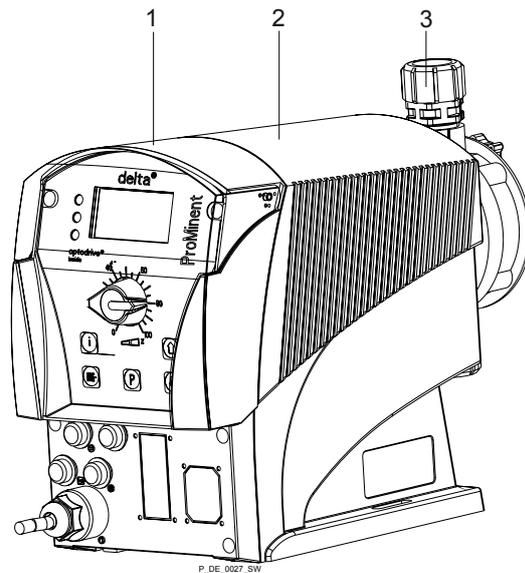


Fig. 2

- 1 Control unit
- 2 Drive unit
- 3 Liquid end

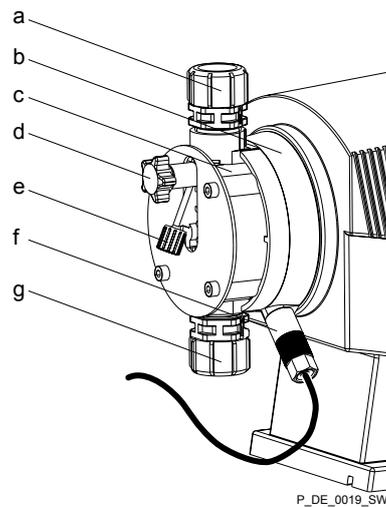


Fig. 3

- a Discharge valve
- b Backplate
- c Dosing head
- d Bleed valve
- e Bypass hose sleeve
- f Diaphragm rupture sensor
- g Suction valve

5.2 Control elements

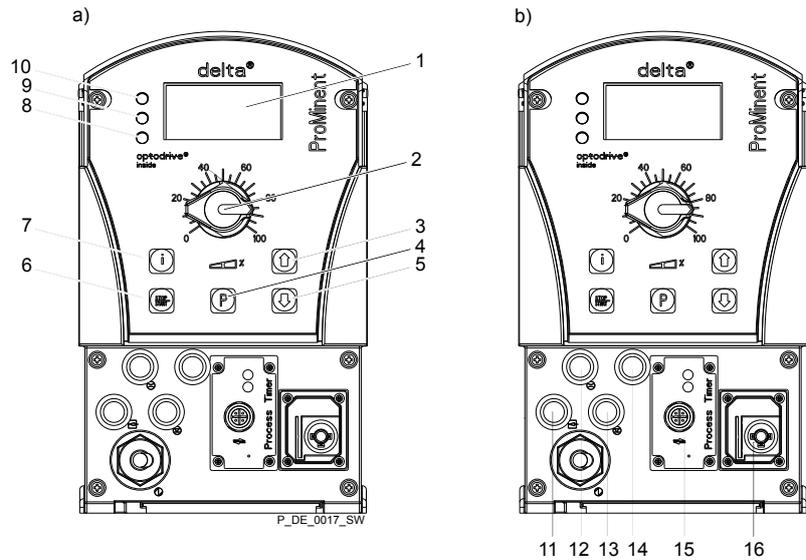


Fig. 4: a) Displays and keys, b) Electrical control connections

- 1 LCD screen
- 2 Stroke length adjustment knob
- 3 [UP] key
- 4 [P] key
- 5 [DOWN] key
- 6 [STOP/START] key
- 7 [i] key
- 8 Operating indicator (green)
- 9 Warning indicator (yellow)
- 10 Fault indicator (red)
- 11 "External control" socket
- 12 "Metering monitor" socket
- 13 "Level switch" socket
- 14 "Diaphragm rupture indicator" socket
- 15 Slot for optional modules (timer, PROFIBUS®, CAN-Bus)
- 16 Relay and mA-output (optional)

5.2.1 Key functions

Key	Application	In continuous displays (operation)	In adjustment mode (set up)
			
[STOP/START]	Pressed briefly	Stop pump,	Stop pump,
		Start pump	Start pump
			
[P]	Pressed briefly	Start batch (only in 'Batch' operating mode), acknowledge fault	Confirm entry - jump to next menu option or to continuous display
	Pressed for 2 s	Change to adjustment mode	-
	Pressed for 3 s	-	Jump to continuous display
			

Key	Application	In continuous displays (operation)	In adjustment mode (set up)
[/]	Pressed 1x	Switch between the continuous displays	Change between "Change individual digits" and "Change one number"
	Pressed 2x	-	Under "change individual digits": Jump to the first digit
	Press and hold	Change to the secondary display	-
			
[UP], [DOWN]	Individually pressed (until double arrow appears)	Change directly adjustable variables	Select another setting, change individual number or number. At the top end of a selection, effect similar to an ESC key.
	Pressed simultaneously	Priming (in "Stroke rate" continuous display)	-

5.2.2 Stroke length adjustment knob

The stroke length can be adjusted using the stroke length adjustment knob and with it the volume per stroke.

5.2.3 Identifier

The LCD screen supports the operation and adjustment of the pump using different identifiers:

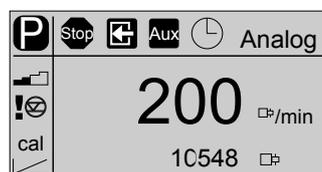
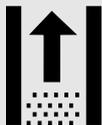
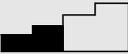


Fig. 5

The identifiers have the following meanings:

Symbol	Additional symbol	Name	Meaning
		Priming:	The pump is currently priming (both arrow keys pressed).
		Symbol for P-key:	The pump is in adjustment mode.
		Lock symbol:	Lock (if a code was set. Flashes).
		Double arrow symbol:	the value in the continuous display can be changed with the arrow keys.
i		Info symbol:	It is possible to change between continuous displays.

Symbol	Additional symbol	Name	Meaning
		Stop:	The pump was stopped using the [STOP/START] key (therefore manually).
		Pause:	The pump was externally stopped by the Pause contact.
		Aux:	The pump is currently pumping with the auxiliary frequency as the stroke rate. During this time, the pump is in 'Manual' operating mode.
		Fault:	A fault has occurred, which has stopped the system.
		Stroke length:	The pump is set to 'Metering' 'slow' and this metering mode is also active (less than 61 strokes/min). Below 30 strokes/min the operating indicator flashes during operation and illuminates for slightly longer at the end of each stroke. The symbol relates to the symbol, which is located beneath the stroke adjustment dial.
		Stroke length adjustment:	Deviation in the stroke length from the value set at the time of the last locking of the setting menu.
		Diaphragm rupture:	The diaphragm is broken. The message appears as a warning or fault, dependent upon the setting. The symbol represents a section through the membrane.
		Air lock:	There is air in the liquid end. The message appears as a warning or fault, dependent upon the setting. The symbol represents a liquid end with air bubbles in it.
		Level:	The "Warning" level in the storage tank was transgressed. If the symbol flashes, the level has fallen below the "Fault" level in the storage tank and the pump stops.
		Flow:	A flow control is connected. Together with a call sign, the symbol indicates problems with the flow.
		Contact:	The pump is in 'Contact' operating mode. The symbol closes every time a contact signal is generated.
		Contact signal:	The pump is in 'Batch' operating mode. The symbol flashes every time a contact signal is generated.
p+		Overpressure monitoring:	A constriction or a closed shut-off valve on the discharge side allows the pressure to increase above the maximum permissible operating pressure. The message appears as a warning or fault, dependent upon the setting.
p -		Low pressure:	There is a leak or a burst or torn line on the discharge side. The message appears as a warning or fault, dependent upon the setting.
m		Memory:	The pump is in operating mode 'Contact' or 'Batch' and the auxiliary function "Memory" is set.

Symbol	Additional symbol	Name	Meaning
0..20		0...20 mA:	The pump is in operating mode ' <i>Analog</i> '. The processing type ' <i>0...20</i> ' is set.
4..20		4...20 mA:	The pump is in operating mode ' <i>Analog</i> '. The processing type ' <i>4...20</i> ' is set.
i < 4		i less than 4 mA:	Problems with the standard signal at the standard signal input e.g. broken cable.
i > 23		i greater than 23 mA:	The standard signal at the standard signal input indicates a fault with the connected unit.
		Line:	The pump is in operating mode ' <i>Analog</i> '. The processing type ' <i>Curve</i> '- ' <i>Linear</i> ' is set.
		Upper sideband:	The pump is in operating mode ' <i>Analog</i> '. The processing type ' <i>Curve</i> '- ' <i>Upper sideband</i> ' is set.
		Lower sideband:	The pump is in operating mode ' <i>Analog</i> '. The processing type ' <i>Curve</i> '- ' <i>Lower sideband</i> ' is set.



The pump only shows the metering volume and the capacity in the calibrated state in l or l/h or in gal or gal/h.

6 Functional description

6.1 Liquid End

The dosing process is performed as follows: The diaphragm is pressed into the dosing head; the pressure in the dosing head closes the suction valve and the feed chemical flows through the discharge valve out of the dosing head. The diaphragm is now drawn out of the dosing head; the discharge valve closes due to the negative pressure in the dosing head and fresh feed chemical flows through the suction valve into the dosing head. One cycle is completed.

6.2 Drive unit

The displacement body is driven by an electromagnet, which is controlled by an electronic control.

optoDrive® drive technology

The optoDrive® drive technology means the variation over time of the metering flow can be precisely matched to the requirements of the particular application. Hence the user can, dependent on requirements, set a slow discharge stroke for nearly continuous metering or a quick stroke e.g. for quick clocked filling processes. In both operating modes it is possible, to selectively also slow the suction stroke, see figure. In this way, it is possible to prevent the main cause for imprecise metering with high viscosity feed chemicals, namely the incomplete filling of the liquid end. For the case of gaseous feed chemicals, the slow suction stroke prevents cavitation and consequently increases metering accuracy. Oscillations in the back pressure in the metering line, which could lead to undesirable variations in the metering volume, are automatically compensated for by the drive. Consequently, a dosing precision is attained, which otherwise could only be achieved using a complex control circuit.

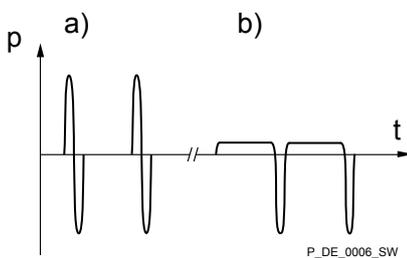


Fig. 6: Metering types: a) pulsing, b) nearly continuous

The integral injection point monitoring of the hydraulic metering parameters, optoGuard® is integrated in the drive. It automatically detects blocked points of injection or broken metering lines. Consequently, dependent on the hydraulic installation situation, separate relief valves and pressure sensors need not be used, and no uncontrolled metering through a broken line occurs. It also detects air or gases (airlock) trapped in the liquid end. This prevents metering of incorrect quantities and thus increases process reliability. The relevant messages are shown on the pump's display. The system operator can determine, depending on the type of fault, whether a message is to be sent to the process control system via the fault signal relay and whether metering is automatically stopped.

6.3 Capacity

The capacity is determined by the stroke length and rate.

The stroke length is adjusted by the stroke length adjustment knob within a range of 0 ... 100 %. A stroke length of between 30 ... 100 %) is recommended to achieve the specified reproducibility.

The stroke rate can be set using the arrow keys (not in "Analog" operating mode) in the range 0 - 200 strokes/min (200 strokes/min \pm 12,000 strokes/h). The "Stroke rate (strokes / min)" continuous display shows decimal places if a stroke frequency is set in the "Stroke rate (strokes / h)" continuous display, which cannot be divided by 60 without a remainder.

Data	Value	Unit
Recommended stroke length	30 ... 100	%

The stroke speed can be set in the "Dosing" menu.

6.4 Operating modes

Operating modes are selected via the "Operating modes" menu.

"Manual" operating mode

The stroke rate is set manually via the control unit.

"Batch" operating mode

This operating mode provides the option of working with large transfer factors (up to 65535). Metering can be triggered by pressing the button *[P]* or by a pulse received via the "External control" jack through a contact or a semiconductor switching element. A metering volume (batch) or a number of strokes can be selected in the '*Settings*' menu using the *[arrow keys]*.

Operating mode "Contact"

This operating mode offers the option of activating the pump externally by means of potential-free contacts (e.g. by means of a contact water gauge). The number of strokes (reducing or transfer factor 0.01 to 99.99) can be pre-selected in the '*Settings*' menu using the *[arrow keys]*.

"Analog" operating mode

The stroke rate is controlled using an analog current signal via the "External control" jack. Processing of the current signal can be preselected via the control unit.

6.5 Functions

The following functions can be selected via the menu '*Settings*' :

"Calibrate" function

The stroke rate is controlled using an analog current signal via the "External control" jack. Processing of the current signal can be preselected via the control unit.

The pump can also be operated in the calibrated state in all operating modes. The corresponding continuous displays can then either display the metering volume or the capacity (in the 2nd level continuous display). The calibration remains valid over the entire stroke rate range and over a stroke length range from 0 - 100 %.

"Auxiliary rate" function

This enables switching to an adjustable stroke rate which can be fixed in the '*Settings*' menu via the "External control" jack. This auxiliary frequency has priority over the operating mode stroke rate settings.

"Flow" function

This monitors the flow in "pulsing" dosing mode after every individual stroke, if a dosing monitor is connected. The number of sequential faulty strokes above which it is to be stopped, can be set in the '*Settings*' menu.

The following functions are available as standard:

"Level switch" function

Information about the liquid/powder level in the feed chemical container is reported to the pump. To do so, a two-stage level switch must be fitted; it is connected to the "Level switch" jack.

"Pause" function

The pump can be remotely stopped via the "External control" jack.

The following functions are triggered by a key press:

"Stop" function

The pump can be stopped by pressing the key *[STOP/START]*, without disconnecting it from the power supply.

"Priming" function

Priming (short-term transport at maximum frequency) can be triggered by simultaneous pressing of the two *[arrow keys]*.

6.6 Relay (options)

The pump has several connection options for:

"Fault indicating relay" option

The relay can, in the event of fault or warning alerts or messages (e.g. *'Warning level'*), close a connected electric circuit (e.g. for an alarm horn).

The relay can be retrofitted through a knock-out opening in the pump foot - refer to "Retrofitting relays".

"Fault indicating and pacing relay" option

This combined relay can generate a contact with each stroke via its pacing relay in addition to its function as a fault indicating relay.

The relay can be retrofitted through a knock-out opening in the pump foot - refer to "Retrofitting relays".

"Automatic bleed" option

The function "Bleeding" is used for controlled bleeding of the liquid end, if the pump is provided with the option "Automatic bleed". The "Automatic bleed" option can be retrofitted, i.a. via a knock-out in the control unit.

There are two versions:

- version with only 1 relay - to control the bleed valve.
- Version with only 2 relays - one relay to control the bleed valve and one relay free for other uses.

"mA output" option

The I signal of the current output signals the currently calculated pump metering volume. The option "mA output" can be retrofitted via a knock-out in the control unit.

The option additionally always provides a fault indicating relay or a pacing relay.

6.7 Functional and fault Indicator

The operating and fault statuses are indicated by the three LED indicators and the "Fault" identifier of the LCD screen, see also the "Troubleshooting" chapter.

6.8 LCD display

If a fault occurs, the identifier "Fault" appears as well an additional, explanatory symbol.

6.9 LED indicators

Fault indicator (red)

The fault indicator lights up if the liquid level in the chemical feed container falls below the second switching point of the level switch (20 mm residual filling level in the chemical feed container).

This LED flashes in the event of an undefined operating mode.

Warning indicator (yellow)

The warning indicator lights up if the fluid level in the chemical feed container falls below the first switching point of the level switch.

Operating indicator (green)

The operating indicator lights up if the pump is ready for operation and there are no fault or warning alerts. It goes out quickly as soon as the pump has performed a stroke. It starts to flash as soon as the stroke rate falls below 30 strokes / min.

6.10 Hierarchy of operating modes, functions and fault statuses

The different operating modes, functions and fault statuses have a different effect on if and how the pump reacts.

The following list shows the order:

1. - Priming
2. - Fault, Stop, Pause
3. - Auxiliary rate
4. - Manual, Analog, Contact, Batch

Comments:

re 1 - "Priming" can take place in any mode of the pump (providing it is functioning).

re 2 - "Fault", "Stop" and "Pause" stop everything apart from "Priming".

re 3 - The stroke rate of "Auxiliary rate" always has priority over the stroke rate specified by an operating mode or priority 4.

7 Assembly



- Compare the dimensions on the dimension sheet with those of the pump.



WARNING!

Danger of electric shock

If water or other electrically conducting liquids penetrate into the drive housing, in any other manner than via the pump's suction connection, an electric shock may occur.

- Position the pump so that it cannot be flooded.



CAUTION!

Danger from incorrectly operated or inadequately maintained pumps

Danger can arise from a poorly accessible pump due to incorrect operation and poor maintenance.

- Ensure that the pump is accessible at all times.
- Adhere to the maintenance intervals.



Capacity too low

The liquid end valves can be disturbed by vibrations.

- Secure the metering pump so that no vibrations can occur.



Capacity too low

If the valves of the liquid end are not vertical, they cannot close correctly.

- Suction and discharge valves must stand vertically upwards (for self-bleeding liquid end, the bleed valve).

- ➔ Mount the metering pump with the pump foot on a horizontal, level and load-bearing supporting surface.

8 Hydraulic Installation

Safety information

**CAUTION!****Warning of feed chemical spraying around**

An unsuitable feed chemical can damage the parts of the pump that come into contact with the chemical.

- Take into account the resistance of the wetted materials and the ProMinent Resistance List when selecting the feed chemical - see the ProMinent Product Catalogue or visit ProMinent.

**CAUTION!****Warning of feed chemical spraying around**

Pumps which are not fully installed hydraulically can eject feed chemicals from the outlet openings of the discharge valves as soon as they are connected to the mains.

- The pump must first be hydraulically installed and then electrically.
- In the event that you have failed to do so, press the *[STOP/START]* button or press the emergency-stop switch.

**CAUTION!****Warning of feed chemical spraying around**

Feed chemical can spray out of the hydraulic components if they are manipulated or opened due to pressure in the liquid end and adjacent parts of the system.

- Disconnect the pump from the mains power supply and ensure that it cannot be switched on again by unauthorised persons.
- Depressurise the system before commencing any work on hydraulic parts.

**CAUTION!****Danger from rupturing hydraulic components**

Peak loads during the dosing stroke can cause the maximum permissible operating pressure of the system and pump to be exceeded.

- The discharge lines are to be properly designed.

**CAUTION!****Danger of personnel injury and material damage**

The use of untested third party parts can result in personnel injuries and material damage.

- Only fit parts to metering pumps, which have been tested and recommended by ProMinent.

8.1 Installing hose lines

8.1.1 Installation of metering pumps without bleed valve

Safety information



CAUTION!

Warning of feed chemical spraying around

The pipes can loosen or rupture if they are not installed correctly.

- Route all hose lines so they are free from mechanical stresses and kinks.
- Only use original hoses with the specified hose dimensions and wall thicknesses.
- Only use clamp rings and hose nozzles that are intended for the hose diameter in question to ensure the long service life of the connections.



CAUTION!

Danger from rupturing hydraulic components

Hydraulic components can rupture if the maximum permissible operating pressure is exceeded.

- Always adhere to the maximum permissible operating pressure of all hydraulic components - please refer to the product-specific operating instructions and system documentation.
- Never allow the metering pump to run against a closed shut-off device.
- Install a relief valve.



CAUTION!

Hazardous feed chemicals can escape

Hazardous or extremely aggressive feed chemicals can escape outside when using conventional bleeding procedures with metering pumps.

- Install a bleed line with return line into the storage tank.



CAUTION!

Hazardous feed chemicals can escape

Hazardous or extremely aggressive feed chemicals can escape outside in the event that the metering pump is removed from the installation.

- Install a shut-off valve on the pressure and discharge side of the metering pump.



CAUTION!

Uncontrolled flow of feed chemical

Feed chemical can pass through a stopped metering pump if there is back pressure.

- Use an injection valve or a vacuum breaker.

**CAUTION!****Uncontrolled flow of feed chemical**

The feed chemical can leak through the metering pump in an uncontrolled manner in the event of excessive priming pressure.

- Do not exceed the maximum priming pressure for the metering pump - please refer to the product-specific operating instructions.



Align the pipes so that the metering pump and the liquid end can be removed from the side if necessary.

Installing hose lines - PP, NP, PV, TT designs

1. ➔ Cut off the ends of the hoses at right angles.
2. ➔ Pull the union nut (2) and clamp ring (3) over the hose (1) - see .
3. ➔ Push the hose end (1) up to the stop over the nozzle (4) and widen, if necessary.



Ensure that the O-ring and/or the flat seal (5) is sitting properly in the valve (6).



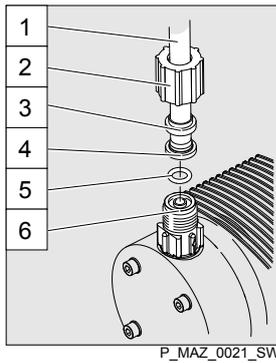
Never re-use used PTFE seals. An installation sealed in this way is not watertight.

This type of seal is permanently distorted when subjected to pressure.



The FPM flat seal PV design has a dot to enable it to be distinguished from the EPDM flat seal.

4. ➔ Place the hose (1) with the nozzle (4) onto the valve (6).
5. ➔ Clamp the hose connector: Tighten the union nut (2) while simultaneously pressing on the hose (1).
6. ➔ Re-tighten the hose connector: Pull on the hose (1) briefly, which is fastened to the dosing head and then tighten the union nut (2) once more.

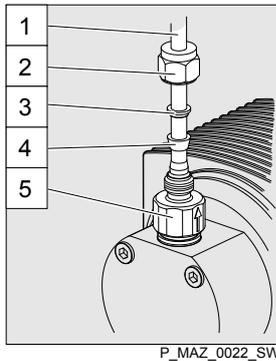


- 1 Hose
- 2 Union nut
- 3 Clamp ring
- 4 Nozzle
- 5 O-ring or flat seal
- 6 Valve

Fig. 7: PP, NP, PV and TT designs

Installing stainless steel pipe - SS design

1. ➤ Pull the union nut (2) and clamp rings (3, 4) over the pipe (1) with approx. 10 mm overhang - see .
2. ➤ Insert the pipe (1) up to the stop in the valve (5) and then withdraw 1...2 mm.
3. ➤ Tighten the union nut (2).



- 1 Pipe
- 2 Union nut
- 3 Rear clamp ring
- 4 Front clamp ring
- 5 Valve

Fig. 8: SS design

Installing hose lines - SS design



CAUTION!

Warning of feed chemical spraying around

Connections can come loose in the event that hose lines are installed incorrectly on stainless steel valves.

- Only use PE or PTFE hose lines.
- In addition, insert a stainless steel support insert into the hose line.

8.1.2 Installation of metering pumps with bleed valve

Safety information



CAUTION!

- All the installation and safety information for metering pumps without bleed valves also apply.

Installation of the return line

A return line is also connected in addition to the suction and discharge line.

1. → Attach the hose line to the return hose nozzle or to the liquid end bleed valve. PVC hose, soft, 6x4 mm is recommended.
2. → Feed the free end of the return line into the storage tank.
3. → Shorten the return line so that it is not immersed in the feed chemical in the storage tank.

8.2 Basic installation notes

Safety notes



CAUTION!

Danger resulting from rupturing hydraulic components

Hydraulic components can rupture if the maximum permissible operating pressure is exceeded.

- Never allow the metering pump to run against a closed shut-off device.
- With metering pumps without integral relief valve: Install a relief valve in the discharge line.



CAUTION!

Hazardous feed chemicals can escape

With hazardous feed chemicals: Hazardous feed chemical can leak out when using conventional bleeding procedures with metering pumps.

- Install a bleed line with a return into the storage tank.

- Shorten the return line so that it does not dip into the feed chemical in the storage tank.

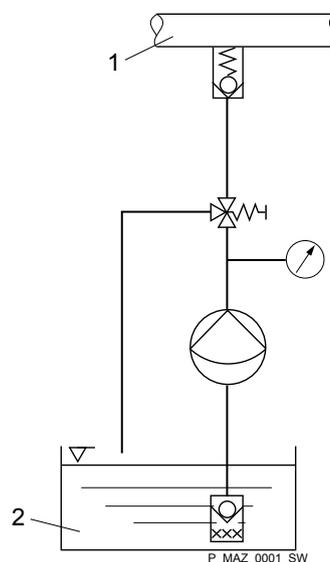


Fig. 9: Standard installation

- 1 Main line
- 2 Storage tank

Legend for hydraulic diagram

Symbol	Explanation	Symbol	Explanation
	Metering pump		Foot valve with filter meshes
	Injection valve		Level switch
	Multifunctional valve		Manometer

9 Electrical installation

**WARNING!****Danger of electric shock**

A mains voltage may exist inside the device.

- Before any work, disconnect the device's mains cable from the mains.

**WARNING!****Risk of electric shock**

This pump is supplied with a grounding conductor and a grounding-type attachment plug.

- To reduce the risk of electric shock, ensure that it is connected only to a proper grounding-type receptacle.

**WARNING!****Risk of electric shock**

In the event of an electrical accident, the pump must be quickly disconnected from the mains.

- Install an emergency cut-off switch in the pump power supply line or
- Integrate the pump in the emergency cut-off management of the system and inform personnel of the isolating option.

**WARNING!****Danger of electric shock**

Incompletely installed electrical options can allow moisture into the inside of the housing.

- Knock-out openings in the pump housing must be equipped with matching modules or be sealed in a leak-tight manner.

**WARNING!****Danger of electric shock**

A mains voltage may exist inside the pump housing.

- If the pump housing has been damaged, you must disconnect it from the mains immediately. It may only be returned to service after an authorised repair.

**CAUTION!****Risk of short circuiting caused by moist pins**

No moisture must reach the pins of the PROFIBUS® jack.

- A suitable PROFIBUS® plug or protective cap must be screwed onto the PROFIBUS® jack.



CAUTION!

Material damage possible due to power surges

Should the pump be connected to the mains power supply in parallel to inductive consumers (such as solenoid valves, motors), inductive power surges can damage the control when it is switched off.

- Provide the pump with its own contacts (Phase) and supply with voltage via a contactor relay or relay.
- Should this not be possible, then switch a varistor (part no. 710912) or an RC gate (0.22 μ F/220 Ω , part no. 710802) in parallel.



CAUTION!

Bonding of the contacts of your switching relay

The high starting current can cause the contacts of the on-site switching relay to bond together if the mains voltage switches a solenoid metering pump on and off in a process.

- Use the switching options offered by the external socket to control the pump (functions: Pause, Auxiliary frequency or Operating modes: Contact, Batch, Analogue).
- Use a starting current limiter if it is impossible to avoid switching the pump on and off via a relay.

Personnel: Electrician

→ Install the pump in line with best working practice and in accordance with the operating instructions and applicable regulations.

9.1 Supply voltage connector



WARNING!

Unexpected start-up is possible

The pump can start pumping and consequently feed chemical may escape as soon as the pump is connected to the mains/power supply.

- Avoid the escape of feed chemical.
- If you have not done so, immediately press *[STOP/START]* or disconnect the pump from the mains voltage e.g. using an Emergency Stop switch.
- Refer to the material safety data sheet for your feed chemical.



CAUTION!

If the pump is integrated into a system: Design the system so that potential hazardous situations are avoided by pumps starting up automatically subsequent to unintended power interruptions.

Connect the pump to the mains/power supply using the mains cable.

9.2 Description of the Terminals

9.2.1 "External control" terminal

The "external control" socket is a five-pin panel socket. It is compatible with two- and four-pole cables.

Only use a five-pole cable with the "Auxiliary frequency" and "mA-input" functions.

Electrical interface for pin 1 "Pause" - pin 2 "External contact" - pin 5 "Auxiliary frequency"

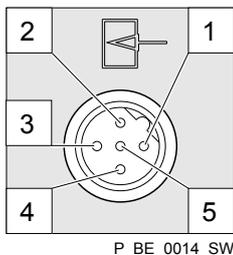


Fig. 10: Pump assignment

Data	Value	Unit
Voltage with open contacts	5	V
Input resistance	10	kΩ
Max. pulse frequency	25	pulse/s
Min. pulse duration	20	ms

Control via:

- potential-free contact (load: 0.5 mA at 5 V) or
- Semiconductor switch (residual voltage < 0.7 V)

Electrical interface for pin 3 "mA input" (with identity code characteristic "Control version": 3, 5 and R)¹

Data	Value	Unit
Input apparent ohmic resistance, approx.	120	Ω

¹ The metering pump makes its first metering stroke at approx. 0.4 mA (4.4 mA) and starts continuous operation at approx. 19.2 mA.

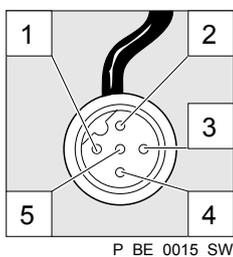


Fig. 11: Cable assignment

Pin	Operation	5-wire cable	2-wire cable
1	Pause	brown	bridged at pin 4
2	External contact	white	brown
3	mA input*	blue	-
4	Earth GND	black	white
5	Auxiliary frequency	grey	-

* with identity code characteristic "Control version": 3, 5 and R



Refer to the functional description for the hierarchy of functions and operating modes.

"Pause" function

The pump does not work if:

- the cable is connected and pin 1 and pin 4 are open.

The pump works if:

- the cable is connected and pin 1 and pin 4 are connected.
- no cable is connected.



Acknowledge fault with 'Pause'

Certain errors requiring acknowledgement can also be acknowledged using 'Pause' instead of using the [P] key. These are errors like: 'Flow', 'Air lock', 'p-' (as soon as the conditions are in order).

"External contact" operating mode

The pump performs one or more strokes if:

- Pin 2 and pin 4 are connected to each other for at least 20 ms. At the same time, pin 1 and pin 4 must also be connected to each other.

"Auxiliary frequency" operating mode

The pump works at a pre-set stroke rate if:

- Pin 5 and pin 4 are connected to each other. At the same time, pin 1 and pin 4 must also be connected to each other. The auxiliary frequency is factory-preset to the maximum stroke rate.

9.2.2 "Level switch" terminal

There is a connecting option for a 2-stage level switch with pre-warning and limit stop.

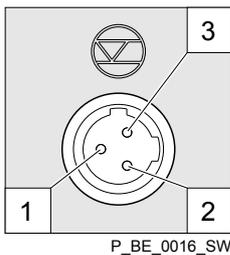


Fig. 12: Pump assignment

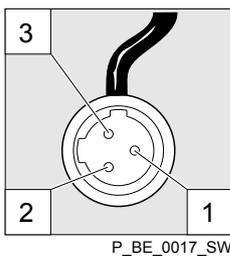


Fig. 13: Cable assignment

Electrical interface

Data	Value	Unit
Voltage with open contacts	5	V
Input resistance	10	kΩ

Control via:

- potential-free contact (load: 0.5 mA at 5 V) or
- Semiconductor switch (residual voltage < 0.7 V)

Pin	Operation	3-wire cable
1	Earth GND	black
2	Minimum pre-warning	blue
3	Minimum limit stop	brown

9.2.3 "Metering monitor" terminal

There is a connection option for a dosing monitor.

Electrical interface

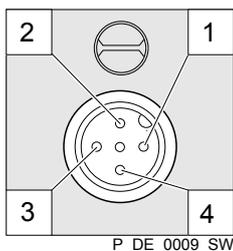


Fig. 14: Pump assignment

Data	Value	Unit
Voltage with open contacts	5	V
Input resistance	10	kΩ

Control via:

- potential-free contact (load: 0.5 mA at 5 V) or

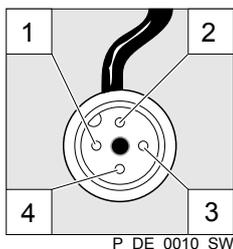


Fig. 15: Cable assignment

Pin	Operation	4-wire cable
1	Power supply (5 V)	brown
2	Coding	white
3	Feedback	blue
4	Earth GND	black

9.2.4 "Diaphragm rupture sensor" terminal

There is a connecting option for a diaphragm rupture sensor.

Electrical interface

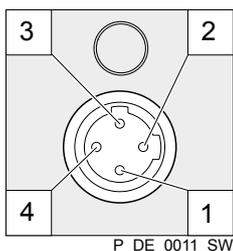


Fig. 16: Pump assignment

Data	Value	Unit
Voltage with open contacts	5	V
Input resistance	10	kΩ

Control via:

- potential-free contact (load: 0.5 mA at 5 V) or

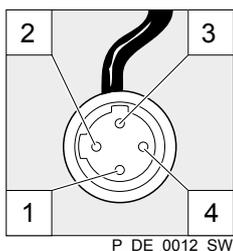


Fig. 17: Cable assignment

Pin	Operation	4-wire cable
1	Power supply (5 V)	brown
2	Coding	white
3	Feedback	blue
4	Earth GND	black

9.3 Relay

9.3.1 Relay functions

Tab. 1: delta DL Ta

Identity code	Description	Type	Maximum voltage	Maximum current	Behaviour of relay type when retrofitting, as standard
0	no relay	-	-	-	-
1	Fault indicating relay	NC changeover contact	230 V	8 A	X
3	Fault indicating relay	NO changeover contact	230 V	8 A	-

Identity code	Description	Type	Maximum voltage	Maximum current	Behaviour of relay type when retrofitting, as standard
4	Fault indicating relay	N/O	24 V	100 mA	X
	Pacing relay	N/O	24 V	100 mA	-
5	Fault indicating relay	N/O	24 V	100 mA	-
	Pacing relay	N/O	24 V	100 mA	-
A	Cut-off relay	N/O	24 V	100 mA	-
	Warning relay	N/O	24 V	100 mA	-
C	fault indicating relay + 4-20 mA output	N/O	24 V	100 mA	X

Tab. 2: Relay type switches in the event of...

Relay type*	Level warning	Level low	Metering monitor Error	Calibrated stroke length Error	Processor Error
Fault indicating relay:	X	X	X	X	X
Warning relay:	X	-	-	X	-
Cut-off relay:	-	X	X	-	X

* Can be reprogrammed in the 'Relay' menu.

9.3.2 "Fault indicating relay" output (identity code 1 + 3 or 6 + 7)

A fault indicating relay can optionally be ordered - refer to ordering information in the appendix. It is used to emit a signal when there is a fault with the pump and for the "Liquid level low, 1st stage" warning message and "Liquid level low 2nd stage" fault message.

A cut-off relay works when there are fault alerts from the pump and in the event of the "Liquid level low 2nd stage" alert.

The fault indicating relay can be retrofitted and is operational once attached to the relay board - refer to "Retrofitting Relays" supplementary operating instructions.

The behaviour is factory-programmed. If another switching function is required, the pump can be reprogrammed in the 'Relay' menu.

The relay can be retrofitted and is operational once it has been plugged into the relay board.

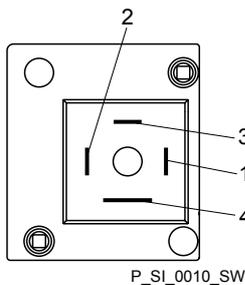


Fig. 18: Pump assignment

Electrical interface

Data	Value	Unit
Maximum contact load at 230 V and 50/60 Hz:	8	A
Minimum mechanical service life:	200,000	switching operations

Identity code 1 + 3 or 6 + 7

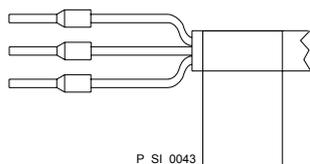


Fig. 19: Cable assignment

To pin	VDE cable	Contact	CSA cable
1	white	NO (normally open)	white
2	green	NC (normally closed)	red
4	brown	C (common)	black

9.3.3 Output for other relays (identity code 4 + 5, 8 + 9, A + B)

A fault indicating and a pacing relay can optionally be ordered - refer to ordering information in the appendix. The pacing output is electrically-isolated by means of an optocoupler with a semiconductor switch. The second switch is a relay.

The behaviour is factory-programmed. If another switching function is required, the pump can be reprogrammed in the 'Relay' menu.

The fault indicating/pacing relay can be retrofitted and is operational once attached to the relay board - refer to the "Retrofitting Relays" supplementary instructions.

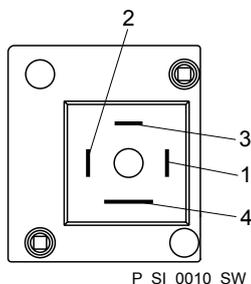


Fig. 20: Pump assignment

Electrical interface

for fault indicating relay output:

Data	Value	Unit
Maximum contact load at 24 V and 50/60 Hz:	2	A
Minimum mechanical service life:	20,000,000	switching operations

for semiconductor switch pacing relay:

Data	Value	Unit
Max. residual voltage at $I_{off\ max} = 1\ \mu A$	0.4	V
Maximum current	100	mA
Maximum voltage	24	VDC
Pacing pulse duration, approx.	100	ms

Identity code 4 + 5, 8 + 9, A + B

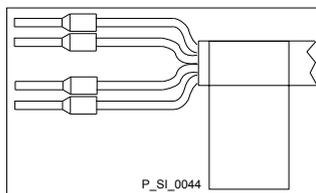


Fig. 21: Cable assignment

To pin	VDE cable	Contact	Relay
1	yellow	NO (normally open)	other relay
4	green	C (common)	other relay
3	white	NO (normally open)	Pacing relay
2	brown	C (common)	Pacing relay

9.3.4 Output "Current output plus relay" (identity code C + D + E)

A relay combined with a current output can optionally be ordered. The relay either switches off the pump as a fault indicating relay in the event of a fault on the pump and with "Liquid level low 1st stage" warning message and "Liquid level low 2nd stage" fault messages or is used as a pacing relay.

The behaviour is factory-programmed. If another switching function is required, the pump can be reprogrammed in the 'Relay' menu.

The variable to be signalled for the current output can be selected in the 'ANALOGUE OUTPUT' menu.

The current output plus relay can be retrofitted and operates once it is plugged into the board.

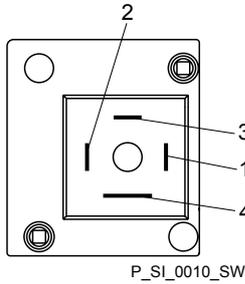


Fig. 22: Pump assignment

Electrical interface
for current output

Data	Value	Unit
Open circuit voltage:	8	V
Current range:	4 ... 20	mA
Ripple, max.:	80	µA ss
Load, max.:	250	Ω

for semiconductor switch ("relay"):

Data	Value	Unit
Max. residual voltage at $I_{off\ max} = 1\ \mu A$	0.4	V
Maximum current	100	mA
Maximum voltage	24	VDC
Pacing pulse duration, approx.	100	ms

Identity code C + D + E

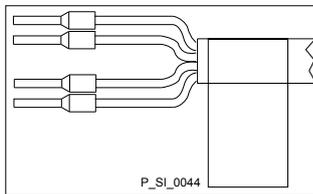


Fig. 23: Cable assignment

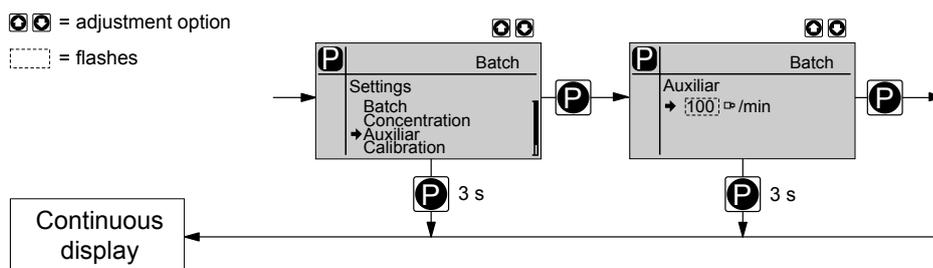
To pin	VDE cable	Contact	Relay
1	yellow	"+"	Current output
4	green	"-"	Current output
3	white	NC (normally closed) or NO (normally open)	Relay
2	brown	C (common)	Relay

10 Setting



- Please read the overviews in the appendix, "Control elements and key functions" and "Operating/setting diagram" for supplementary information.
- If no key is pressed for a 1 minute duration, the pump returns to a continuous display.

10.1 Basic principles for setting up the control



Confirming an entry

Briefly press the $[P]$ key.

The display simultaneously changes to the next selection, to the next menu option or into a continuous display.

Exiting a menu option without confirming it

Press the $[UP]$ key in the top menu selection, if no entry has been started (flashing beam).

You will jump back to the previous menu point or menu, at most back to the main menu.

Jumping back to a continuous display

Press and hold the $[P]$ key for 3 seconds.

Entry is cancelled and you jump back to a continuous display.

Changing adjustable variables

Press the $[UP]$ or $[DOWN]$ arrow keys.

The number between the flashing bars therefore counts upwards or downwards.

Confirming adjustable variables

Under "Changing a number": press key $[P]$ 1x.

The display simultaneously changes to the next selection, to the next menu option or into a continuous display.

10.2 Checking adjustable variables

Continuous displays

Before adjusting the pump, you can check the current settings of the adjustable variables:

- ➔ Press the key $[i]$ ("i" for "Info"), if the pump is displaying a continuous display (The display does not contain the symbol for the $[P]$ key).
- ⇒ Each time you press the $[i]$ key, you see another continuous display, an "i" can be seen at the top left.



The number of continuous displays depends on the identity code, the selected operating mode and the connected additional devices – see overview of "Continuous displays" in the appendix.

Secondary displays

The lowest line in the information displays (2nd level continuous display) shows different information, which cannot however be adjusted here, see overview "Secondary displays" in the appendix.

If you are in a continuous display, you can access the bottom line of the info displays by:

1. ➤ pressing key *[i]*, provided that the top left double arrow is not visible.
2. ➤ Keep key *[i]* pressed down until a small arrow appears and glides into the bottom line of the LCD display.
3. ➤ As soon as it has reached it, quickly release the *[i]* key and immediately page through the info displays in the bottom line by quickly pressing the *[i]* key.

10.3 Changing to Setting mode

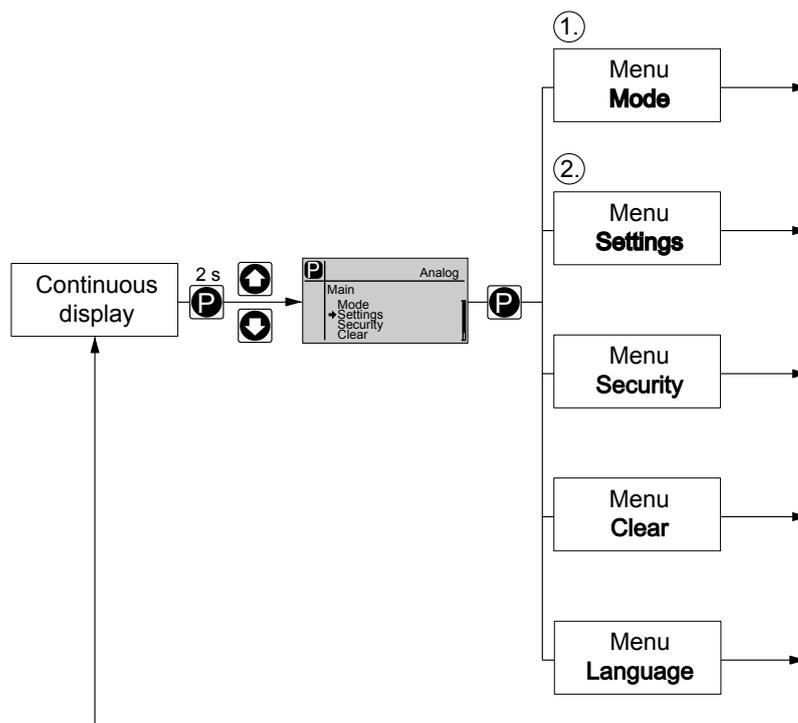
If the *[P]* key is pressed for 2 seconds in a continuous display, the pump changes to adjustment mode. If *[Lock menu]* or *'Lock all'* have been set under *'Security'* (top left lock symbol), the *[P]* key must be pressed and then the access code entered (*[arrow keys]*).

The following menus can be initially chosen in adjustment mode - see also the overview "Operating/setting diagram":

- Menu *'Operation'*
- Menu *'Settings'*
- Menu *'Security'* (option)
- Menu *'Delete'*
- Menu *'Language'*

To adapt the pump to your process requirements, you must:

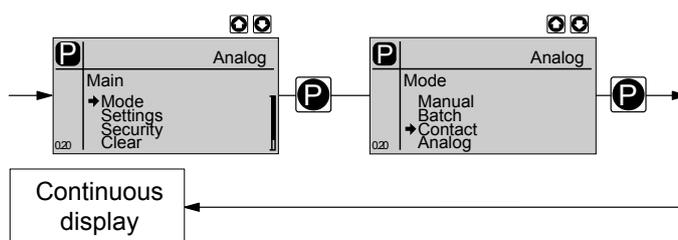
1. ➤ Select the operating mode in the *'Operation'* menu.
2. ➤ Carry out the adjustment for this operating mode under the *'Settings'* menu.



10.4 Selecting the operating mode (Menu "Mode")

In the *'Operation'* menu (dependent on the identity code, some operating modes may not be present) the following operating modes can be selected:

- *'Manual'*: for manual operation
- *'Batch'*: for batch operation
- *'Contact'*: for contact operation
- *'Analog'*: for current control



10.5 Operating mode settings (menu "Settings")

Various settings can be adjusted in the *'Settings'* menu dependent on the selected operating mode.

Setting menus are available in all operating modes for the following programmable functions:

- *'Concentration'*
- *'Auxiliary frequency'*
- *'Calibrate'*
- *'Metering'*
- *'System'*

For further details, see [Chapter 10.6 'Programmable function settings \('Settings' menu \)'](#) on page 50

As to whether or not a further setting menu is available, depends on the selected operating mode and the connected devices or modules.

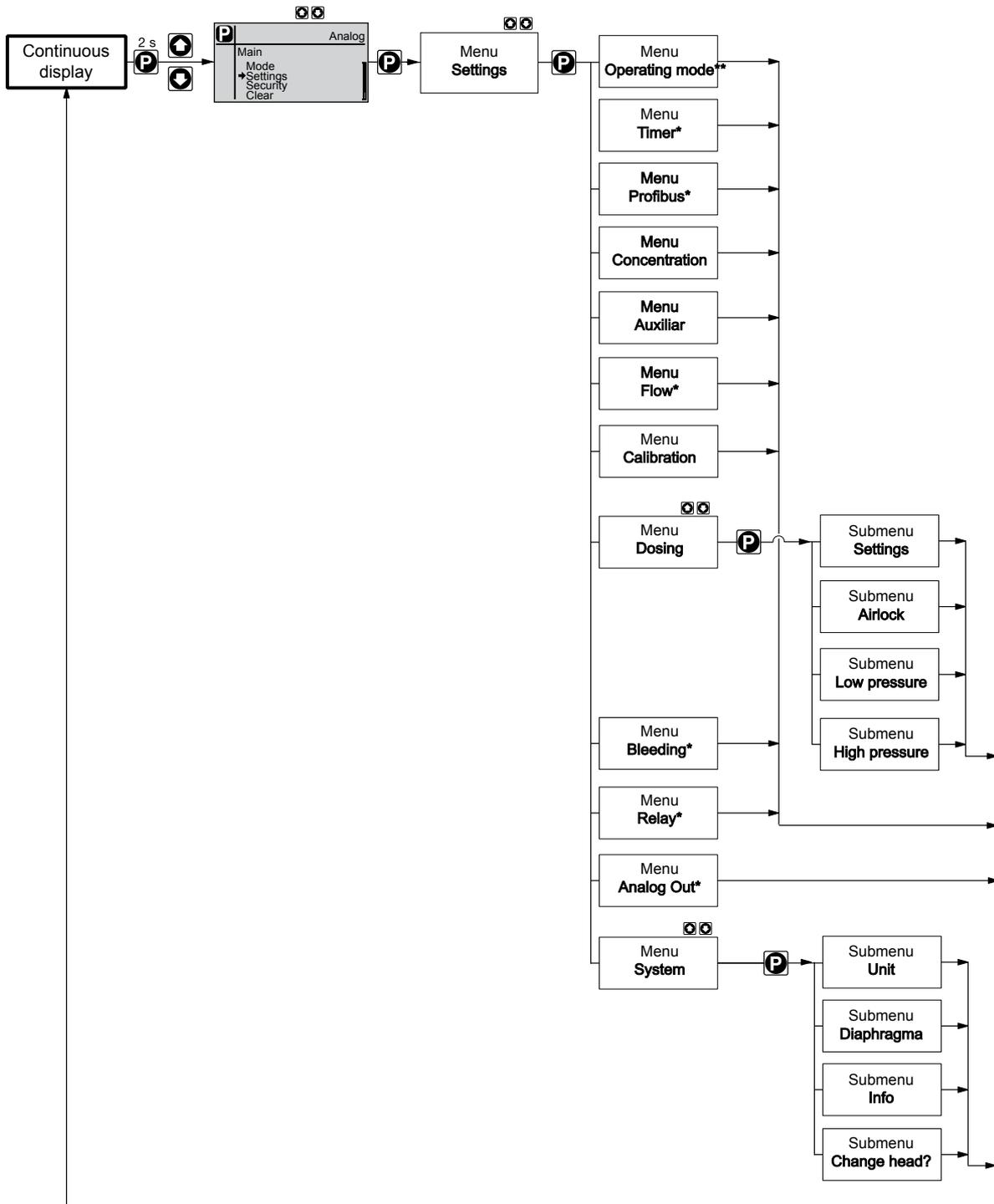


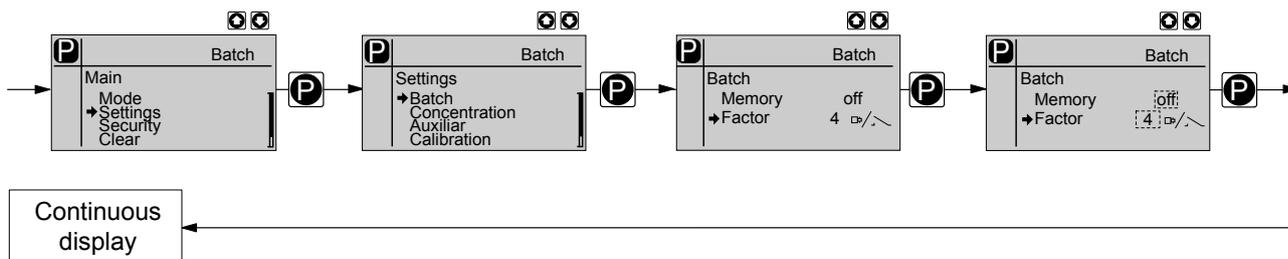
Fig. 24: "Settings" menu branch

10.5.1 "Manual" operating mode settings

Alongside the setting menus, which are described in more detail in [Chapter 10.6 'Programmable function settings \('Settings' menu\)'](#) on page 50, in 'Manual' operating mode in the 'Settings' menu there is no further setting menu available.

10.5.2 Settings for the "Batch" operating mode (BATCH menu)

Alongside the setting menus, which are described in more detail in [Chapter 10.6 'Programmable function settings \('Settings' menu\)'](#) on page 50, in 'Batch' operating mode in the 'Settings' menu, the 'BATCH' menu is also available.



The operating mode 'Batch' is one variant of the 'Contact' operating mode - see the following chapter. Here also, you can select a number of strokes (no fractions, only integers from 1 to 65535).

Operating mode 'Batch' is intended for large metering quantities.

Metering can be triggered by pressing the $[P]$ key or via an pulse received via the "External Control" terminal.

The number of received pulses, which could not yet be processed, is stored by the pump in the stroke memory.



CAUTION!

When changing over from the "Manual" operating mode to the "Batch" operating mode, the pump maintains the stroke rate.



The stroke rate can also be set in 'Contact' operating mode. It should normally be set to 200 strokes / min.



In operation, the batch size can be changed more easily by using 'Batch size' in the continuous display:

1. \rightarrow Using the $[i]$ key, select the "Batch size" continuous display (displays an 'L' after the number).
2. \rightarrow Hold down an $[arrow\ key]$ until the variable is flanked by two flashing bars.
3. \rightarrow Change the batch size as required using the $[arrow\ keys]$.

"Memory" function extension

Additionally, you can activate the "Memory" function extension (Identifier "m"). When "Memory" is activated, the pump adds up the remaining strokes, which could not be processed, up to the maximum capacity of the stroke memory of 65,535 strokes. If this maximum capacity is exceeded, the pump goes into fault mode.

10.5.3 "Contact" operating mode settings

Alongside the setting menus, which are described in more detail in *Chapter 10.6 'Programmable function settings ('Settings' menu)' on page 50*, in 'Contact' operating mode in the 'Settings' menu, the 'Contact' menu is also available.

'Contact' operating mode allows you to trigger individual strokes or a stroke series.

You can trigger the strokes via a pulse sent via the "External control" terminal.

The purpose of this operating mode is to convert the incoming pulses into strokes with a step-down (fractions) or small step-up.

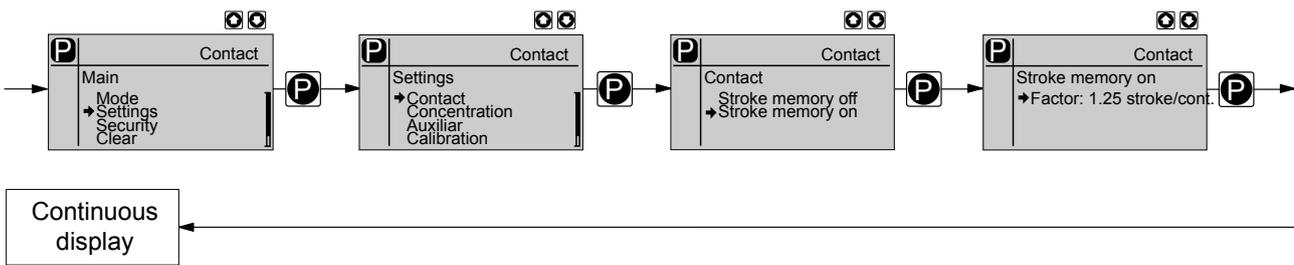


CAUTION!

The pump maintains the stroke rate when changing over from 'Manual' operating mode to 'Contact' operating mode.



The stroke rate can also be set in 'Contact' operating mode. It should normally be set to 200 strokes / min.



The number of strokes per pulse depends on the factor which you can input. By using a factor you can multiply incoming pulses by a factor between 1.01 and 99.99 or reduce them by a factor of 0.01 to 0.99:

$$\text{Number of strokes executed} = \text{factor} \times \text{number of incoming pulses}$$

Table of examples

	Factor	Pulse (sequence)	Number of strokes (sequence)
Step-up*			
	1	1	1
	2	1	2
	25	1	25
	99.99	1	99.99
	1.50	1	1.50 (1 / 2)
	1.25	1	1.25 (1 / 1 / 1 / 2)
Step-down**			
	1	1	1
	0.50	2	1
	0.10	10	1
	0.01	100	1
	0.25	4	1
	0.40	2.5 (3 / 2)	(1 / 1)
	0.75	1.33 (2 / 1 / 1)	(1 / 1 / 1)

Tab. 3: * Explanation of the conversion ratio

With a factor of 1	... 1 stroke is executed per 1 pulse
With a factor of 2	... 2 strokes are executed per 1 pulse
With a factor of 25	... 25 strokes are executed per 1 pulse

Tab. 4: ** Explanation of step-down

With a factor of 1	... 1 stroke is executed per 1 pulse.
With a factor of 0.5	...1 stroke is executed after 2 pulses.
With a factor of 0.1	...1 stroke is executed after 10 pulses.
With a factor of 0.75	...1 stroke is executed once after 2 pulses, then 1 stroke is executed twice after 1 pulse, and then again 1 stroke after 2 pulses etc.



If a remainder is obtained when dividing by the factor, then the unit adds the remainders together. As soon as this sum reaches or exceeds "1", the pump executes an additional stroke. Therefore on average during the metering operation, the resultant number of strokes precisely matches the factor.

Non-processed pulses

The number of received pulses, which could not yet be processed, is stored by the pump in the stroke memory. When the [STOP/START] key is pressed or the "Pause" function is activated, the stroke memory is deleted. You can avoid this with the "Memory" function extension:

"Memory" function extension

Additionally, you can activate the "Memory" function extension (Identifier "m"). When "Memory" is activated, the pump adds up the remaining strokes, which could not be processed, up to the maximum capacity of the stroke memory of 65,535 strokes. If this maximum capacity is exceeded, the pump goes into fault mode.

Contact water meter

Using "Pulse Control" you can ideally adapt the pump to the relevant process, for example in conjunction with contact water meters.

10.5.4 "Analog" operating mode settings

Alongside the setting menus, which are described in more detail in [Chapter 10.6 'Programmable function settings \('Settings' menu\)'](#) on page 50, in 'Analog' operating mode in the 'Settings' menu, the 'ANALOG' menu is also available. The stroke rate is controlled using an analog current signal via the "External control" terminal. The continuous display "Signal current" of the 2nd level indicates the incoming current.

You can select three types of current signal processing:

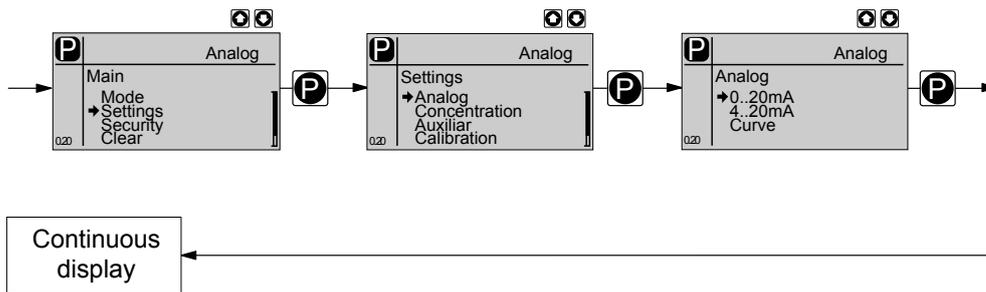
- '0 - 20 mA'
- '4 - 20 mA'
- 'Curve'

0 - 20 mA

At 0 mA the pump is stationary –

At 20 mA the pump works at maximum stroke rate.

Between these values, the stroke rate is proportional to the current signal.



4 - 20 mA

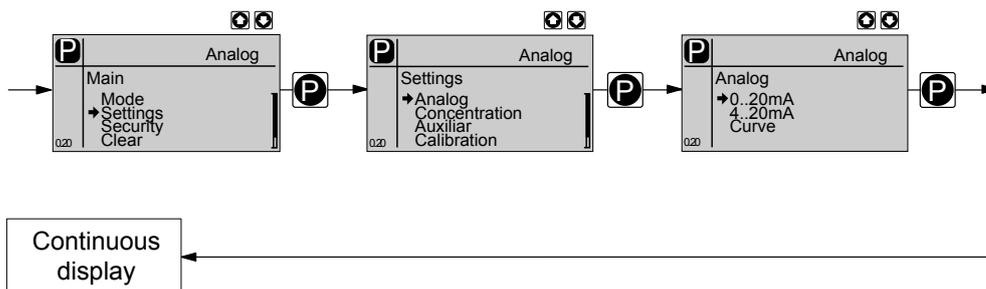
At 4 mA the pump is stationary –

At 20 mA the pump works at maximum stroke rate.

Between these values, the stroke rate is proportional to the current signal.

With current signals of less than 3.8 mA, an error message appears and the pump stops (e.g. if a cable has broken).

i The maximum stroke rate can only be reduced in processing mode 'Curve', not in processing modes "0 .. 20" and "4 .. 20".



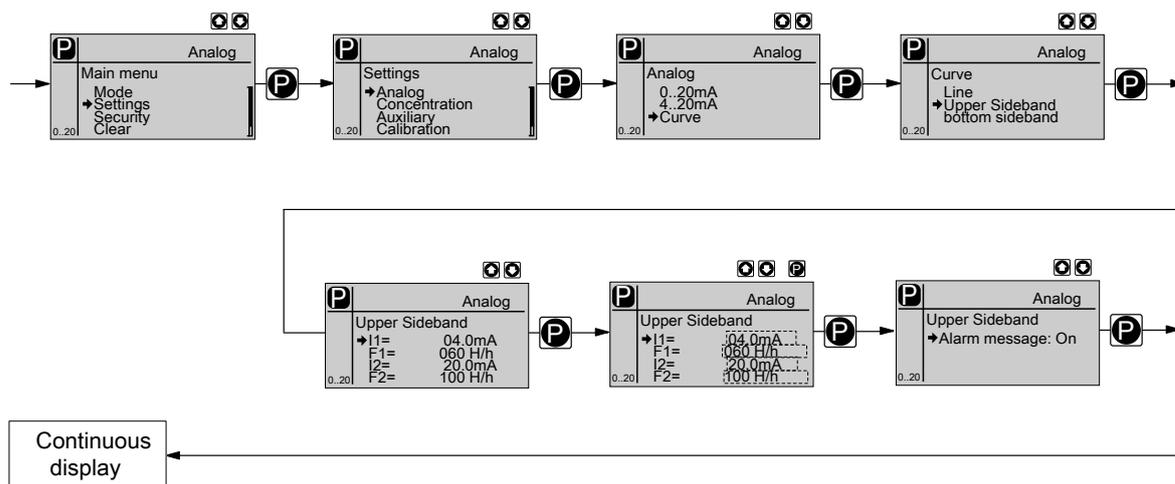
Curve

In the processing type 'Curve' you can freely program the pump behaviour.

There are three options:

- Linear
- Lower side band
- Upper side band

i The following applies to all three options:
 The smallest processable difference between I1 and I2 is 4 mA ($\| I1 - I2 \| \geq 4 \text{ mA}$).



Linear

The "Linear" symbol appears in the LCD display. You can enter any pump stroke rate behaviour proportional to the current signal. For this purpose, enter any two points P1 (I1, F1) and P2 (I2, F2) (F1 is the stroke rate at which the pump is to operate at current I1, F2 is the stroke rate at which the pump is to operate at current I2...); this defines a straight line and thus the behaviour is specified:

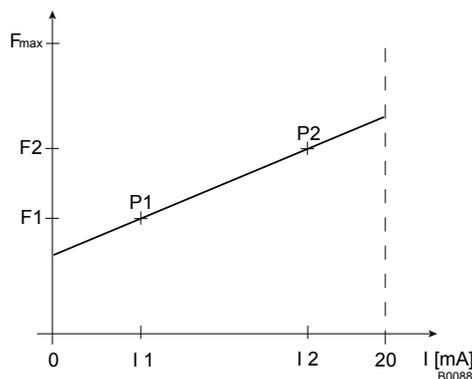


Fig. 25: Rate (frequency)-current diagram for linear

i Plot a diagram similar to the one above – with values for (I1, F1) and (I2, F2) – so that you can set the pump as desired!

Error processing

Under the menu option 'Alarm message' (error) you can activate an error processing sequence for the 'Curve' processing type. For current signals below 3.8 mA, an error message appears and the pump stops.

Lower side band

Using this type of processing, you can control a metering pump using the current signal as shown in the diagram below.

However, you can also control two metering pumps for different feed chemicals via a current signal (e.g. one acid pump and one alkali pump using the signal of a pH sensor). To do this, you must connect the pumps electrically in series, - see the wiring diagram in [Chapter 9 'Electrical installation'](#) on page 33.

The "Lower sideband" symbol appears in the LCD display. Below I1, the pump works at a rate of F1 - above I2 it stops. Between I1 and I2 the stroke rate varies between F1 and F2 in proportion to the signal current.

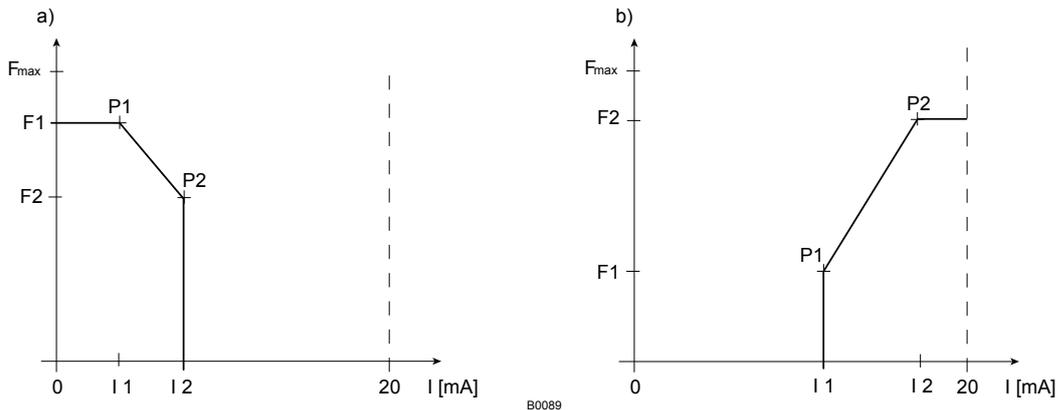


Fig. 26: Frequency-current diagram for a) Lower side band, b) Upper side band

Upper side band

Using this processing type, you can control a metering pump using the current signal as shown in the diagram above.

However, you can also control two metering pumps for different feed chemicals via a current signal (e.g. one acid pump and one alkali pump using the signal of a pH sensor). To do this, you must connect the pumps electrically in series, - see the wiring diagram in [Chapter 9 'Electrical installation'](#) on page 33.

The "Upper sideband" symbol appears in the LCD display. Below I1, the pump is stationary - above I2 the pump works at rate F2. Between I1 and I2 the stroke rate varies between F1 and F2 in proportion to the signal current.

10.6 Programmable function settings ("Settings" menu)

Setting menus are available in all operating modes in the menu "SETTINGS" for the following programmable functions:

- Concentration (menu 'CONCENTRATION')
- Auxiliary frequency (menu 'AUX')
- Flow (menu 'FLOW') (only available if a dosing monitor is connected)
- Calibration ('CALIBRATION' menu)
- Metering (menu 'METERING')
- Relay (menu 'RELAY') (only available if a relay is fitted)
- System (menu 'SYSTEM')

10.6.1 Settings for the "Concentration" function (CONCENTRATION menu)

The 'CONCENTRATION' menu appears as soon as the pump has been calibrated. The desired mass concentration of the feed chemical which will subsequently be required in the dissolving medium (e.g. the main flow) can be entered directly in the "Concentration" continuous display.

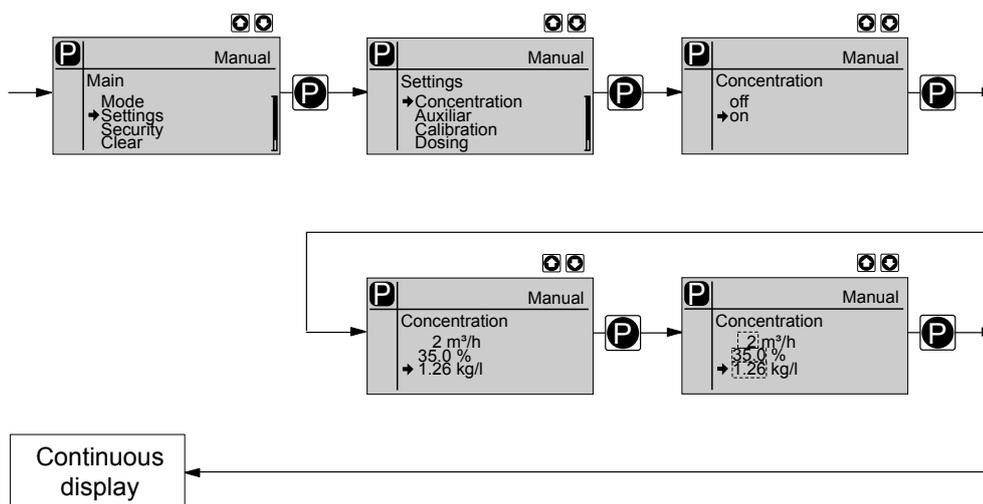
To enter the concentration principle:

1. ➤ Select the operating mode.
2. ➤ Set the data for the feed chemical and dissolving medium in the 'ADJUSTMENT' menu.
3. ➤ Set the desired concentration in the "Concentration" continuous display.



- The "Concentration" continuous display only appears, if:
 - the pump is calibrated.
 - the 'CONCENTRATION' menu was run through in the operating mode being used.
 - and 'Concentration' was switched to 'On' - in the operating mode being used.
- The "Concentration" continuous display switches to the display mode "%" at concentrations above 999.9 ppm.
- When changing between operating modes, the pump saves the settings for each operating mode.
- If the pump is to display the concentration as a volume concentration, then enter "1.00" kg/l for the density of the feed chemical.

10.6.1.1 MANUAL operating mode (Settings for the "Concentration" function)



The "Concentration input" in operating mode 'MANUAL', is intended for metering of a substance into a pipeline containing a medium flowing at a constant rate in such a way that it exists in the flow with a specific mass concentration.



CAUTION!

Danger of too high concentrations

The metering pump can continue to dose, if the flow falls or stops entirely.

- System precautions must be taken to prevent the metering pump from continuing to dose in such circumstances.

The prerequisites are that:

- the flowing medium has the same density as water ($1 \text{ kg/L} \triangleq \text{g/cm}^3$)
- the mass concentration of the feed chemical is known - see the feed chemical safety data sheet (e.g. with 35 % sulphuric acid: 35 %)
- the density of the feed chemical is known - see the feed chemical safety data sheet (e.g. with 35 % sulphuric acid: $1.26 \text{ kg/L} \triangleq \text{g/cm}^3$)
- The measurement unit for liquid volume is set in the 'System' menu in the 'Unit' submenu, see chapter "Settings under the 'System' menu".

Procedure



CAUTION!

The accuracy of the concentration is strongly dependent on:

- the accuracy of the metering pump calibration.
- the accuracy of the entries.

1. ➤ Calibrate the metering pump if it is not yet calibrated - see chapter "Settings for the "Calibrate" function".
2. ➤ Select 'MANUAL' operating mode (settings which may already exist from other operating modes remain saved.).
3. ➤ From the 'ADJUSTMENT' menu, select the 'CONCENTRATION' menu.
4. ➤ Under the first menu option, set 'On' for working with the concentration display and press the key [P].
5. ➤ Set the flow and press key [P].
6. ➤ Set the mass concentration for the feed chemical and press key [P].
7. ➤ Set the density of the feed chemical - after pressing key [P], the continuous display appears.
8. ➤ Using key [i] change to the "Concentration" continuous display (ppm or %).
9. ➤ You can enter the desired mass concentration using the [Arrow keys].



CAUTION!

- Observe the decimal point.
- The mass concentration is affected by both changes in the stroke rate and the stroke length.

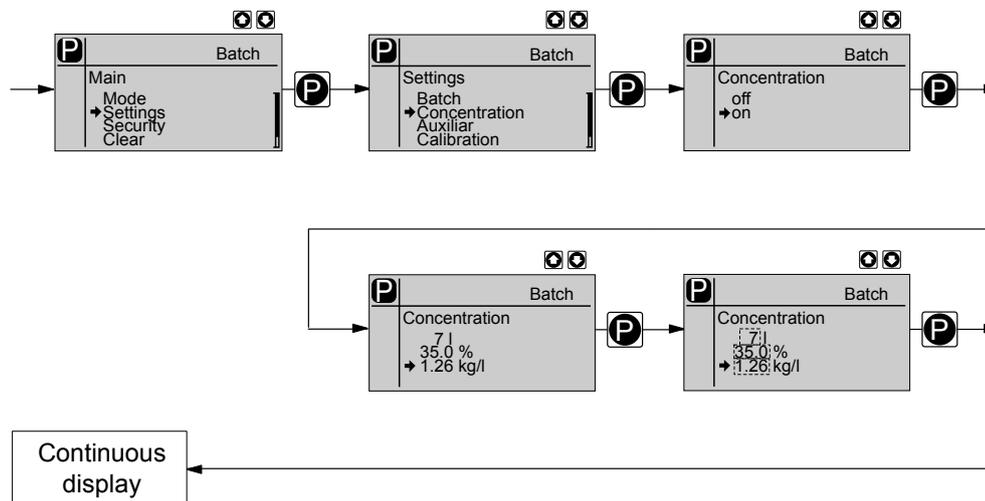


The value in the continuous display cannot be freely changed using the [Arrow keys] as the least significant figure values changes in jumps, the value of which depends on the input data.

Tab. 5: Possible values of the adjustable variables

Adjustable variable	Lower value	Upper value	Increment
Flow in m ³ /h	1	1000	1
Mass concentration in %	0.5	100	0.1
Density in kg/l	0.5	2.0	0.1

10.6.1.2 BATCH operating mode (Settings for the "Concentration" function)



The "Concentration input" in 'BATCH' operating mode, is intended for metering a substance into a storage tank so that it then exists in the container with a defined mass concentration (batching of a solution. Do not forget to stir!).

The prerequisites are that:

- the medium in the storage tank has the same density as water (1 kg/L $\hat{=}$ g/cm³)
- the mass concentration of the feed chemical is known - see the feed chemical safety data sheet (e.g. with 35 % sulphuric acid: 35 %)
- the density of the feed chemical is known - see the feed chemical safety data sheet (e.g. with 35 % sulphuric acid: 1.26 kg/L $\hat{=}$ g/cm³)
- The measurement unit for liquid volume is set in the 'System' menu in the 'Unit' submenu, see chapter "Settings under the 'System' menu".

Procedure

**CAUTION!**

The accuracy of the concentration is strongly dependent on:

- the accuracy of the metering pump calibration.
- the accuracy of the entries.

1. → Calibrate the metering pump if it is not yet calibrated - see chapter "Settings for the "Calibrate" function".
2. → Select 'BATCH' operating mode (possibly existing settings from other operating modes remain saved.).
3. → From the 'ADJUSTMENT' menu, select the 'CONCENTRATION' menu.
4. → Under the first menu option, set 'On' for working with the concentration display and press the key [P].

5. ➤ Set the volume of the medium in the storage tank and press key [P].
6. ➤ Set the mass concentration for the feed chemical and press key [P].
7. ➤ Set the density of the feed chemical - after pressing key [P], the continuous display appears.
8. ➤ Using key [i] change to the "Concentration" continuous display (ppm or %).
9. ➤ You can enter the desired mass concentration using the [Arrow keys].



CAUTION!

- Observe the decimal point.
- The mass concentration is affected by both changes in the stroke rate and the stroke length.

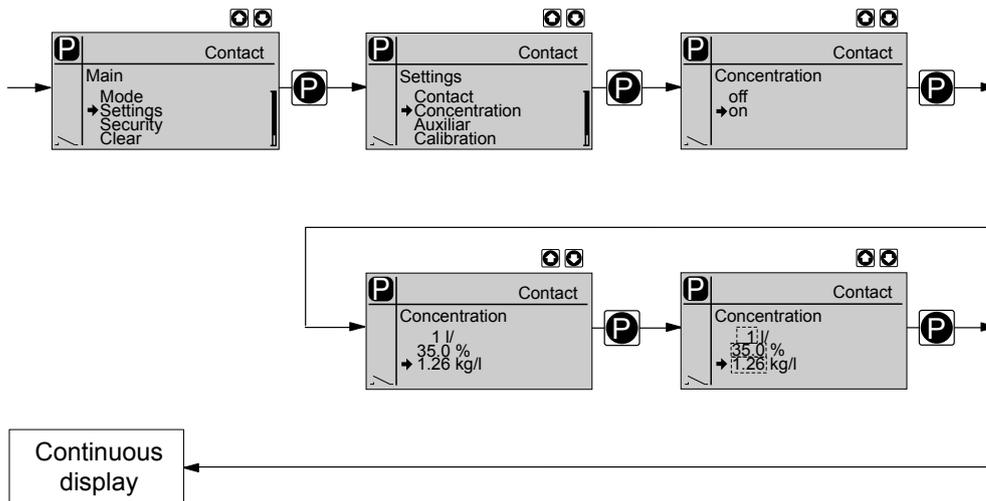


The value in the continuous display cannot be freely changed using the [Arrow keys] as the least significant figure values changes in jumps, the value of which depends on the input data.

Tab. 6: Possible values of the adjustable variables

Adjustable variable	Lower value	Upper value	Increment
Volume in l	1	1000	1
Mass concentration in %	0.5	100	0.1
Density in kg/l	0.5	2.0	0.1

10.6.1.3 CONTACT operating mode (Settings for the "Concentration" function)



The "Concentration input" in operating mode 'CONTACT', is intended for metering of a substance into a pipeline containing a medium flowing at a constant rate in such a way that it exists in the flow with a specific mass concentration.

**CAUTION!****Danger of too high concentrations**

The metering pump can continue to dose, if the flow falls or stops entirely.

- System precautions must be taken to prevent the metering pump from continuing to dose in such circumstances.

The prerequisites are that:

- the flowing medium has the same density as water ($1 \text{ kg/L} \hat{=} \text{g/cm}^3$)
- the mass concentration of the feed chemical is known - see the feed chemical safety data sheet (e.g. with 35 % sulphuric acid: 35 %)
- the density of the feed chemical is known - see the feed chemical safety data sheet (e.g. with 35 % sulphuric acid: $1.26 \text{ kg/L} \hat{=} \text{g/cm}^3$)
- a contact water meter is hydraulically installed and connected to the external input of the metering pump.
- The measurement unit for liquid volume is set in the 'System' menu in the 'Unit' submenu, see chapter "Settings under the 'System' menu".

Procedure**CAUTION!**

The accuracy of the concentration is strongly dependent on:

- the accuracy of the metering pump calibration.
- the accuracy of the entries.

1. → Calibrate the metering pump if it is not yet calibrated - see chapter "Settings for the "Calibrate" function".
2. → Select 'CONTACT' operating mode (possibly existing settings from other operating modes remain saved.).
3. → From the 'ADJUSTMENT' menu, select the 'CONCENTRATION' menu.
4. → Under the first menu option, set 'On' for working with the concentration display and press the key [P].
5. → Adjust the contact gap and press key [P].
6. → Set the mass concentration for the feed chemical and press key [P].
7. → Set the density of the feed chemical - after pressing key [P], the continuous display appears.
8. → Using key [j] change to the "Concentration" continuous display (ppm or %).
9. → You can enter the desired mass concentration using the [Arrow keys].

**CAUTION!**

- Observe the decimal point.
- The mass concentration is affected by both changes in the stroke rate and the stroke length.

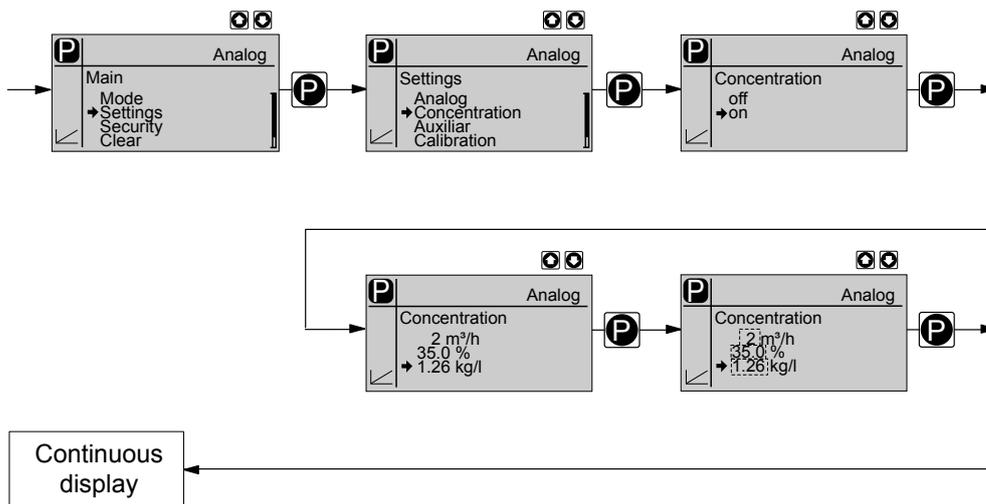


The value in the continuous display cannot be freely changed using the [Arrow keys] as the least significant figure values changes in jumps, the value of which depends on the input data.

Tab. 7: Possible values of the adjustable variables

Adjustable variable	Lower value	Upper value	Increment
Contact separation in I / contact	1	1000	1
Mass concentration in %	0.5	100	0.1
Density in kg/l	0.5	2.0	0.1

10.6.1.4 ANALOG operating mode (Settings for the "Concentration" function)



The "Concentration input" in operating mode 'ANALOG', is intended for metering of a substance into a pipeline containing a medium flowing at a constant rate in such a way that it exists in the flow with a specific mass concentration.



CAUTION!

Danger of too high concentrations

The metering pump can continue to dose, if the flow falls or stops entirely.

- System precautions must be taken to prevent the metering pump from continuing to dose in such circumstances.



CAUTION!

Risk of incorrect concentrations

- After the adjustment, check whether the concentration at various flows corresponds to the required result.

The prerequisites are that:

- the flowing medium has the same density as water ($1 \text{ kg/L} \hat{=} \text{ g/cm}^3$)
- the mass concentration of the feed chemical is known - see the feed chemical safety data sheet (e.g. with 35 % sulphuric acid: 35 %)
- the density of the feed chemical is known - see the feed chemical safety data sheet (e.g. with 35 % sulphuric acid: $1.26 \text{ kg/L} \hat{=} \text{ g/cm}^3$)
- a flow meter with analog output is hydraulically installed and connected to the external input of the metering pump.
- The measurement unit for liquid volume is set in the 'System' menu in the 'Unit' submenu, see chapter "Settings under the 'System' menu".

Preparatory settings

1. ➔ Select 'ANALOG' operating mode (possibly already existing settings from other operating modes remain saved.).
2. ➔ In the 'SETTINGS' menu under 'ANALOG' set the type of processing of the current signal to 'Curve', see chapter "'Analog' operating mode settings"
3. ➔ Set the pump behaviour to 'Linear'.
4. ➔ In the processing type for the current signal, enter '4 .. 20' for I1 = 4 and for F1 = 0 strokes / min - see , dashed line.
In the processing type for the current signal, enter '0 .. 20' for I1 = 0 mA and for F1 = 0 strokes / min, because the straight line must pass through the zero point (0/0) see , dashed line.
5. ➔ Enter I2 = 20 mA and F2 = 200 strokes/min.
6. ➔ As required set 'Error message' to 'on' or 'off'.

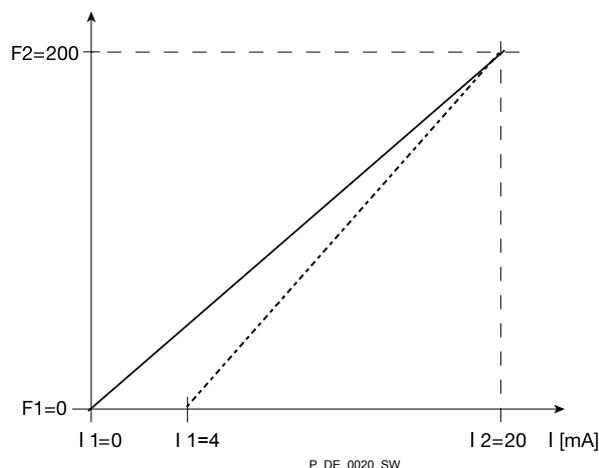


Fig. 27: How the line for "Concentration input" must appear in "Analog" operating mode

Procedure

**CAUTION!**

The accuracy of the concentration is strongly dependent on:

- the accuracy of the metering pump calibration.
- the accuracy of the entries.

1. ➔ Calibrate the metering pump if it is not yet calibrated - see chapter "Settings for the "Calibrate" function".
2. ➔ From the 'ADJUSTMENT' menu, select the 'CONCENTRATION' menu.
3. ➔ Under the first menu option, set 'On' for working with the concentration display and press the key [P].
4. ➔ Set the maximum flow and press key [P].
5. ➔ Set the mass concentration for the feed chemical and press key [P].
6. ➔ Set the density of the feed chemical - after pressing key [P], the continuous display appears.
7. ➔ Using key [/] change to the "Concentration" continuous display (ppm or %).

8. → You can enter the desired mass concentration using the [Arrow keys].



CAUTION!

- Observe the decimal point.
- The mass concentration is affected by both changes in the stroke rate and the stroke length.
- The pump limits the upper value of the mass concentration, because otherwise the incremental jumps when adjusting would be unacceptably large. As necessary, adjust the stroke length - do not set it under 30 %.



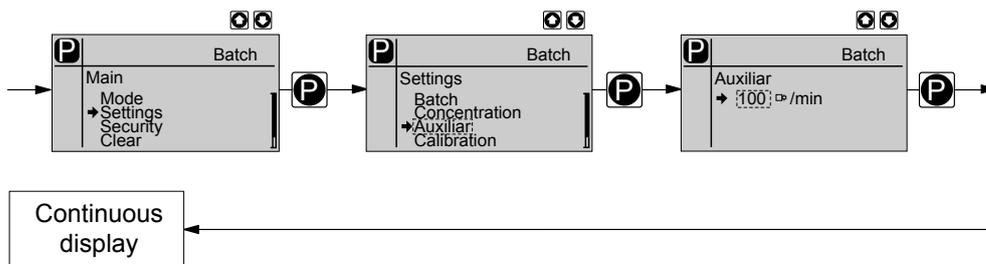
The value in the continuous display cannot be freely changed using the [Arrow keys] as the least significant figure values changes in jumps, the value of which depends on the input data.

As necessary, change the stroke length and adjust the concentration; in doing so the pump compensates via the stroke rate.

Tab. 8: Possible values of the adjustable variables

Adjustable variable	Lower value	Upper value	Increment
Max. flow in m ³ /h	1	1000	1
Mass concentration in %	0.5	100	0.1
Density in kg/l	0.5	2.0	0.1

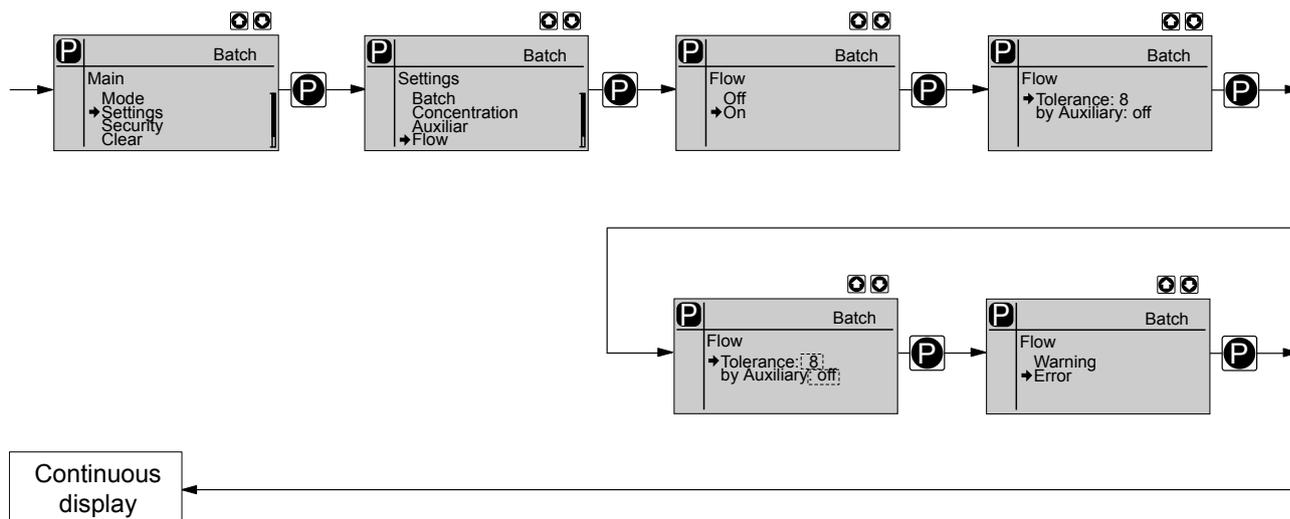
10.6.2 Settings for the "Auxiliary frequency" function (AUX menu)



The programmable function "Auxiliary rate" facilitates the switchover to an auxiliary stroke rate, which can be set in the 'AUX' menu. It can be activated via the "External control" terminal. If the auxiliary rate applies, then the identifier "Aux" appears in the LCD display.

This auxiliary rate has priority over the stroke rate, which is specified by the currently selected operating mode - see also the chapter "Function description" - "Hierarchy of operating modes".

10.6.3 Settings for the “Flow” function (FLOW menu)



The menu 'FLOW' only appears if a dosing monitor is connected to the "Dosing monitor" terminal. The dosing monitor records the individual pressure surges of the pump at the pressure connector during pulsed metering ('Metering' 'fast', menu 'METERING') and immediately reports it back to the pump. In the event that this feedback message remains missing in a sequence as often as set in the menu 'FLOW' under 'Tolerance' (due to a failure or too low a metering level), then this function stops the pump. The last menu option provides the choice, of whether this case should lead to an 'Error' or a 'Warning'.

The function 'Flow' can be deactivated for the 'AUX' operating mode (auxiliary rate).

10.6.4 Settings for the “Calibration” function (CALIBRATION menu)

The pump can also be operated in the calibrated state. In this case, the corresponding continuous displays then indicate the metering volume or the capacity directly.

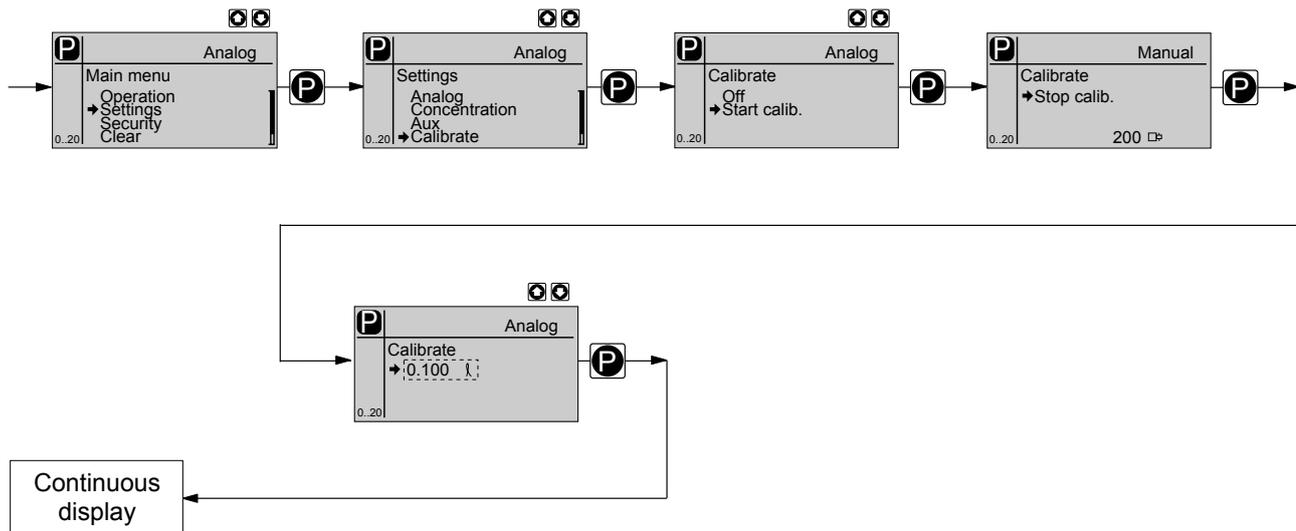


Accuracy of calibration

Calibration will not be accurate if these conditions are not adhered to:

- do not allow the stroke length to fall below 30%.
- The pump should execute at least 200 strokes.

Calibrate



WARNING!

If the feed chemical is hazardous, take appropriate safety precautions when performing the following calibration instructions. Observe the material safety data sheet for the feed chemical!

1. ➤ Lead the suction hose into a measuring cylinder containing the feed chemical – make sure that the discharge hose is installed permanently (operating pressure, ...!).
2. ➤ Prime using the feed chemical (simultaneously press the two [arrow keys]), should the suction hose be empty.
3. ➤ Record the level in the measuring cylinder.
4. ➤ Using the [i/j] key scroll through the continuous display and check whether litres or gallons are selected.
5. ➤ If the incorrect volume units are selected, select the 'SYSTEM' menu and then the 'UNITS' sub-menu.
6. ➤ Using the [arrow keys], select the correct units and confirm by pressing the [P] key.
7. ➤ Select the 'CALIBRATION' menu and then use the [P] key to change to the first menu option.
8. ➤ Use the [DOWN] key to select 'Start calib.'.
9. ➤ Press [P] to start calibration. The next menu option, 'Stop calib.' appears, the pump starts to pump and indicates the stroke rate (the pump works at the stroke rate, which is set under 'MANUAL').
10. ➤ After a reasonable number of strokes (e.g. 200), stop the pump by pressing the [P] key.
11. ➤ Determine the required metering volume (difference between initial volume - remaining volume).
12. ➤ Enter this volume in the menu option which appears and then press the key [P] - the pump changes to continuous display.
 - ⇨ The pump is calibrated.

The corresponding continuous displays indicate the calibrated values.

10.6.5 Settings for the "Metering" function (METERING menu)

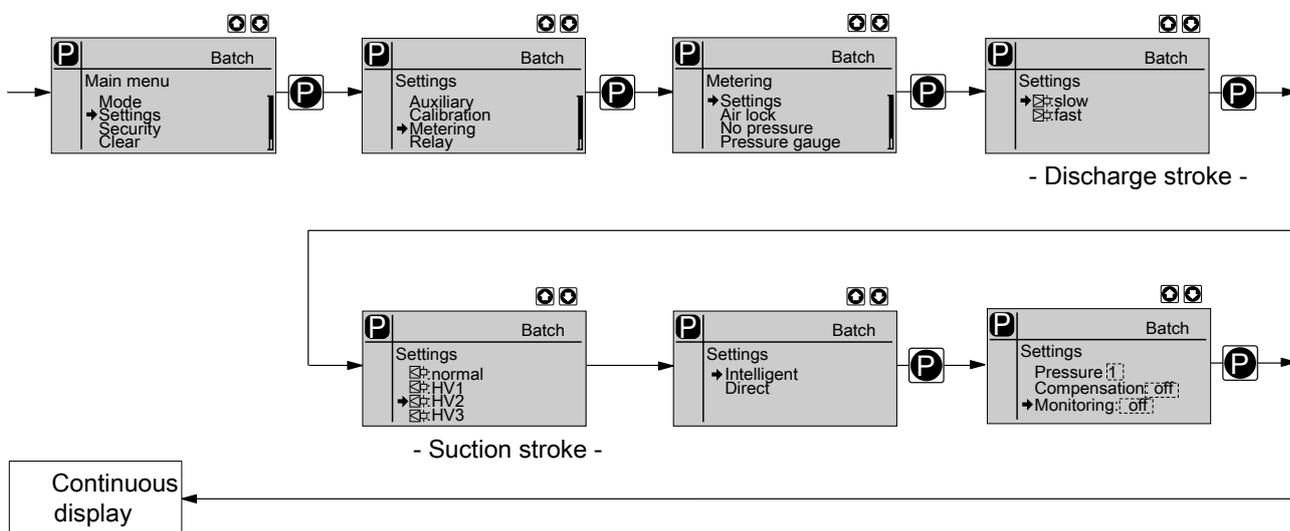
The "Metering" menu branches into the following sub-menus:

- 1 - 'Settings' (metering)
- 2 - 'Air lock'
- 3 - 'Low pressure'
- 4 - 'High pressure'

The last menu option of "Settings" offers the following functions:

- Pressure (ratings)
- Compensation

10.6.5.1 Settings in the sub-menu "Settings" (metering)



In the sub-menu 'Settings' (metering), you can precisely match the pump metering flow over time against the requirements of the particular application.

Discharge stroke

Hence the user can, dependent on requirements, set a fast discharge stroke ('Metering' - 'fast') for pulsed metering e.g. for quick clocked filling processes (a) or a slow discharge stroke ('Metering' - 'slow') for quasi-continuous metering, e.g. for processes requiring good mixing (b).

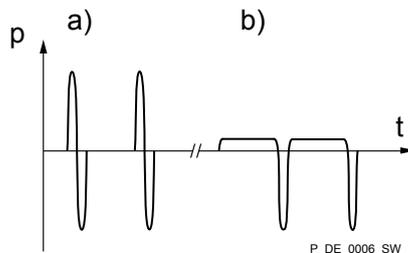


Fig. 28



- During quasi-continuous metering for high accuracy set as large as possible a stroke length.
- The slowing of the discharge stroke only becomes noticeable at lower stroke rates.
- At maximum stroke rate, 'slow' is identical to 'fast'!
- Slowing of the suction stroke leads to a lower capacity.

Suction stroke

In both metering modes it is possible, to selectively also slow the suction stroke. For the case of gaseous feed chemicals, the slow suction stroke prevents cavitation and consequently increases metering precision (b) and c). In this way, it is possible to prevent the main cause of inaccurate metering with high viscosity feed chemicals, namely the incomplete filling of the liquid end.

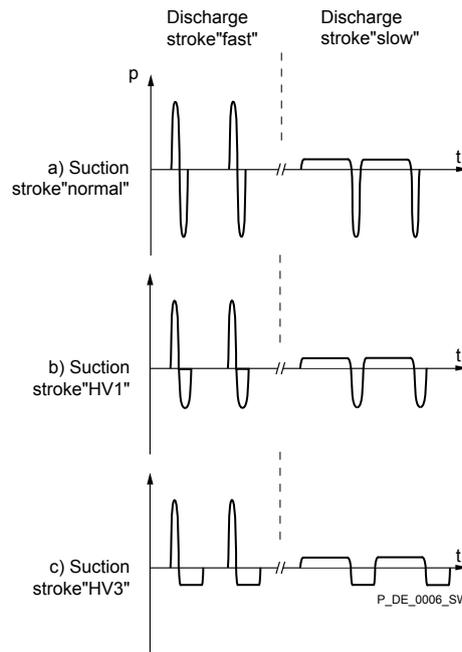


Fig. 29: Pulsed and quasi-continuous operation with:

- a) normal suction stroke
- b) slightly delayed suction stroke
- c) maximum delayed suction stroke

The metering behaviour of the pump can be matched to the viscosity of the feed chemical.

Viscosity in mPa	"Dosing" setting	Suction stroke slowing	Max. stroke rate	Remarks
0...50	"normal"	none	200	
50...200	"HV1"	slight	160	
200...500	"HV2"	medium	120	for valves with springs
500...1000	"HV3"	Maximum	80	for valves with springs

For the adjustment for slowing the suction stroke dependent upon the feed chemical viscosity - see the "Adjustment" chapter.

Should 'Settings' - 'Intelligent' have been selected, then in addition to 'Pressure', the following appears in the next menu item:

■ 'Compensation'

Upon selection of 'Intelligent', all the monitoring functions are available.

Upon selection of 'Direct', only the pressure ratings are available. Moreover, the maximum stroke rates are reduced in the following manner:

"Metering" setting	Maximum stroke rate Strokes/min
Normal	160
HV1	150
HV2	100
HV3	60

Pressure ratings

Using the 'Pressure ratings' function, you can reduce the pump rated pressure.

The switch-off pressure of the permanently active overpressure monitoring falls at the same time as the pressure stage - see [Further information on page 64](#).



CAUTION!

If another liquid end size is fitted, then the pump must be converted to the corresponding type - see 'Settings' - 'System' - 'Change head?'.



CAUTION!

Warning of rupturing lines

If a line becomes blocked, it could burst.

- Select the pump rated pressure only as large as necessary and as small as possible. This reduces the risk of bursting lines.

You can select the following rated pressures for these liquid end sizes via the pressure ratings:

Pressure rating/	1	2	3	4
Size of liquid end	[bar]	[bar]	[bar]	[bar]
2508	4	7	10	25 *
1608	4	7	10	16
1612	4	7	10	16
1020	4	7	10	-
0730	4	7	-	-
0450	4	-	-	-
0280	2	-	-	-

* With PV_: only 16 bar

Tab. 9: Switch-off pressure

Type	Discharge stroke setting *	Pressure stage	Switch-off pressure
		[bar]	[bar]
1020	fast	10	12
	fast	7	9
	fast	4	7
	slow	10	20
	slow	7	17
	slow	4	12
1608	fast	16	21.5
	fast	10	13
	fast	7	10.5
	fast	4	6
	slow	16	25
	slow	10	25
	slow	7	17.5
	slow	4	8.5
1612	fast	16	20
	fast	10	14.5
	fast	7	10.5
	fast	4	6
	slow	16	25
	slow	10	17.5
	slow	7	11.5
	slow	4	7.5
0730	fast	7	10
	fast	4	6.5
	slow	7	12
	slow	4	8

* with simultaneous suction stroke: 'normal'



CAUTION!

The pump cannot and must not be used as a safety device (e.g. safety relief valve).

Compensation

Using the 'Compensation' programmable function, you can minimise the influence of back pressure oscillations and thus achieve a high dosing precision.



Under difficult hydraulic conditions, it can be better to switch off the "Compensation" function.

10.6.5.2 Settings in the "Airlock" sub-menu

Should a message appear, it may mean that there is air in the liquid end (if 'Warning' or 'Error' was selected in the 'Airlock' sub-menu). Then either no suction has taken place or there are gas bubbles in the liquid end. These may have been sucked in or created by outgassing or cavitation.

10.6.5.3 "Low Pressure" sub-menu settings

Should a message appear, then, owing to a lack of back pressure, the delta® has established that there is possibly a leak, a burst line or a line ripped off on the pressure side (if 'Warning' or 'Error' has been selected in the 'Low pressure' sub-menu).

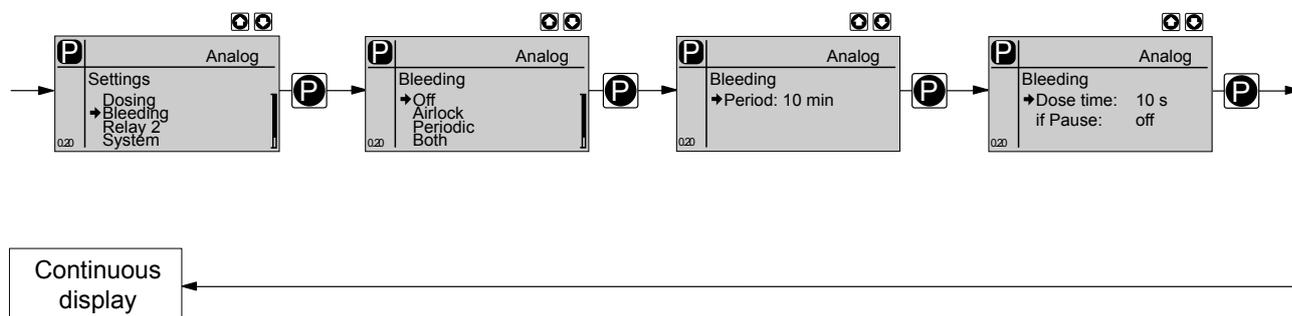


The 'Low pressure' function can only function if the liquid end has been filled free from bubbles.

10.6.5.4 "High Pressure" sub-menu settings

If an alert appears, then the pump has identified a possible blockage or closed shut-off valve on the discharge side, owing to the back pressure being too high (if 'Warning' or 'Error' has been set in the 'High Pressure' sub-menu).

10.6.6 Settings for the "Bleeding" function)



The function 'Bleeding' is used for controlled bleeding of the liquid end, if the pump has the identity code option "Relay"- "with automatic ventilation" (can be retrofitted).

Accordingly, 'Relay' then 'Bleeding' must be selected in the following menu.

There are 2 hardware options for automatically bleeding the discharge side:

- via ProMinent's bleed module in the liquid end.
- via a customer implemented bleed facility in the discharge line.

The "Bleeding" function can be triggered in 3 ways:

- 1 - Only through the "Airlock" internal signal from the pump drive unit.
- 2 - Only through a control unit internal signal - periodically and for the set duration (both values adjustable).
- 3 - If one of the two signals occurs.

Detailed explanation:

- 1 - If *'Airlock'* has been selected in the menu, the internal signal "Airlock" triggers the bleed procedure.

If the signal appears again within 8 minutes of the bleed procedure being carried out, the control unit repeats the bleed procedure up to a maximum 3x. However if the signals still appear, then an error alert is generated, which must be acknowledged via the *'STOP/START'* key. In the event of an *'Airlock'* there is no option for a direct error or warning alert with the "Airlock" signal. Also the corresponding menu branch in the menu *'METERING'* is hidden. The signal is only available for the "Bleeding" function.

- 2 - If *'Periodic'* was selected in the menu, then the control unit periodically triggers the bleed procedure with the adjustable period (10 ... 1440 min = 24 h) and the adjustable duration (*'Dose time'*: 0 ... 300 s = 5 min).

Bleeding is always triggered at the start of a period. Triggering also occurs if started using the *'STOP/START'* key or a mains voltage is applied arising from a bleed procedure. If under the menu the function *'Upon pause'*, is set to *'on'*, the bleed procedure also takes place during pauses.

- 3 - If *'Both'* has been selected in the menu, either the internal signal "Airlock" or the control unit triggers the bleed procedure. If one trigger occurs, while the other has already triggered a bleed procedure, this results in two sequential bleed procedures.

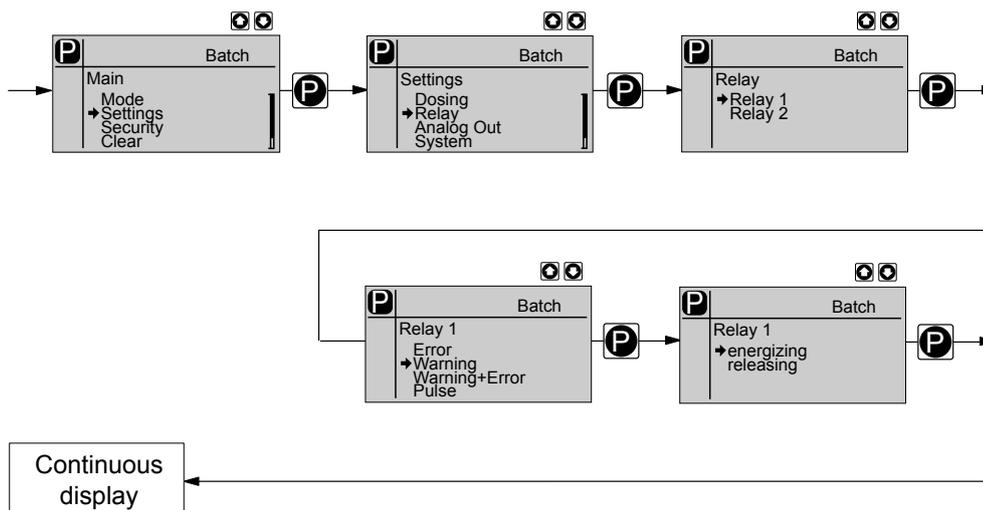
Sequence of the bleed procedure (automatic):

1. ➤ The pump control stops the running normal metering operation - the "Stop" symbol appears on the LCD screen.
2. ➤ After 1 s, it opens the bleed valve of the liquid end (via the bleed relay and the solenoid valve).
3. ➤ 1 s later, the pump starts to run at its maximum possible stroke rate (as during priming) - the symbol "Airlock" appears on the LCD screen instead of the "Stop" symbol.
4. ➤ The pump operates in this way for the total set time.
5. ➤ Once the set time has elapsed, the pump stops, the symbol "Stop" appears on the LCD screen again.
6. ➤ After 1 s the pump control closes the liquid end bleed valve.
7. ➤ After 1 s the "Stop" symbol disappears and the pump recommences normal operation.

If the pump was in the "Stop" state upon triggering (Key *'STOP/START'*, pause, error), the start of the bleed procedure is delayed - until this state is cleared.

If the pump switched to "Stop" state during the bleed procedure, the pump control jumps immediately to phases 5 and 6. (see above) This definitely cancels the bleed procedure. As soon as the "Stop" state is cleared, the bleed procedure starts from the beginning.

10.6.7 Settings for the "Relay" function (RELAY menu)



Using the 'Relay' programmable function, you can match the pump relays to your requirements.

You can reprogram the relays using the 'Relay' function in an almost unlimited way. Exception: 'Relay 1' should not be reprogrammed as a 'Pulse generator' due to the then short service life.

Tab. 10: Allocations for the relay combinations

Identity code specification	Relay type	"Relay 1"	"Relay 2"
		(Mechanical relay)	Semiconductor relay)
4 + 5	Fault indicating relay and pacing relay	Warning + error	Pacing relay
8 + 9	Cut-off relay and pacing relay	Error	Pacing relay
A + B	Cut-off relay and warning relay	Error	warning

You can set whether the respective relay is to switch due to a triggering event from the timer, upon a warning alert, a fault alert or a pump stroke:

Tab. 11: Selectable behaviour types

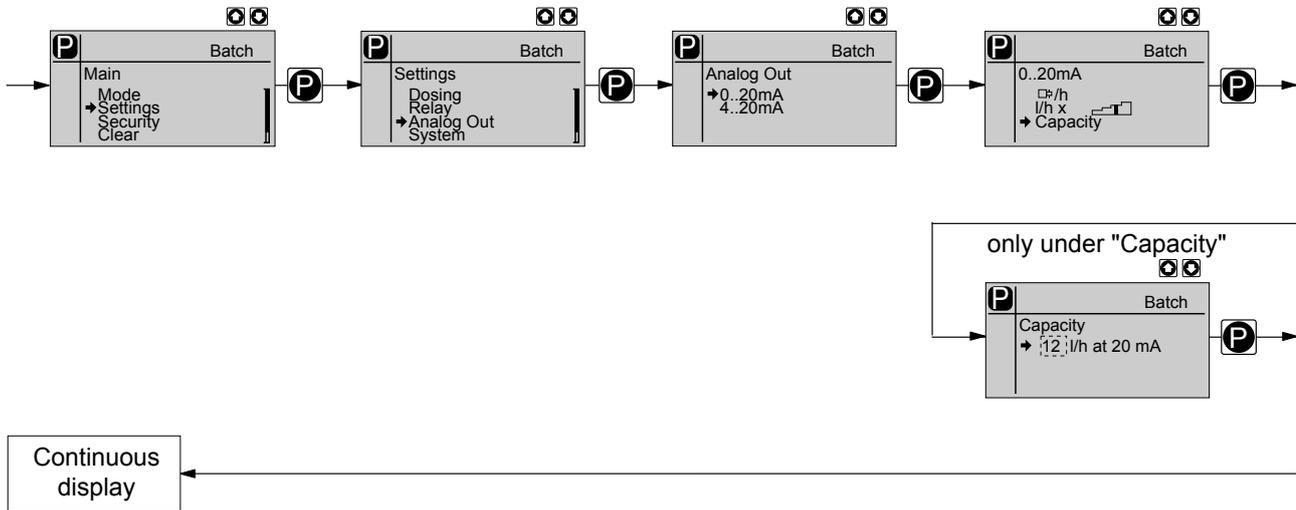
Setting in the 'Relay' menu	Effect
warning	The relay switches in the event of a warning message (yellow LED*).
Error	The relay switches in the event of a fault message (red LED*).
Warning + error	The relay switches in the event of a warning message (yellow LED*) or a fault message (red LED*).
Pacing relay	The relay switches with every stroke.
Optional	The relay has the option of which module was plugged in (e.g. timer).
Warn. + Fault + Stop	The relay switches with a warning alert (yellow LED*) or a fault alert (red LED*) or a stop ('STOP/START' key).
Bleeding	The relay switches upon the internal signal 'Air lock'.

* see "Troubleshooting" chapter

You can also indicate how the respective relay should behave as soon as it switches. You can change this via the setting 'NO' / 'NC.'

 The setting option for the "Relay" function only exists if a relay is present.

10.6.8 Settings for the "Analogue output" function (ANALOG OUTPUT menu)



Using the "Analog output" programmable function, you can match the pump current output signal to your requirements.

The signal I of the current output signal one of the three following variables:

- Strokes /h
- Litre / h x stroke length (= current, calculated capacity)
- Performance (= capacity, value adjustable at 20 mA)

In the "Stop" or "Pause" states (either because of a fault or operation) or "Pause" the current output emits a current of 4 mA.

The signal for the current, calculated capacity "Litre / h **" is calculated by the pump according to the following formula (here for the range 4-20 mA):

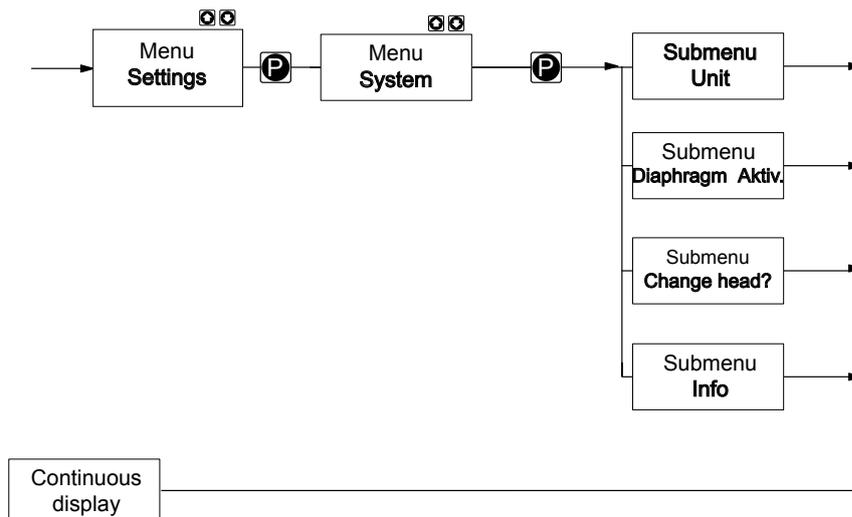
$$I(4 \dots 20) = 16 \times (f/f_{max}) \times (L/100) + 4$$

with

- I - Output current in mA
- f - Stroke rate in strokes/min
- L - Stroke length in %
- f_{max} - Maximum stroke rate in strokes/min

In the 'Contact' and 'Batch' operating modes, f is the stroke rate which is set in the "Stroke rate" continuous display.

10.6.9 Settings in the "System" menu" (SYSTEM menu)



The "System" menu branches into the following sub-menus:

- Unit
- Diaphragm active
- Info
- Change head?

10.6.9.1 Settings in the sub-menu "Units"

In the *'Units'* sub-menu, you can select whether the pump uses litres or gallons (US).

10.6.9.2 Settings in the "Diaphragm active" sub-menu

In the *'Diaphragm active'* sub-menu you can select whether the pump generates a warning or error alert upon a diaphragm rupture.



CAUTION!

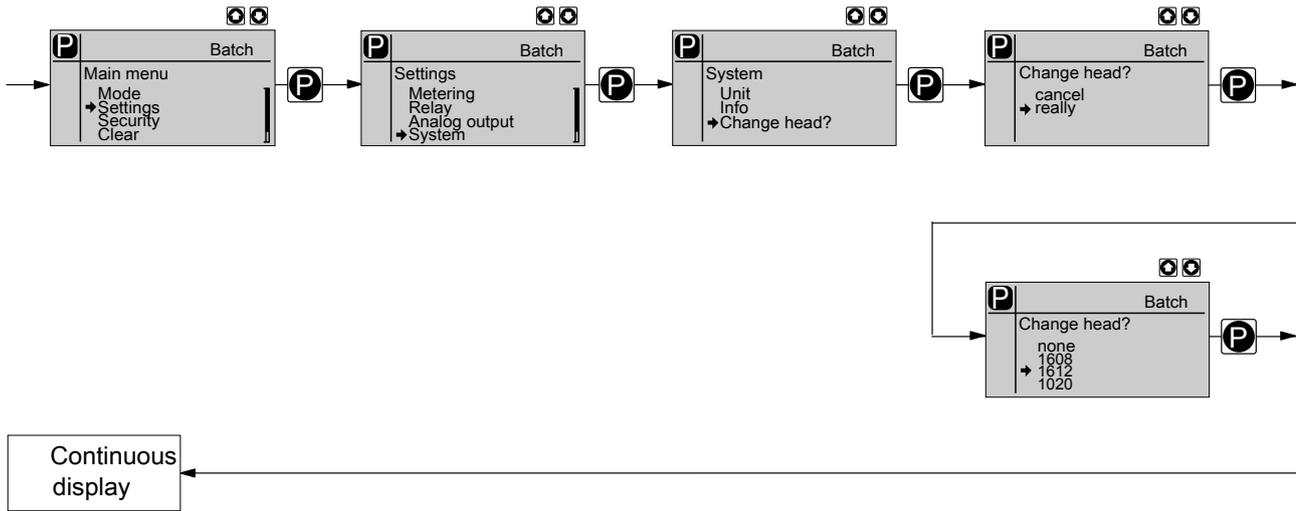
The diaphragm rupture sensor must first be activated in the operating menu, in order that it can be detected by the pump.

10.6.9.3 "Info" sub-menu

In the "Info" sub-menu you can read off the following identification numbers:

- Identity code ID
- Serial number SN
- Software control SW
- Hardware control HW
- Software drive AS
- Hardware drive AH
- Name module-option (e.g. proTIME)
- Software option OS
- Hardware option OH

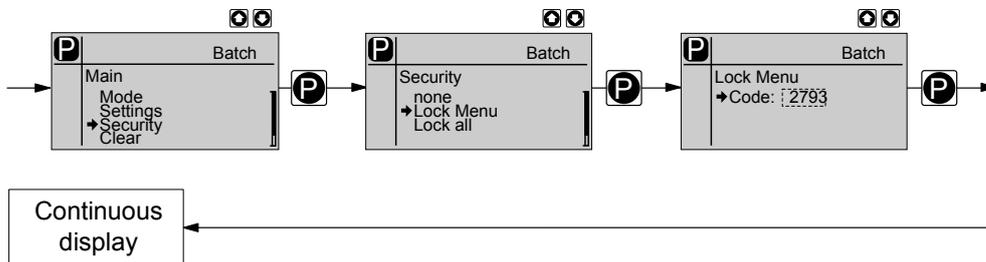
10.6.9.4 Sub-menu "Change head?"



CAUTION!

- Should a different liquid end size be fitted, then the pump must be reprogrammed in the sub-menu 'Change head?'.
 - For demonstration purposes or if operating without feed chemical, reprogram the pump to 'none'.

10.7 Set code (SECURITY menu)



In the 'SECURITY' menu, you can enter whether you want to block sections of the adjustment options.

In the first menu option, you can either set 'None' or 'Lock menu' or 'Lock all' (both locks use the same code.):

- Select 'None', to clear a security lock.
- Select 'Lock menu' to lock the adjustment mode (point ① in the overview "Operating/setting diagram", in the appendix). In the next menu option, enter the number you want to use as the code.
- Select 'Lock all' to lock the adjustment option for the directly adjustable variables in the continuous displays and to lock the stroke length (point ② in the overview "Operating/setting diagram", in the appendix), in addition to the adjustment mode. In the next menu option, enter the number you want to use as the code.

If a lock is set, a padlock appears in the continuous display.

If you have set 'Lock all', a padlock will appear after 1 minute in the top left corner and the specified areas are locked, if no key has been pressed in the meantime.

If you have set 'Lock menu', the operating menu will be locked after 1 minute, if no key has been pressed in the meantime.

Test

To test whether the menu is locked, press the *[P]* key for 2 s.

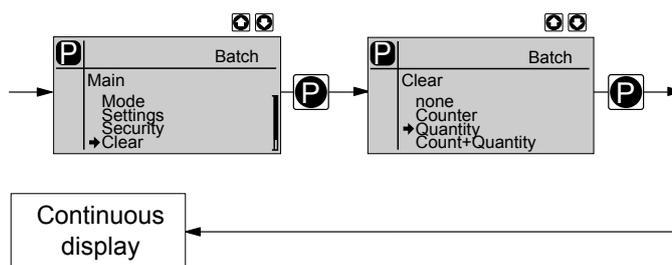
If you try to change into a locked area, a key appears in the LCD display and the padlock flashes.

Overriding the lock

To override the lock, enter the code using the *[arrow keys]*.

Changing the stroke length variable

In the stroke adjustment dial has been turned, the padlock flashes, the pump stops and a fault alert and key appear. If you enter the code, the pump continues metering and the fault alert clears.

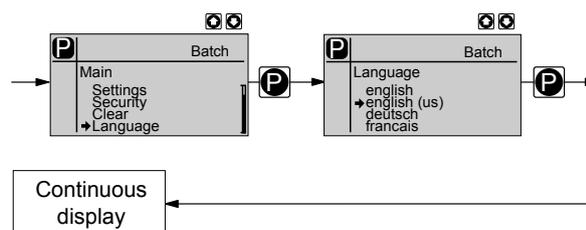
10.8 Delete total number of strokes or total litres (CLEAR menu)

In the *'DELETE'* menu, you can either delete the stored total number of strokes or the total litres or both together (= reset to "0"):

- *'none'*
- *'Counter'* (total number of strokes)
- *'Quantity'* (total litres)
- *'all'* (both)

To do this quit the menu by quickly pressing the key *[P]* key.

The values have increased since commissioning of the pump, the last calibration or the last deletion.

10.9 Set language (LANGUAGE menu)

In the *'LANGUAGE'* menu, you can select the desired operating language.

The selection *'English (US)'* also changes the decimal comma to a decimal point in the displays.

11 Operation



WARNING!

Fire hazard with flammable media

Only with flammable media: They can be ignited by oxygen.

- The pump may not work if there is a mixture of feed chemical with oxygen in the liquid end. A specialist may need to take appropriate actions (using inert gas, ...).



WARNING!

Danger of electric shock

Incompletely installed electrical options can allow moisture into the inside of the housing.

- Knock-out openings in the pump housing must be equipped with matching modules or be sealed in a leak-tight manner.



WARNING!

Danger of electric shock

A mains voltage may exist inside the pump housing.

- If the pump housing has been damaged, you must disconnect it from the mains immediately. It may only be returned to service after an authorised repair.

This chapter describes all the operating options available to you if the pump is displaying a continuous display - the display does not contain the symbol for the [P] key.



- *For supplementary information, see the overviews "Control elements and key functions" in the chapter "Device overview and control elements" and "Operating/setting diagram" in the appendix.*
- *Also take note of the overview "Continuous displays" in the appendix. It shows which continuous displays are available in which operating mode and which variables are directly changeable in the relevant continuous display.*

11.1 Manual

Personnel: Instructed personnel

Adjusting the stroke length

The stroke length is adjusted by the stroke length adjustment knob within a range of 0 ... 100%. A stroke length of between 30 ... 100% is recommended to achieve the specified reproducibility.

The following operating options are available via the keys - see the next figure:

Stop/start pump	<p>Stop the pump: Press the <i>[STOP/START]</i> key.</p> <p>Start the pump: press the <i>[STOP/START]</i> key again.</p>
Starting a batch	<p>In <i>'Batch'</i> operating mode: briefly press key <i>[P]</i>.</p>
Changing to Setting mode	<p>If the <i>[P]</i> key is pressed for 2 seconds in a continuous display, the delta® changes to adjustment mode - see chapter "Adjustment".</p> <p>If an access code was set in the "Security" menu for <i>'Lock menu'</i>, then after pressing the <i>[P]</i> key the access code must first be entered.</p>
Checking adjustable variables	<p>After every press of the <i>[i]</i> key, a different continuous display is shown. The number of continuous displays depends on the identity code, the selected operating mode and the connected additional devices.</p>
Change directly adjustable variables	<p>To change a variable, see below, directly in the corresponding continuous display, press and hold one of the <i>[arrow keys]</i> (approx. 1/2 s) until the identifier "Double arrow" appears and the variable is flanked by two flashing lines. The delay has been programmed in to prevent variables from being unintentionally changed.</p> <p>If an access code was set in the "Security" menu for <i>'Lock all'</i>, then after pressing the <i>[P]</i> key the access code must first be entered.</p> <p>The directly changeable variables are in detail:</p>
Stroke rate	<p>In operating modes <i>'Manual'</i>, <i>'Contact'</i> and <i>'Batch'</i>:</p> <p>You can change the stroke rate in the "Stroke rate" continuous display.</p> <div style="background-color: #f0f0f0; padding: 10px; margin-top: 10px;"> <p> <i>To change a precisely previously set feed rate (possibly specified in litres), there is an option of changing it via the stroke rate. As the stroke rate is digitally processed, there is no tolerance.</i></p> <p><i>Changing using the stroke length interferes with the mechanical tolerance.</i></p> </div>
Capacity	<p>In <i>'Manual'</i> operating mode:</p> <p>You can change the capacity in the "Capacity" continuous display.</p>
Factor	<p>The factor is the number of strokes which are triggered upon an external pulse or by pressing key <i>[P]</i> (only in <i>'Batch'</i> operating mode).</p>
Priming	<p>Simultaneous pressing of the two <i>[arrow keys]</i> triggers the "Priming" function (in the "Stroke rate" continuous display).</p>
Acknowledge errors	<p>Fault displays are acknowledged by brief pressing of the <i>[P]</i> key.</p>

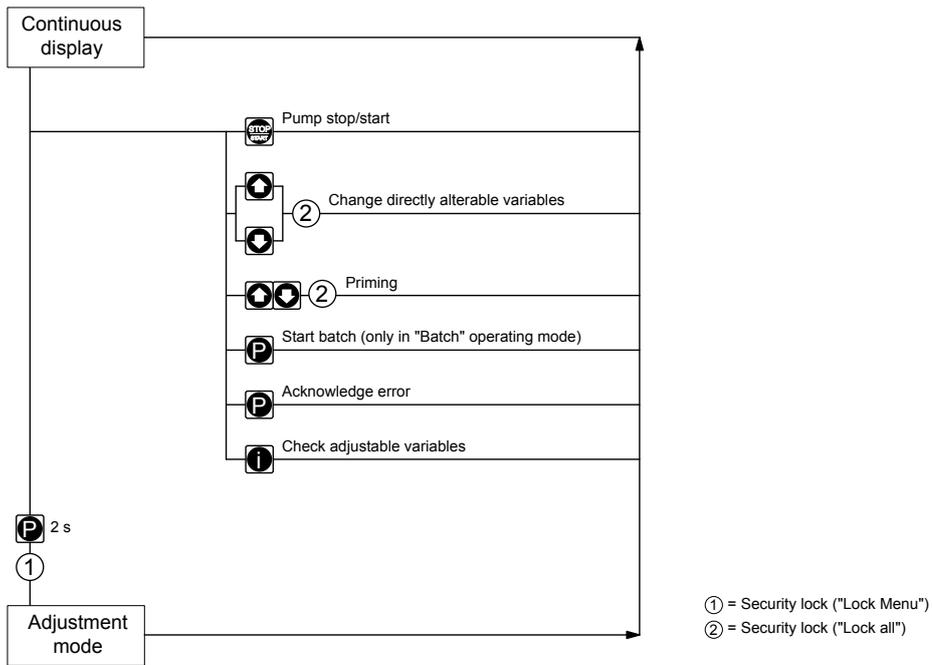


Fig. 30: Operating options with a locked operating menu

11.2 Remote operation

There is an option to control the pump remotely via a control cable - refer to your system documentation and to the "Electrical Installation" chapter.

12 Maintenance



WARNING!

It is mandatory that you read the safety information and specifications in the "Storage, Transport and Unpacking" chapter prior to shipping the pump.



WARNING!

Fire hazard with flammable media

Only with flammable media: They can be ignited by oxygen.

- The pump may not work if there is a mixture of feed chemical with oxygen in the liquid end. A specialist may need to take appropriate actions (using inert gas, ...).



CAUTION!

Warning of feed chemical spraying around

Feed chemical can spray out of the hydraulic components if they are manipulated or opened due to pressure in the liquid end and adjacent parts of the system.

- Disconnect the pump from the mains power supply and ensure that it cannot be switched on again by unauthorised persons.
- Depressurise the system before commencing any work on hydraulic parts.



Third-party spare parts for the pumps may result in problems when pumping.

- Only use original spare parts.
- Use the correct spare parts kits. In the event of doubt, refer to the exploded views and ordering information in the appendix.

Standard liquid ends:

Interval	Maintenance work	Personnel
Quarterly*	<ul style="list-style-type: none"> ■ Check the diaphragm for damage - refer to the "Overhaul" chapter. ■ Check that the metering lines are fixed firmly to the liquid end. ■ Check that the suction valve and discharge valve are fitted tightly. ■ Check the tightness of the entire liquid end - particularly around the leakage hole, see the following figure. ■ Check that the flow is correct: Allow the pump to prime briefly - quickly press both <i>[arrow keys]</i> at the same time. ■ Check that the electrical connections are intact and check the pump housing. ■ Check that the dosing head screws are tight. 	Technical personnel

* Under normal loading (approx. 30% of continuous operation).

Under heavy loading (e.g. continuous operation): Shorter intervals.

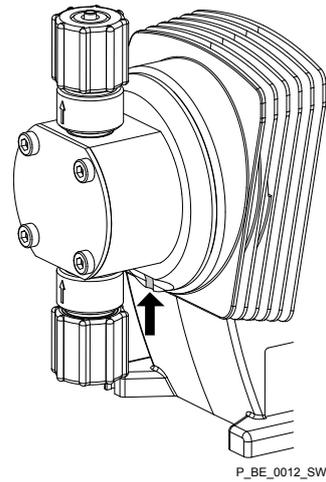


Fig. 31: The leakage hole

Liquid ends with bleed valve:

Interval	Maintenance work	Personnel
Quarterly*	In addition: <ul style="list-style-type: none"> ■ Check that the return line is fixed firmly to the liquid end. ■ Check that the bleed valve is tight. ■ Check the discharge and return line for kinks. ■ Check that the bleed valve is operating correctly. 	Technical personnel

* Under normal loading (approx. 30% of continuous operation).

Under heavy loading (e.g. continuous operation): Shorter intervals.

Tightening torque

Data	Value	Unit
Tightening torque for screws:	4.5 ... 5.0	Nm

13 Repair

Safety information

**WARNING!****Danger of electric shock**

Unauthorised repairs inside the pump can result in an electric shock.

For this reason repairs inside the pump should only be carried out by a ProMinent branch office or representative, in particular the following:

- Replacement of damaged mains connection lines
- Replacement of fuses
- Replacement of electronic control

**WARNING!**

It is mandatory that you read the safety information and specifications in the "Storage, Transport and Unpacking" chapter prior to shipping the pump.

**WARNING!****Fire hazard with flammable media**

Only with flammable media: They can be ignited by oxygen.

- The pump may not work if there is a mixture of feed chemical with oxygen in the liquid end. A specialist may need to take appropriate actions (using inert gas, ...).

**WARNING!****Contact with the feed chemical**

Parts that come into contact with the feed chemical are exposed and touched during repair work.

- Protect yourself against the feed chemical in case it is hazardous. Read the safety data sheet on the feed chemical.

**CAUTION!****Warning of feed chemical spraying around**

Feed chemical can spray out of the hydraulic components if they are manipulated or opened due to pressure in the liquid end and adjacent parts of the system.

- Disconnect the pump from the mains power supply and ensure that it cannot be switched on again by unauthorised persons.
- Depressurise the system before commencing any work on hydraulic parts.

**Warning of faulty operation**

Refer to the exploded drawings in the appendix when working on the unit.

13.1 Cleaning valves

Personnel: ■ Technical personnel



Warning of faulty operation

Refer to the exploded drawings in the appendix when working on the unit.

Cleaning a discharge valve for types 0730, 1020, 1612, 1608, 2508



Warning of faulty operation

- *Discharge and suction valves differ from each other! Only take them apart one after each other, so that you do not confuse the components!*
- *Only use new components which fit your valve, both in terms of shape and chemical resistance!*
- *Readjust the pump after replacing a valve!*
- *Using an Allen key or similar, insert it into the smaller hole of the pressure connector and push the valve inserts out of it.*

Cleaning a suction valve for types 0730, 1020, 1612, 1608, 2508

A suction valve is constructed in almost the same way as a discharge valve.

Please note, however, that:

- the two valve inserts are identical here.
- There is an additional spacer between the valve inserts.
- There is a shaped seal in the dosing head instead of an O-ring.
- The flow direction of the suction connector is the opposite to that of the pressure connector.

Cleaning a discharge valve for types 0280, 0450



Warning of faulty operation

- *Discharge and suction valves differ from each other! Only take them apart one after each other, so that you do not confuse the components!*
- *Only use new components which fit your valve (both in terms of shape and chemical resistance)!*
- *With the PVT material version, the ball seat is integrated in the dosing head and so has to be cleaned separately!*
- *With the PVT material version, the discharge valve is a double ball valve!*
- *Using an Allen key or similar, insert it into the smaller hole of the pressure connector and push the valve inserts out of it.*

Cleaning a suction valve for types 0280, 0450

A suction valve is constructed in almost the same way as a discharge valve.

Please note, however, that:

- The flow direction of the suction connector is the opposite to that of the pressure connector.

13.2 Replacing the diaphragm



WARNING!

A few cubic centimetres of feed chemical may have accumulated behind the metering diaphragm in the backplate following a leak - depending on the design!

- Take this feed chemical into consideration when you are planning a repair - especially if it is hazardous!

Personnel: ■ Technical personnel

- If necessary take protective measures.
 - Adhere to the material safety data sheet for the feed chemical.
 - Ensure that the system is at atmospheric pressure.
1. ➔ Empty the liquid end (turn the liquid end upside down and allow the feed chemical to run out; flush out with a suitable medium; flush the liquid end thoroughly when using hazardous feed chemicals!)
 2. ➔ Turn the stroke adjustment dial up to the stop below 0% stroke length if the pump is running (the drive axle is then difficult to turn).
 3. ➔ Switch off the pump.
 4. ➔ Unscrew the hydraulic connectors on the discharge and suction side.
 5. ➔ With types with coarse/fine bleed valve: Firstly remove the coarse/ fine bleed valve (grip), then lift off the cover of the liquid end with a screwdriver.

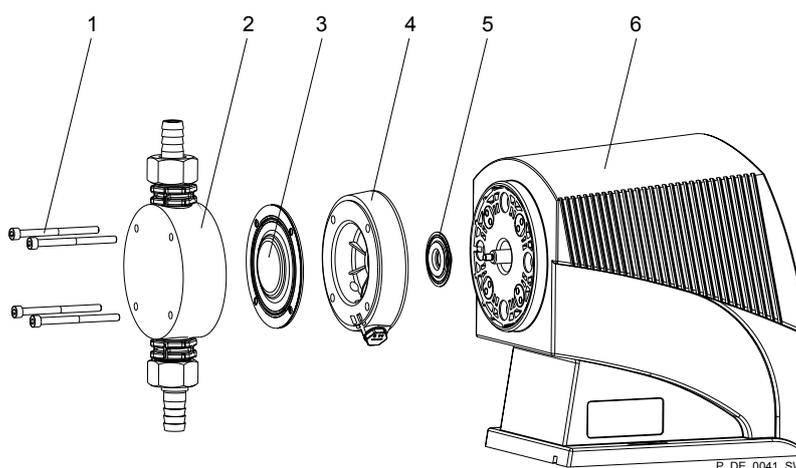


Fig. 32: Partially exploded view of liquid end

- 1 Screws
- 2 Dosing head
- 3 Diaphragm
- 4 Backplate
- 5 Safety diaphragm
- 6 Pump housing

6. ➔ Remove the screws (1).
7. ➔ Remove the dosing head (2) plus screws (1) from the pump - see figure Fig. 32
8. ➔ Replace the dosing head (2) and screws - the screws (1) should still extend into the holes in the diaphragm (3), but not into the pump housing!
9. ➔ Hold the pump housing (6) with one hand and clamp the diaphragm (3) with the other hand between the dosing head (2) and the backplate (4).
10. ➔ Loosen the diaphragm (3) from the drive axle with a gentle backwards turn of the dosing head (2), diaphragm (3) and backplate (4) in an anticlockwise direction.

11. ▶ Pull the dosing head (2) with the screws (1) out of the diaphragm (3) and completely unscrew this from the drive axle.
12. ▶ Remove the backplate (4) from the pump housing (6).
13. ▶ Check the condition of the safety diaphragm (5) and replace if necessary.
14. ▶ Push the safety diaphragm (5) onto the drive axle only until it lies flush with the pump housing (6) and no further!
15. ▶ Tentatively screw the new diaphragm (3) onto the drive axle up to the stop - ensure that this is successful, otherwise the pump will subsequently not meter correctly!
16. ▶ Check whether the diaphragm holes align correctly with the pump housing.
17. ▶ If not, start the pump and adjust the stroke length to 100%.
18. ▶ With the pump running, slowly turn the diaphragm (3) in the clockwise direction until the 4 diaphragm holes align correctly with the pump housing (6). Do not turn anticlockwise!
19. ▶ Clamp the diaphragm (3) in this position, adjust the stroke length to 0% and stop the pump.
20. ▶ Unscrew the diaphragm (3) again.
21. ▶ Place the backplate (4) onto the pump housing (6).



CAUTION!

- Make sure that the leakage hole points downwards when the pump is subsequently fitted - see figure in the "Maintenance" chapter!
- Place the backplate (4) immediately into the correct position on the pump housing (6)! Do not twist the backplate on the pump housing to prevent the safety diaphragm (5) from becoming warped!

22. ▶ Place the diaphragm (3) into the backplate (4).



CAUTION!

- Do not over-tighten the diaphragm (3) in the following step!
- Ensure that the backplate (4) remains in its position so that the safety diaphragm does not become warped!

23. ▶ Hold the backplate (4) firmly and screw the diaphragm (3) in a clockwise direction until it is sitting tightly (the twisting resistance of the return spring can be felt).
24. ▶ Place the dosing head (2) with the screws (1) onto the diaphragm (3) and the backplate (4) - ensure that the suction connector points downwards when the pump is in its subsequent fitting position.
25. ▶ Gently tighten the screws (1) and then tighten them diagonally. See below for the tightening torque.
26. ▶ With types with coarse/fine bleed valve: Allow the cover of the liquid end to rest in the dosing head, then press the grip of the bleed valve into the coarse/fine bleed valve.



Check the tightening torque of the screws after 24 hours of operation!

Tightening torques

Data	Value	Unit
Tightening torques for dosing head screws:	4.5 ... 5.0	Nm

13.3 Cleaning the Diaphragm Rupture Indicator

**WARNING!****Warning of unnoticed escape of feed chemical**

After triggering of the diaphragm rupture indicator, any feed chemical residues can be blocked.

- After the diaphragm rupture indicator has been triggered, clean and test it.

Personnel: ■ Technical personnel

1. ➔ First replace the liquid end diaphragm - see above!
2. ➔ Unscrew the diaphragm rupture indicator using an SW 15 open-ended spanner.
3. ➔ Clean the diaphragm rupture indicator with suitable liquid - if possible using water (polysulphone material).
4. ➔ Test the connected diaphragm rupture indicator: Immerse the forward hemisphere completely in water, a diaphragm rupture must be indicated in the continuous display.
 - ⇒ The continuous display indicates a diaphragm rupture.
5. ➔ Thoroughly dry the diaphragm rupture indicator.
 - ⇒ The continuous display no longer indicates a diaphragm rupture.
6. ➔ Screw the clean and dry diaphragm rupture indicator hand-tight and liquid tight into the hole - without using tools

14 Troubleshooting

Safety information



WARNING!

Fire hazard with flammable media

Only with flammable media: They can be ignited by oxygen.

- The pump may not work if there is a mixture of feed chemical with oxygen in the liquid end. A specialist may need to take appropriate actions (using inert gas, ...).



WARNING!

Warning of hazardous feed chemical

Should a dangerous feed chemical be used: it may escape from the hydraulic components when working on the pump, material failure or incorrect handling of the pump.

- Take appropriate protective measures before working on the pump (e.g. safety glasses, safety gloves, ...). Adhere to the material safety data sheet for the feed chemical.
- Drain and flush the liquid end before working on the pump.



CAUTION!

Warning of feed chemical spraying around

Feed chemical can spray out of the hydraulic components if they are manipulated or opened due to pressure in the liquid end and adjacent parts of the system.

- Disconnect the pump from the mains power supply and ensure that it cannot be switched on again by unauthorised persons.
- Depressurise the system before commencing any work on hydraulic parts.

14.1 Faults without a fault message

Fault description	Cause	Remedy	Personnel
Pump does not prime in spite of full stroke motion and bleeding.	Minor crystalline deposits on the ball seat due to the valves drying out.	Take the suction hose out of the storage tank and thoroughly flush out the liquid end.	Technical personnel
	Heavy crystalline deposits on the ball seat due to the valves drying out.	Dismantle the valves and clean them - refer to the "Repair" chapter.	Technical personnel
Fluid escapes from the backplate.	The screws in the dosing head are too loose.	Tighten the screws in the dosing head in a diagonal pattern - refer to the "Maintenance" chapter for the tightening torque.	
	The diaphragm is not leak-tight.	Replace the diaphragm - refer to the "Repair" chapter. If a diaphragm rupture has been indicated, clean the diaphragm rupture indicator, refer to the "Repair" chapter.	Technical personnel

Fault description	Cause	Remedy	Personnel
Green LED display (operating indicator) does not light up.	The wrong mains voltage or no mains voltage is connected.	Connect the pump correctly to the specified mains voltage - according to the specification on the nameplate.	Electrician

14.2 Fault messages

Fault description	Cause	Remedy	Personnel
The red LED displays lights up, the "Level" symbol  appears flashing in the LCD display as well as the symbols for "Error" and "Stop", and the pump stops.	The fluid level in the storage tank has reached "Liquid level low 2nd stage".	Top up the storage tank.	Technical personnel
The red LED displays lights up, the "i < 4 mA" symbol  appears flashing in the LCD display as well as the symbols for "Error" and "Stop", and the pump stops.	The pump is in "Analog" operating mode, a fault behaviour has been programmed in the ANALOG menu and the control current has fallen below 4 mA.	Eliminate the cause of the low control current or Switch the programming of the fault behaviour to "OFF" - see chapter "Settings for 'Analog' operating mode".	Technical personnel
The red LED displays lights up, the "i > 23 mA" symbol  appears flashing in the LCD display as well as the symbols for "Error" and "Stop", and the pump stops.	The pump is in "Analog" operating mode, a fault behaviour has been programmed in the ANALOG menu and the control current has risen above 23 mA.	Eliminate the cause of the high control current or switch the programming of the fault behaviour to "OFF" - see chapter "Settings for 'Analog' operating mode".	Technical personnel
The red LED displays lights up, the "m" and "External" symbols  appear flashing in the LCD display as well as the symbols for "Error" and "Stop", and the pump stops.	The stroke tank has overflowed.	Rectify the cause, then press <i>[P]</i> (think through the consequences for the process!).	Technical personnel
The red LED displays lights up, the "Temperature" symbol  appears flashing in the LCD display as well as the symbols for "Error" and "Stop", and the pump stops.	The pump is overloaded.	Rectify the cause, then press <i>[P]</i> (think through the consequences for the process!).	Technical personnel
	The temperature is too high.	Rectify the cause, then press <i>[P]</i> (think through the consequences for the process!).	Technical personnel
The red LED displays lights up, the "Stroke length adjustment" symbol  appears flashing in the LCD display as well as the symbols for "Error" and "Stop", and the pump stops.	The stroke adjustment dial was rotated while the menu was locked.	Turn the stroke adjustment dial back or enter the code.	Technical personnel

14.3 Fault alerts / warning alerts

At issue here are error alerts, which dependent on the setting in the setting menu are displayed as fault alerts or warning alerts.

Fault description	Cause	Remedy	Personnel
Either the yellow LED display lights up, the "Flow" symbol  appears flashing in the LCD display - or, together with the red LED display, the symbols for "Error" and "Stop" also appear, and the pump stops.	The metering monitor is not correctly connected.	Connect the metering monitor correctly and Press <i>[P]</i> .	Electrician

Fault description	Cause	Remedy	Personnel
Either the yellow LED display lights up, the "Flow" symbol  appears flashing in the LCD display - or, together with the red LED display, the symbols for "Error" and "Stop" also appear, and the pump stops.	The dosing monitor reported too few strokes, more than that set in the FLOW menu.	Press <i>[P]</i> . Investigate and clear the cause	Technical personnel
Either the yellow LED display lights up, the "Diaphragm" symbol  appears flashing in the LCD display - or, together with the red LED display, the symbols for "Error" and "Stop" also appear, and the pump stops.	The diaphragm is broken.	Replace the diaphragm and clean the diaphragm rupture reporter, refer to the "Overhaul" chapter.	Technical personnel
Either the yellow LED display lights up, the "Air lock" symbol  appears flashing in the LCD display - or, together with the red LED display, the symbols for "Error" and "Stop" also appear, and the pump stops.	Gas bubbles in the liquid end (leaks, gaseous medium, cavitation).	If the red LED display lights up, press <i>[P]</i> - think through the consequences for the process! Bleed the liquid end and rectify the cause. Seal the system or slow the suction stroke.	Technical personnel
Either the yellow LED display lights up, the "p+" symbol  appears flashing in the LCD display - or, together with the red LED display, the symbols for "Error" and "Stop" also appear, and the pump stops.	A constriction or a closed shut-off valve on the discharge side.	If the red LED display lights up, press <i>[P]</i> - think through the consequences for the process! Open the shut-off valve or rectify the constriction.	Technical personnel
Either the yellow LED display lights up, the "p-" symbol  appears flashing in the LCD display - or, together with the red LED display, the symbols for "Error" and "Stop" also appear, and the pump stops.	There is a leak or a burst or torn line on the discharge side.	If the red LED display lights up, press <i>[P]</i> - think through the consequences for the process! Rectify the leak or clear the cause.	Technical personnel

14.4 Warning messages

Fault description	Cause	Remedy	Personnel
The yellow LED display lights up, the "Level" symbol  appears in the LCD display and flashes.	The fluid level in the storage tank has reached "Liquid level low 1st stage".	Top up the storage tank.	Instructed personnel

14.5 All other faults

Please contact the responsible ProMinent branch or representative!

15 Decommissioning and disposal

15.1 Decommissioning

**WARNING!****Danger from chemical residue**

There is normally chemical residue in the liquid end and on the housing after operation. This chemical residue could be hazardous to people.

- It is mandatory that the safety information in the "Storage, transport and unpacking" chapter are read before shipping or transport.
- Thoroughly clean the liquid end and the housing of chemicals and dirt. Adhere to the material safety data sheet for the feed chemical.

**WARNING!****Warning of hazardous feed chemical**

Should a dangerous feed chemical be used: it may escape from the hydraulic components when working on the pump, material failure or incorrect handling of the pump.

- Take appropriate protective measures before working on the pump (e.g. safety glasses, safety gloves, ...). Adhere to the material safety data sheet for the feed chemical.
- Drain and flush the liquid end before working on the pump.

**WARNING!****Fire hazard with flammable media**

Only with flammable media: They can be ignited by oxygen.

- The pump may not work if there is a mixture of feed chemical with oxygen in the liquid end. A specialist may need to take appropriate actions (using inert gas, ...).

**CAUTION!****Warning of feed chemical spraying around**

Feed chemical can spray out of the hydraulic components if they are manipulated or opened due to pressure in the liquid end and adjacent parts of the system.

- Disconnect the pump from the mains power supply and ensure that it cannot be switched on again by unauthorised persons.
- Depressurise the system before commencing any work on hydraulic parts.

***Danger of damage to the device***

Take into account the information in the "Storage, transport and unpacking" chapter if the system is decommissioned for a temporary period.

1. ➤ Disconnect the pump from the mains/power supply.
2. ➤ Drain the liquid end by turning the pump upside down and allowing the feed chemical to run out.
3. ➤ Flush the liquid end with a suitable medium; flush the dosing head thoroughly when using hazardous feed chemicals!

15.2 Disposal



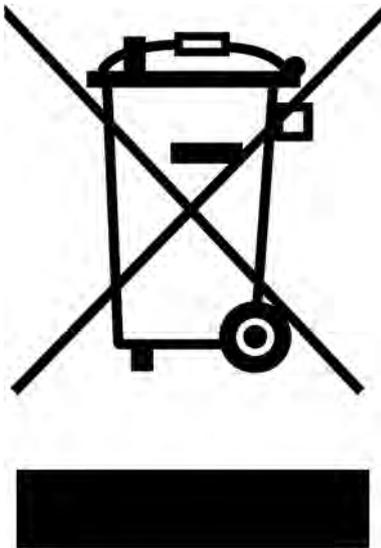
CAUTION!

Environmental hazard due to incorrect disposal

There are components in the pump, which can have a toxic effect on the environment.

- Note the pertinent regulations currently applicable in your country!

Sign indicating EU collection system



In accordance with the European Directive 2012/19/EU on waste electrical and electronic equipment, this device features the symbol showing a waste bin with a line through it. The device must not be disposed of along with domestic waste. To return the device, use the return and collection systems available and observe the local legal requirements.

16 Technical data

16.1 Performance data

delta® b operating at 200 strokes/minute
and 100 % stroke length

Liquid end type	Minimum pump capacity at maximum back pressure			Minimum pump capacity at medium back pressure		
	bar	l/h	ml/stroke	bar	l/h	ml/stroke
2508	25	7.5	0.62	12.5	8.0	0.67
1608	16	7.8	0.62	8	8.2	0.69
1612	16	11.3	0.94	8	12.2	1.02
1020	10	19.1	1.59	5	19.2	1.6
0730	7	29.2	2.43	3.5	29.4	2.45
0450	4	49.0	4.08	2	51.5	4.29
0280	2	75.0	6.25	1	75.6	6.3
Design with self-bleeding dosing head without bypass ***						
1608	16	3.8	0.32	8	6.0	0.50
1612	16	6.5	0.54	8	11.1	0.93
1020	10	14.0	1.17	5	16.4	1.73
0730	7	28.0	2.33	3.5	30.9	2.58

Liquid end type	Max. stroke rate	Connector size ³ outside Ø x inside Ø	Suction lift*	Priming lift**	Permissible priming pres- sure suction side	Weight
2508	200	8x4 ¹	5	3.5 / 3.0 ²	8	10 / 11 ²
1608	200	8x5	5	3.5 / 3.0 ²	8	10 / 11 ²
1612	200	8x5	6	3.0 / 2.5 ²	8	10 / 11 ²
1020	200	12x9	5	3.5 / 3.0 ²	5	10 / 11 ²
0730	200	12x9	5	4.0 / 3.5 ²	3	10 / 11 ²
0450	200	DN 10	3	2.5 / 2.5 ²	2	10 / 11 ²
0280	200	DN 10	2	3.0 / 3.0 ²	1	10 / 11 ²
Design with self-bleeding dosing head without bypass ***						
1608	200	8x5	-	1.8	8	10
1612	200	8x5	-	1.8	8	10
1020	200	12x9	-	1.8	5	10
0730	200	12x9	-	1.8	3	10

- * - Suction lift with a filled suction line and filled liquid end.
- ** - Priming lift with clean and moist valves. Priming lift at 100 % stroke length and free outlet or opened bleed valve.
- *** - The given performance data represents guaranteed minimum values, calculated using water as the medium at room temperature.
- 1 - The connector size is 6 mm for the SST material version
- 2 - SST material version

delta® metering pumps with dosing heads for higher-viscosity media (HV) have a 10-20 % lower capacity and are not self-priming. Connection G 3/4-DN 10 with tube nozzle d16-DN10.

16.2 Accuracy

16.2.1 Standard liquid ends

Data	Value	Unit
Product scatter	-5 ... 10	% *
Metering reproducibility	±2	% **

* - with max. stroke length and max. operating pressure for all material versions

** - under constant conditions and at least 30 % stroke length

The delta® ensures uniform conditions provided the stroke velocities are correctly adjusted and, if "Compensation" is set to "on" (see Chapter "Dosing").

16.3 Viscosity

The metering behaviour of the pump can be matched to the viscosity of the feed chemical.

Viscosity in mPa	"Dosing" setting	Suction stroke slowing	Max. stroke rate	Remarks
0...50	"normal"	none	200	
50...200	"HV1"	slight	160	
200...500	"HV2"	medium	120	for valves with springs
500...1000	"HV3"	Maximum	80	for valves with springs

For the adjustment for slowing the suction stroke dependent upon the feed chemical viscosity - see the "Adjustment" chapter.

16.4 Material data

Liquid ends

Version	Dosing head	Suction/discharge connector	Seals	Valve balls
NP	Clear acrylic	PVDF	PTFE	Ceramic
PV	PVDF	PVDF	PTFE	Ceramic
SS	Stainless steel 1.4404	Stainless steel 1.4404	PTFE	Ceramic

Pump

Version	Housing	Hood	Transparent cover	Electronics
All	Polyphenyl ether (PPE with fibreglass)	Polyphenyl ether (PPE with fibreglass)	Polycarbonate	Electronic components

16.5 Electrical data

Version: 100 - 230 V ±10 %, 50/60 Hz

Data	Value	Unit
Power rating, approx.	73	W
Nominal current, approx.	0.90 ... 0.55	A
Switch on peak current, (within approx. 50 ms falling)	8 ... 4	A
Fuse	1.6	AT

Fuses must have VDE, UL and CSA approvals. e.g. Series SPT, 1.6 A supplied by Schurter Order no. 0001.2506 according to IEC Publ. 127 - 2/3.

16.6 Temperatures

Pump, fully assembled

Data	Value	Unit
Storage and transport temperature:	-10 ... +50	°C
Ambient temperature in operation (power end/drive and control):	-10 ... +45	°C

Liquid end, long-term*

Data	Value	Unit
Liquid end temperature	-10 ... +40	°C **

* long term at max. operating pressure, dependent on the ambient temperature and the feed chemical temperature

** with PV_ and SS_: -10 ... +50 °C

Liquid end, short-term*

Material version	Value	Unit
NP_	60	°C
PVT	120	°C
SST	120	°C

* Temp. max., for 15 min at max. 2 bar, dependent on the ambient and feed chemical temperatures

16.7 Climate

Data	Value	Unit
Maximum air humidity *:	95	% rel. humidity

* non-condensing

Exposure in a humid and alternating climate:
FW 24 according to DIN 50016

16.8 Degree of Protection and Safety Requirements

Degree of protection

Protection against accidental contact and humidity:
IP 65 according to DIN EN 60529

Safety requirements

Degree of protection:
1 - mains power connection with protective earth conductor

16.9 Compatibility

Some hydraulic parts of the delta[®] are identical to those of the Beta[®] and gamma/ L.

There is greatest compatibility with pumps of the Beta[®] and gamma series for the following components and accessories:

- Control wire gamma/Vario 2-, 4- and 5-wire for the "External" function
- Level switch 2-stage (gamma / Vario / Beta[®])
- Metering line cross-sections
- Standard gamma connector kit
- Chemical feed container
- Overall height (distance between the suction and discharge connector)
- Same use of accessories, such as back pressure valves, multifunctional valves, dosing monitor and flushing assembly

16.10 Weight

Material version	Weight
	kg
SST	11
PVT	10
NP_	10

16.11 Sound pressure level

Sound pressure level

Sound pressure level LpA < 70 dB in accordance with EN ISO 20361:2010-10

at maximum stroke length, maximum stroke rate, maximum back pressure (water)

17 Dimensional drawings

i – Compare the dimensions on the dimensional drawing and pump.
 – All dimensions are in mm.

Dimensional drawing delta® type without bleed valve, material version NP

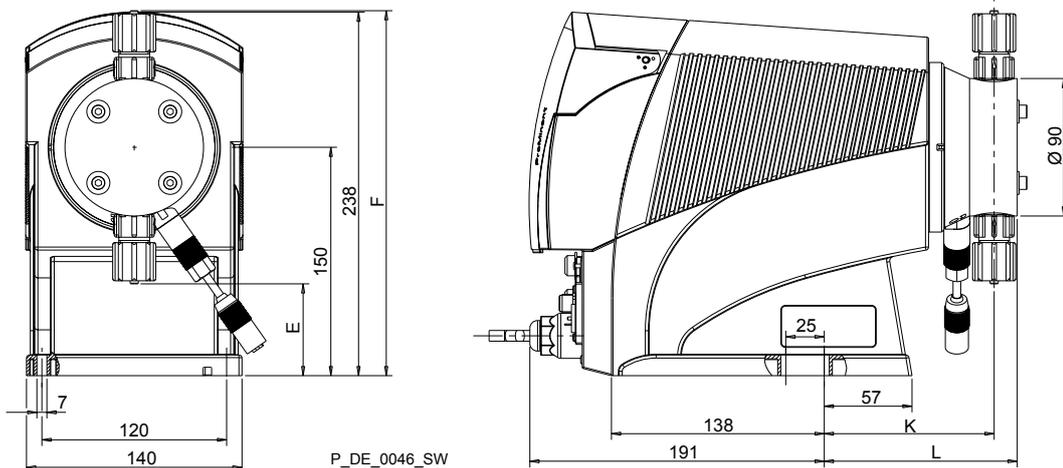


Fig. 33: Dimensional drawing delta® type without bleed valve, material version NP - dimensions in mm

	2508 / 1608	1612	1020	0730
E	63	60	54	53
F	235	239	245	246
K	110	110	112	112
L	125	125	127	127

Dimensional drawing delta® type with bleed valve, material version NP

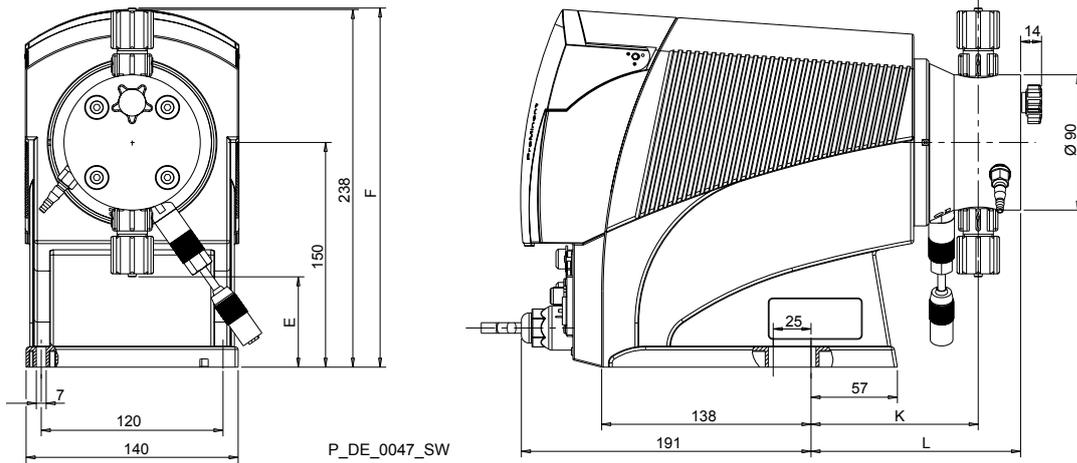


Fig. 34: Dimensional drawing delta® type with bleed valve, material version NP - dimensions in mm

	2508 / 1608	1612	1020	0730
E	63	60	54	53
F	235	239	245	246
K	110	110	112	112
L	138	138	140	140

Dimensional drawing delta® type 1612 - 0730, material version PV

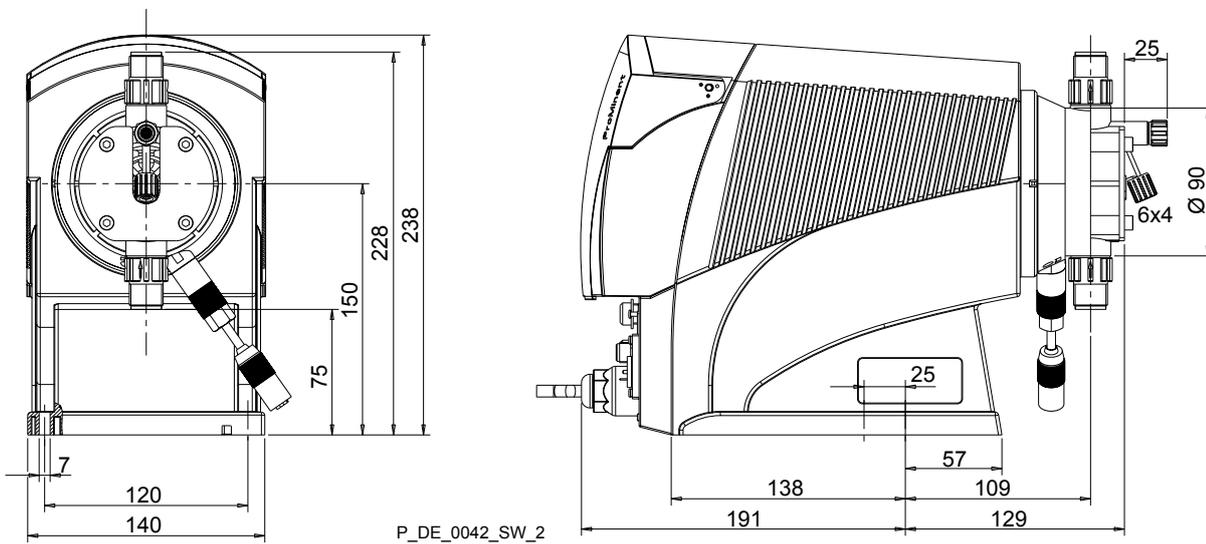


Fig. 35: Dimensional drawing delta® type 1612 - 0730, material version PV - dimensions in mm

Dimensional drawing delta® type 0450 - 0280, material version PV

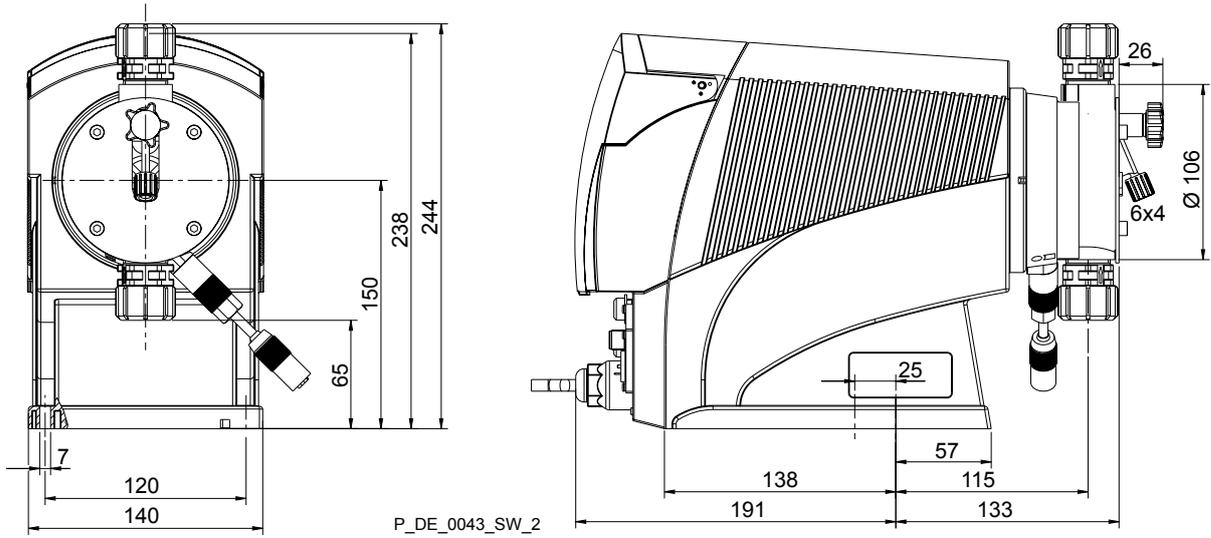


Fig. 36: Dimensional drawing delta® type 0450 - 0280, material version PV - dimensions in mm

Dimensional drawing delta® type 1612 - 0730, material version SS

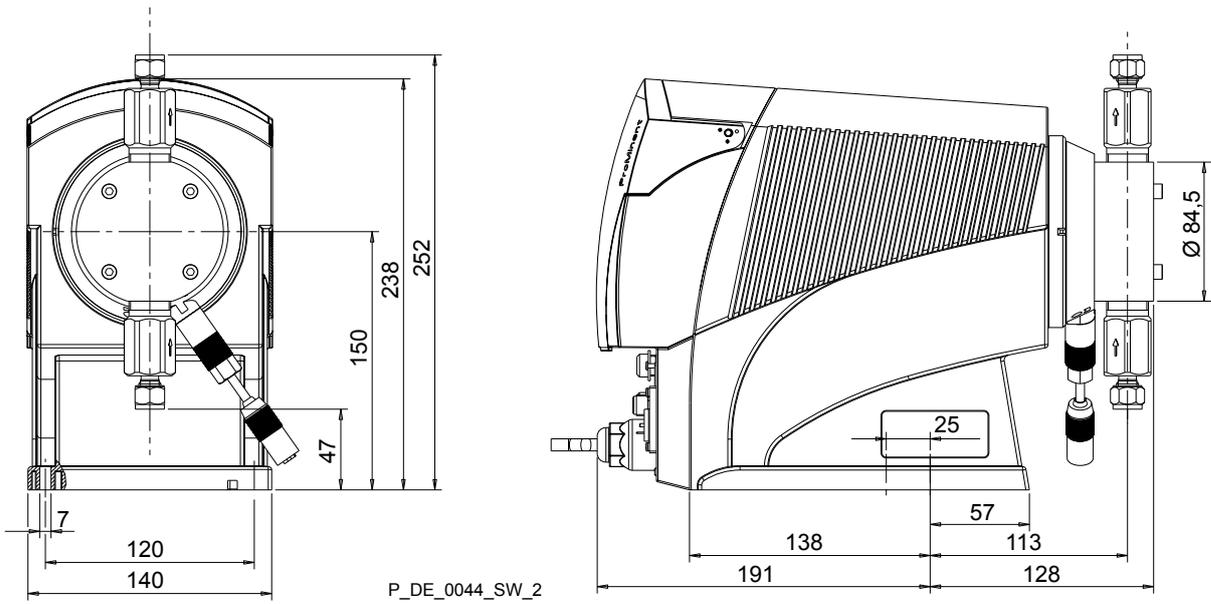


Fig. 37: Dimensional drawing delta® type 1612 - 0730, material version SS - dimensions in mm

18 Diagrams for setting the metering capacity

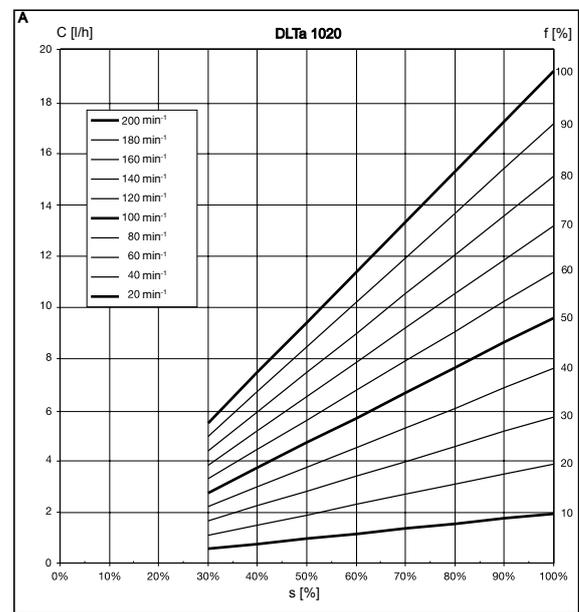
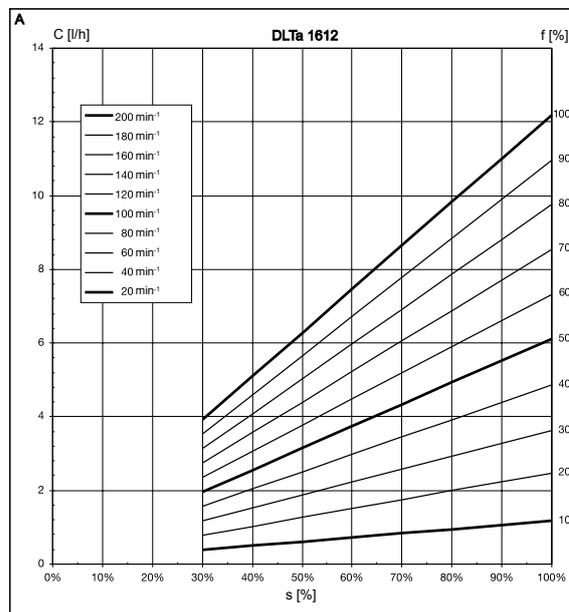
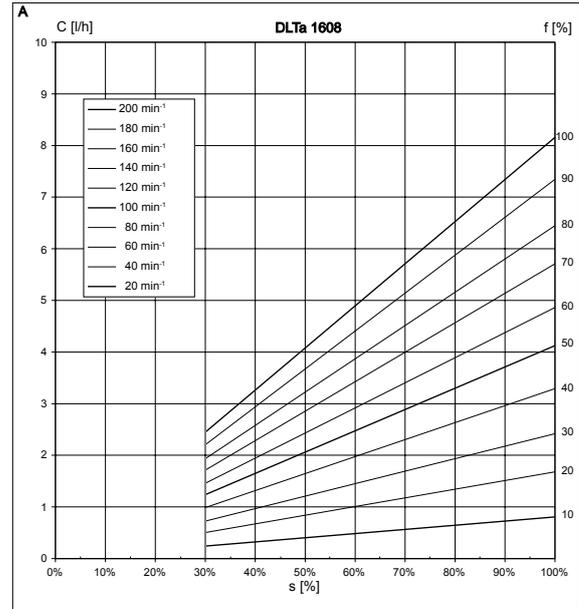
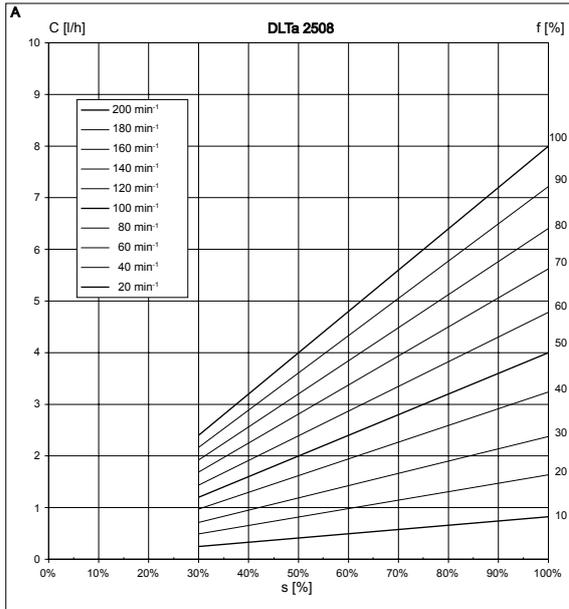


Fig. 39: A) Metering capacity C at medium back pressure dependent on the stroke length s for different stroke rates f . - B). Corresponding correction factors k dependent on the back pressure p - with 70 % stroke length and "compensation".

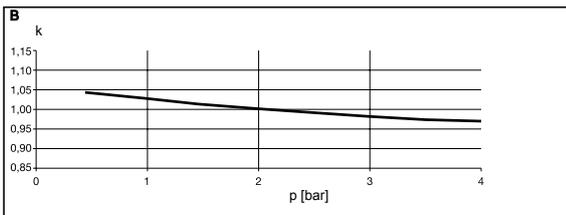
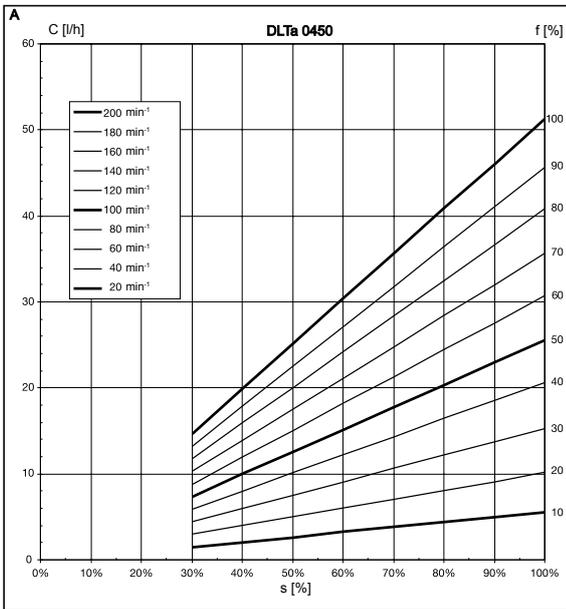
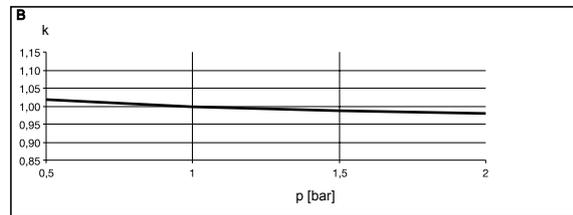
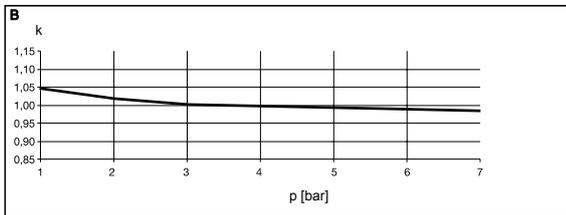
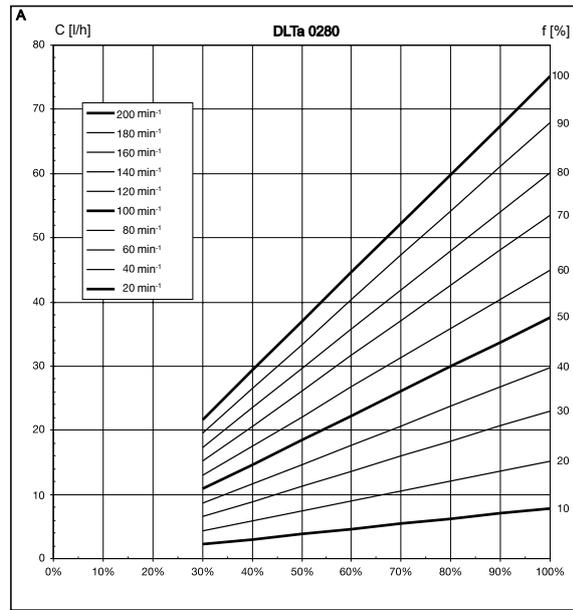
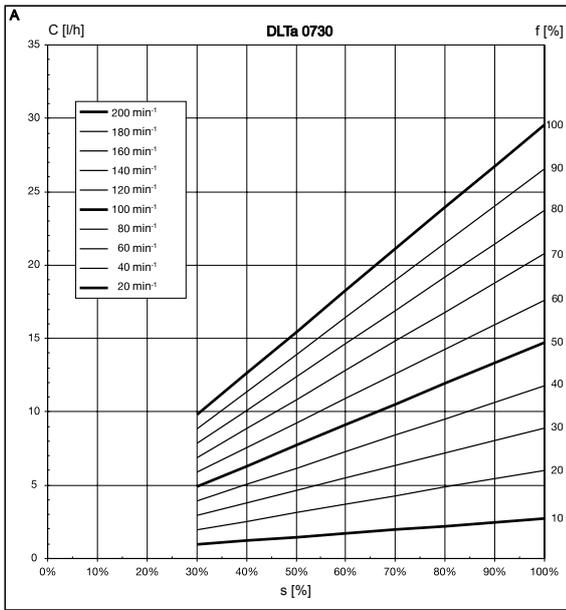
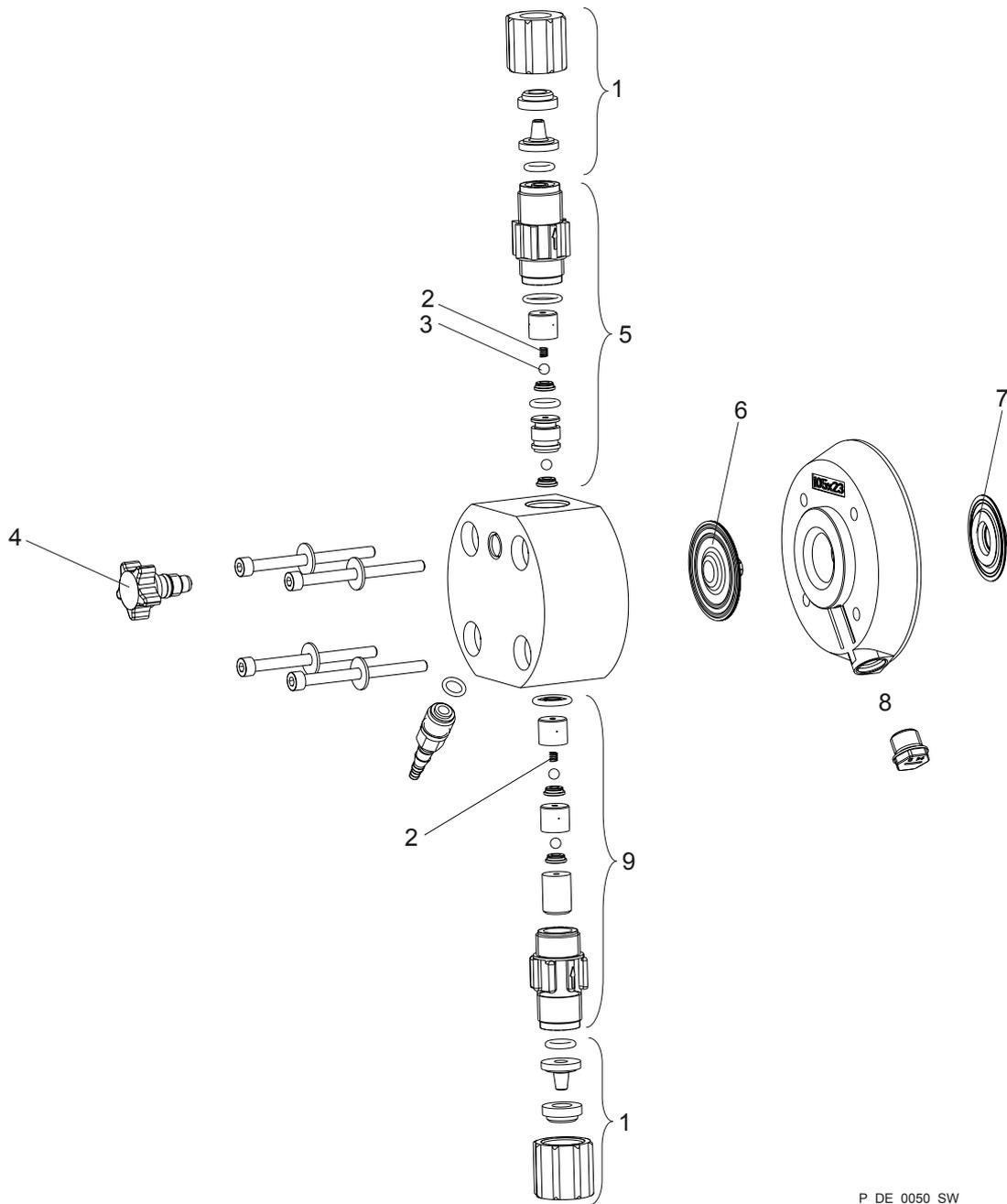


Fig. 40: A) Metering capacity C at medium back pressure dependent on the stroke length s for different stroke rates f . - B). Corresponding correction factors k dependent on the back pressure p - with 70 % stroke length and "compensation".

19 Exploded view drawings

Liquid end delta® 1608/2508 NP with coarse/fine bleeding



P_DE_0050_SW
60_07_104_00_85_04_2

Item.	Description	Type 1608/2508
1	Connector kit 12/9 PCE	817049
	Connector kit 8/5 PCE	817048
	Connector kit 12/9 PCB	817051
	Connector kit 8/5 PCB	817053
3	4 Valve balls	404201
4	Bleed valve	791365

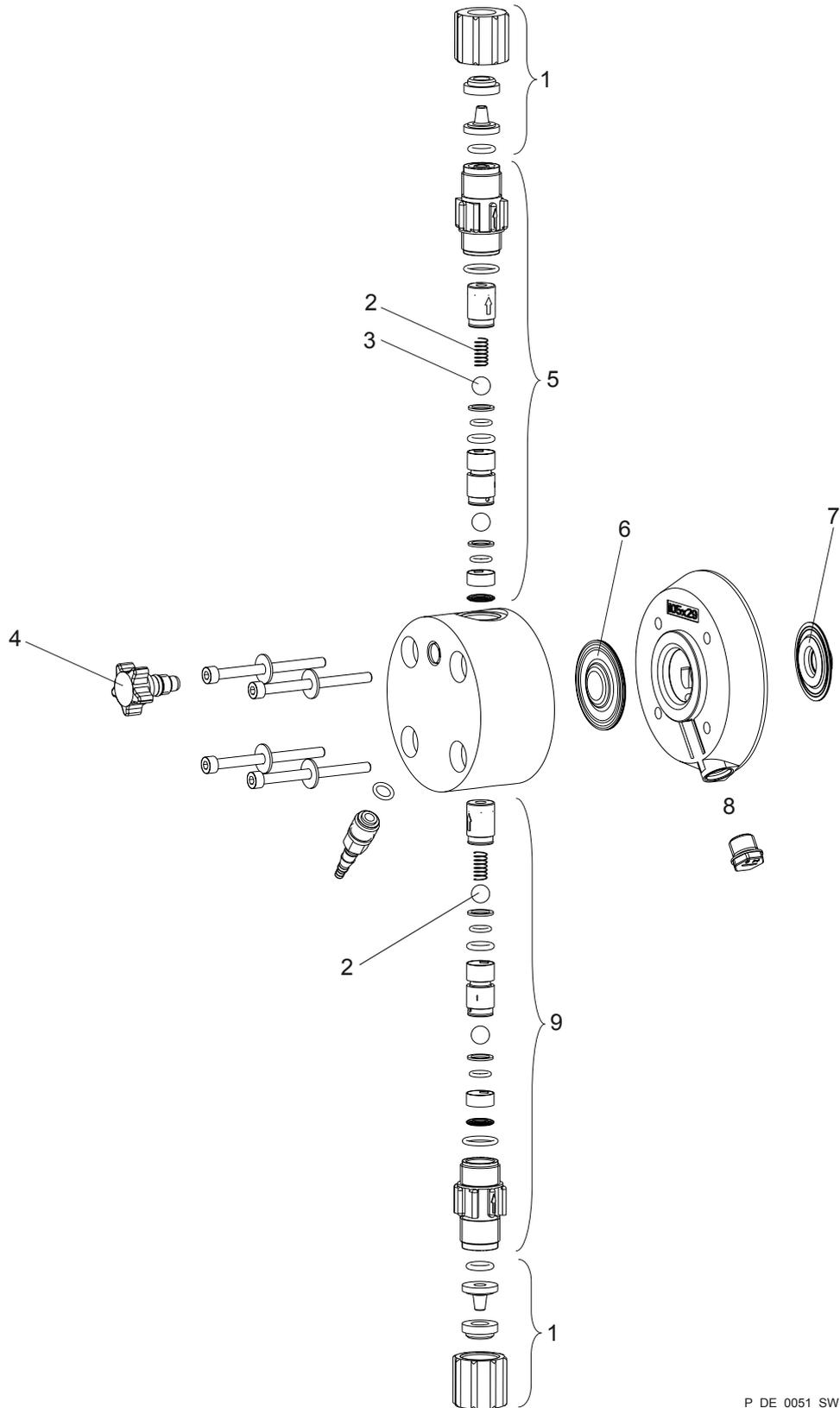
Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

Exploded view drawings

Item.	Description	Type 1608/2508
5	Discharge valve compl. PCE	740349
	Discharge valve compl. PCB	740348
6	Diaphragm	1030353
7	Safety diaphragm	1027414
8	Diaphragm rupture reporter*	1027416
9	Suction valve compl. PCE	792119
	Suction valve compl. PCB	792026

Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

Liquid end delta® 0730 - 1612 NP with coarse/fine bleeding



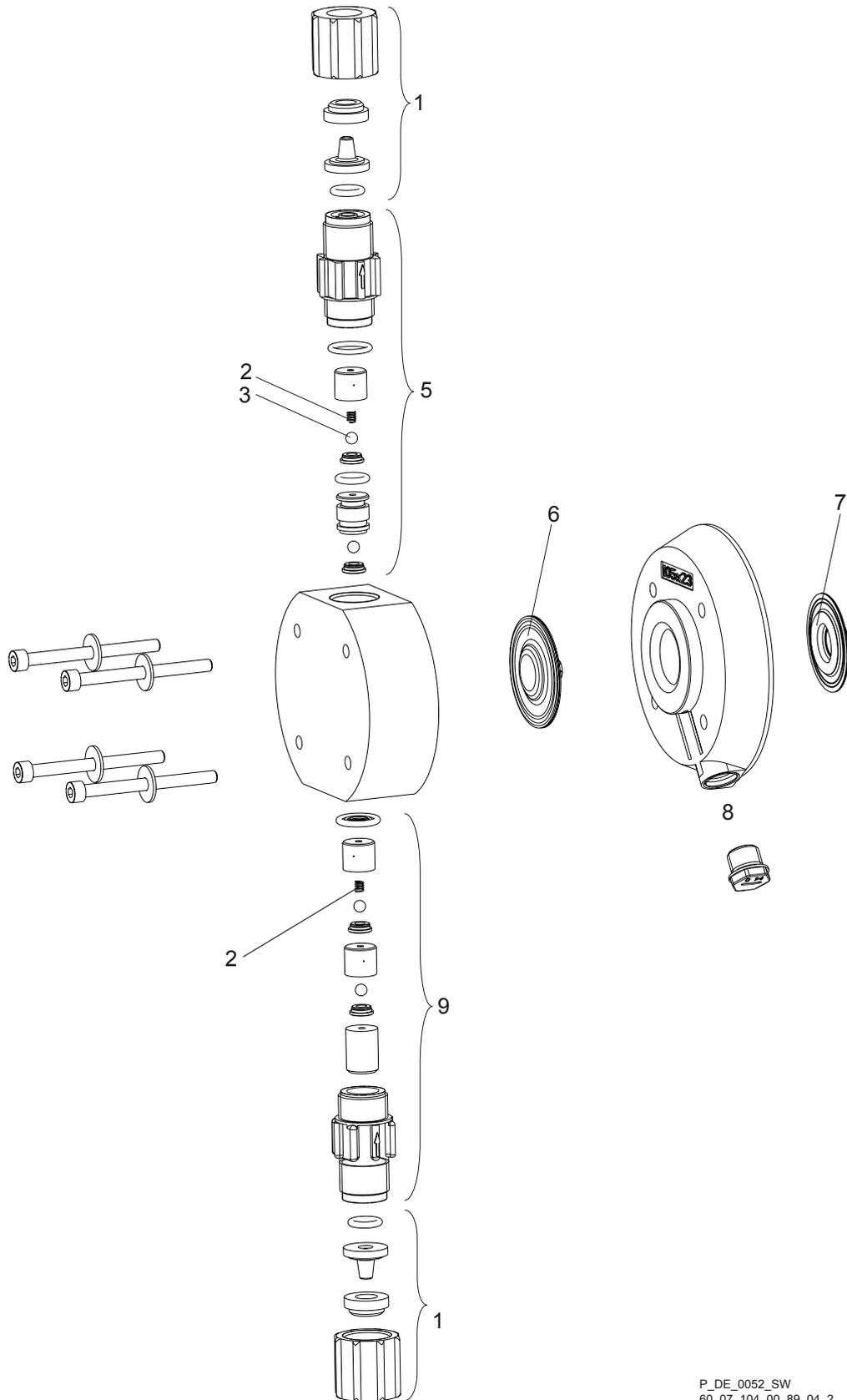
P_DE_0051_SW
60_07_104_00_87_04_2

Exploded view drawings

Item.	Description	1612	1020	0730
1	Connector kit 12/9 PCE	817049	817049	817049
	Connector kit 8/5 PCE	817048	817048	817048
	Connector kit 12/9 PCB	817051	817051	817051
	Connector kit 8/5 PCB	817053	817053	817053
3	4 Valve balls	404281	404281	404281
4	Bleed valve	791365	791365	791365
5	Discharge valve compl. PCE	1001439	1001439	1001439
	Discharge valve compl. PCB	1001438	1001438	1001438
6	Diaphragm	1000248	1000249	1000250
7	Safety diaphragm	1027414	1027414	1027414
8	Diaphragm rupture reporter*	1027416	1027416	1027416
9	Suction valve compl. PCE	1001435	1001435	1001435
	Suction valve compl. PCB	1001434	1001434	1001434

Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

Liquid end delta® 1608/2508 NP without coarse/fine bleeding



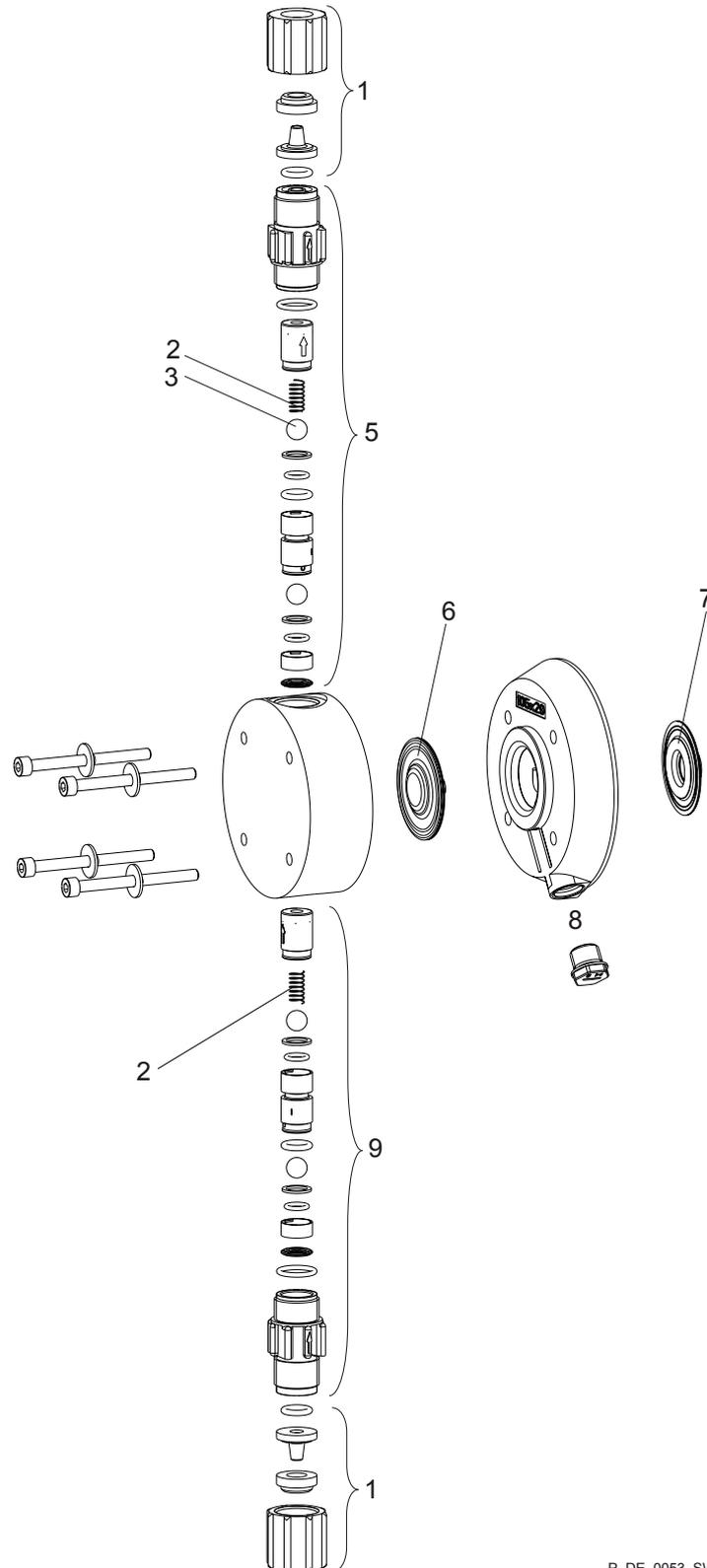
P_DE_0052_SW
60_07_104_00_89_04_2

Exploded view drawings

Item.	Description	Type 1608/2508
1	Connector kit 12/9 PCE	817049
	Connector kit 8/5 PCE	817048
	Connector kit 12/9 PCB	817051
	Connector kit 8/5 PCB	817053
3	4 Valve balls	404201
5	Discharge valve compl. PCE	740349
	Discharge valve compl. PCB	740348
6	Diaphragm	1030353
7	Safety diaphragm	1027414
8	Diaphragm rupture reporter*	1027416
9	Suction valve compl. PCE	792119
	Suction valve compl. PCB	792026

Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

Liquid end delta® 0730 - 1612 NP with coarse/fine bleeding



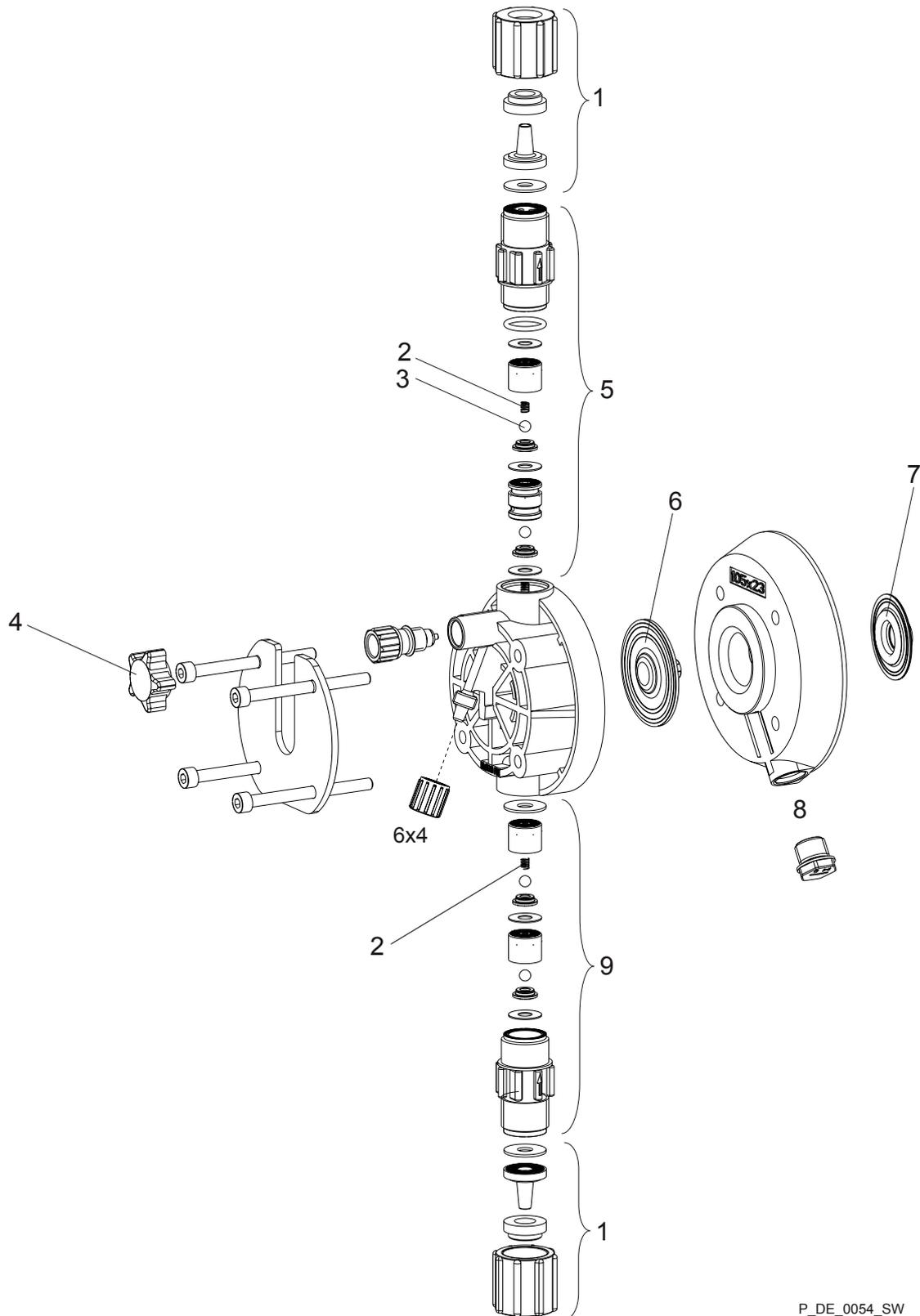
P_DE_0053_SW
60_07_104_00_83_04_2

Exploded view drawings

Item.	Description	1612	1020	0730
1	Connector kit 12/9 PCE	817049	817049	817049
	Connector kit 8/5 PCE	817048	817048	817048
	Connector kit 12/9 PCB	817051	817051	817051
	Connector kit 8/5 PCB	817053	817053	817053
3	4 Valve balls	404281	404281	404281
5	Discharge valve compl. PCE	1001439	1001439	1001439
	Discharge valve compl. PCB	1001438	1001438	1001438
6	Diaphragm	1000248	1000249	1000250
7	Safety diaphragm	1027414	1027414	1027414
8	Diaphragm rupture reporter*	1027416	1027416	1027416
9	Suction valve compl. PCE	1001435	1001435	1001435
	Suction valve compl. PCB	1001434	1001434	1001434

Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

Liquid end delta® 1608 PVT with bleeding



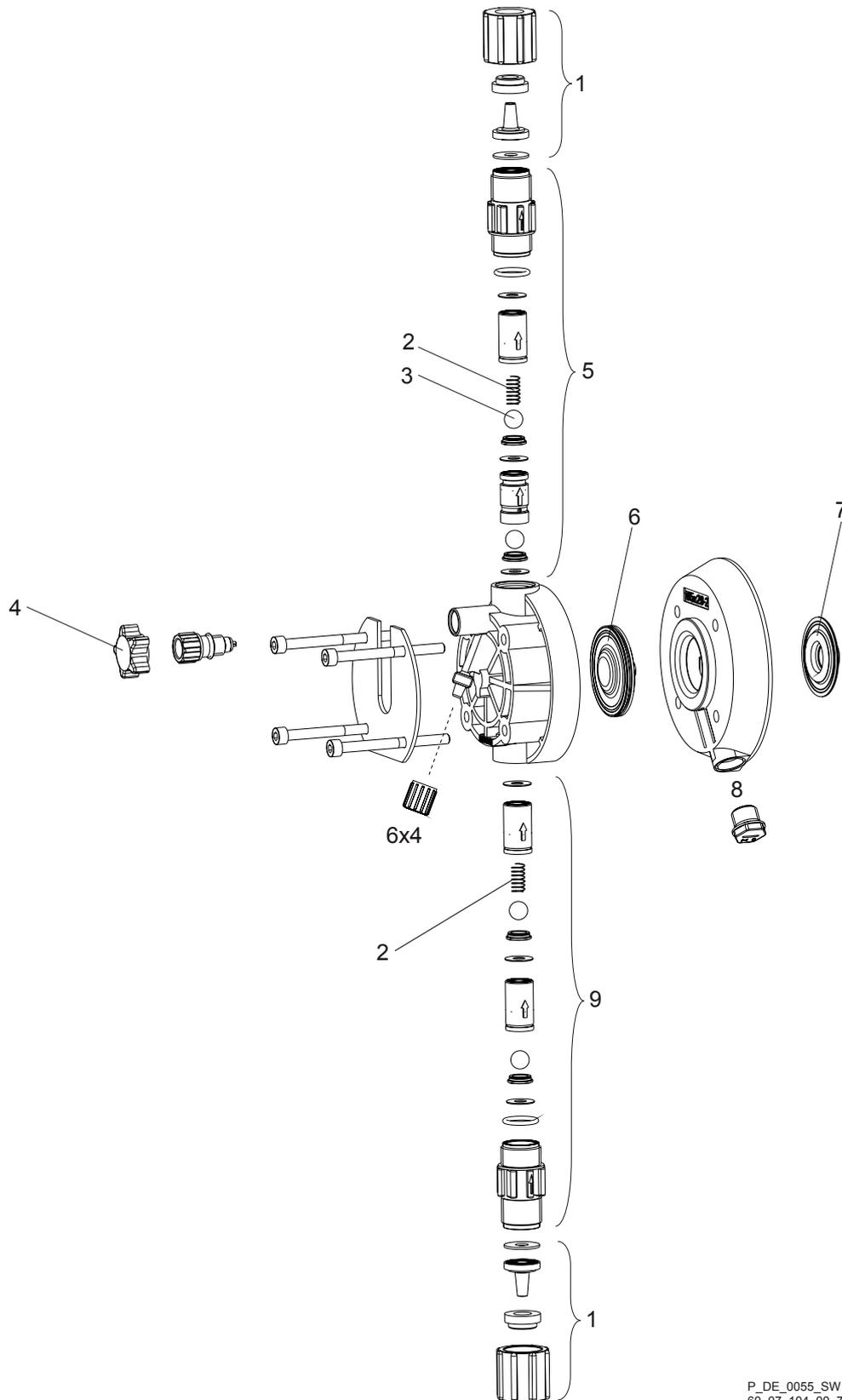
P_DE_0054_SW
60_07_104_00_79_04_2

Exploded view drawings

Item.	Description	Type 1608/2508
1	Connector kit 8/5 PCE	1023247
3	4 Valve balls	404201
4	Bleed valve	1021662
5	Discharge valve, compl. 4.7-2 PVT	1023127
6	Diaphragm	1030353
7	Safety diaphragm	1027414
8	Diaphragm rupture reporter*	1027416
9	Suction valve, compl. 4.7-2 PVT	1023128

Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

Liquid end delta® 1612 - 0730 PV



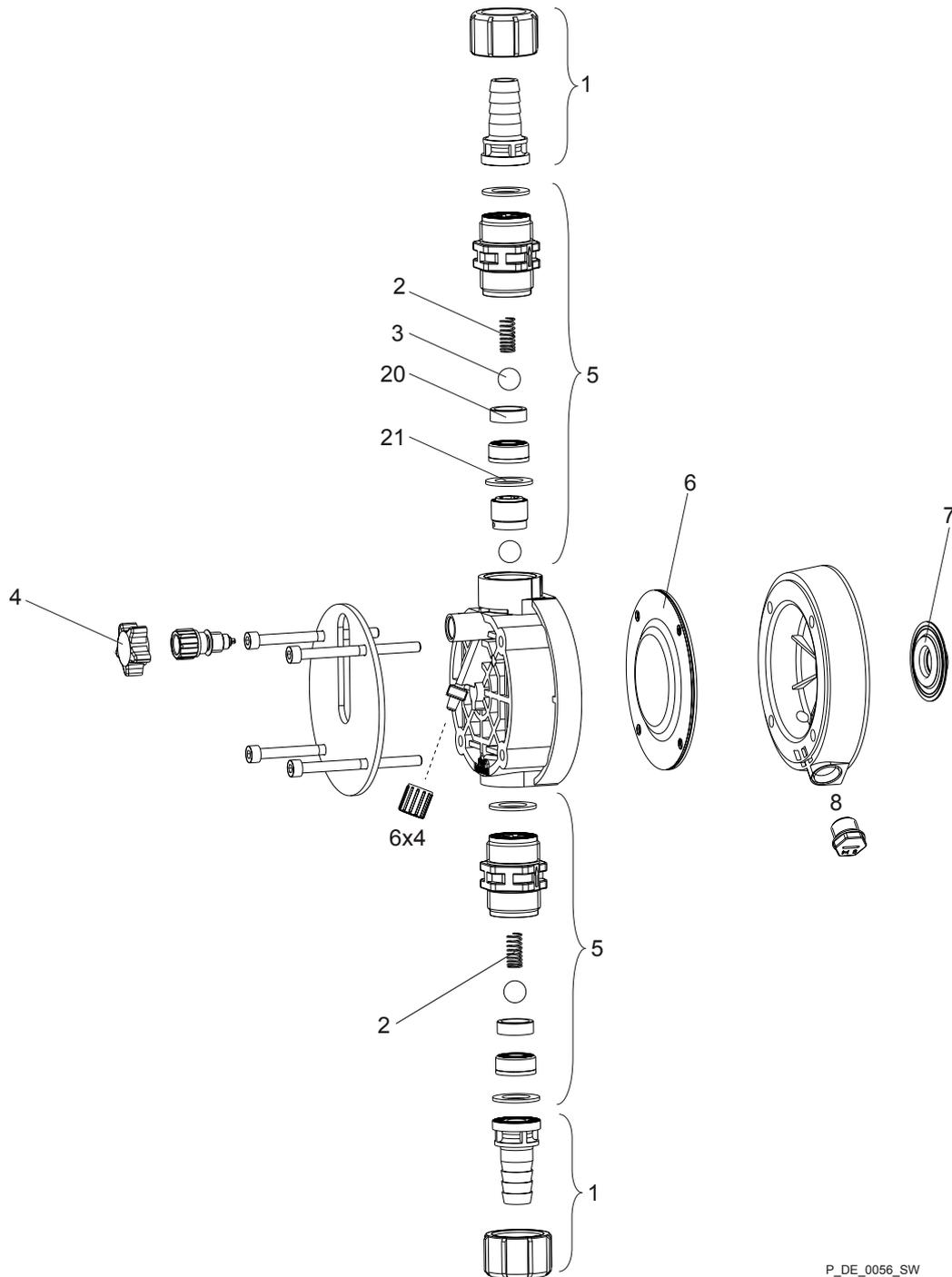
P_DE_0055_SW
60_07_104_00_70_04_2

Exploded view drawings

Item.	Description	1612	1020	0730
1	Connector kit 12/9 PVT	1023248	1023248	1023248
	Connector kit 8/5 PVT	1023247	1023247	1023247
3	2 Valve balls	404281	404281	404281
5	Discharge valve compl. PVT	1023125	1023125	1023125
6	Diaphragm	1000248	1000249	1000250
7	Safety diaphragm	1027414	1027414	1027414
8	Diaphragm rupture reporter*	1027416	1027416	1027416
9	Suction valve compl. PVT	1023126	1023126	1023126
	Suction valve compl. PVT	1021662	1021662	1021662

Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

Liquid end delta® 0450 - 0280 PV



P_DE_0056_SW
60_07_104_00_71_04_2

Item.	Description	0450	0280
1	Connector kit DN10 PPT	1027072	1027072
	Connector kit DN10 PVT	1027091	1027091
	Connector kit DN10 PCT	1027092	1027092
	Connector kit DN10 PVT	1017405	1017405
3	2 Valve balls	404277	404277
5	Valve compl. PVT	1002267	1002267

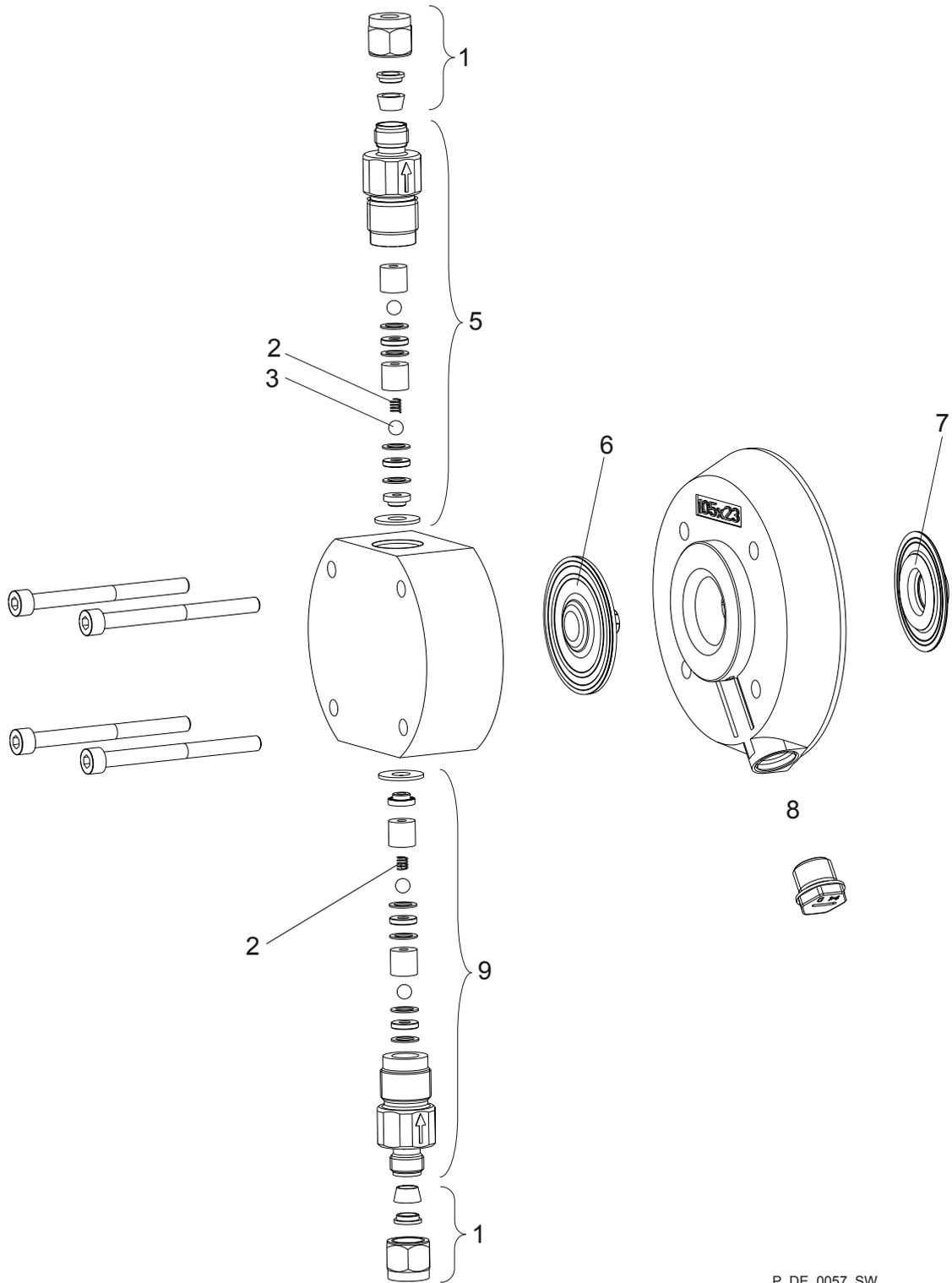
Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

Exploded view drawings

Item.	Description	0450	0280
6	Diaphragm	1000251	1025075
7	Safety diaphragm	1027414	1027414
8	Diaphragm rupture reporter*	1027416	1027416
20	Ball seat disc PTFE	740063	740063
21	Shaped composite seal	1019364	1019364

Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

Liquid end delta® 2508 SS



P_DE_0057_SW
60_07_104_00_80_04_2

Item.	Description	Type 2508
1	Connector kit 6 mm SS	104233
3	4 Valve balls	404201
5	Discharge valve compl. 6 mm SS	809418

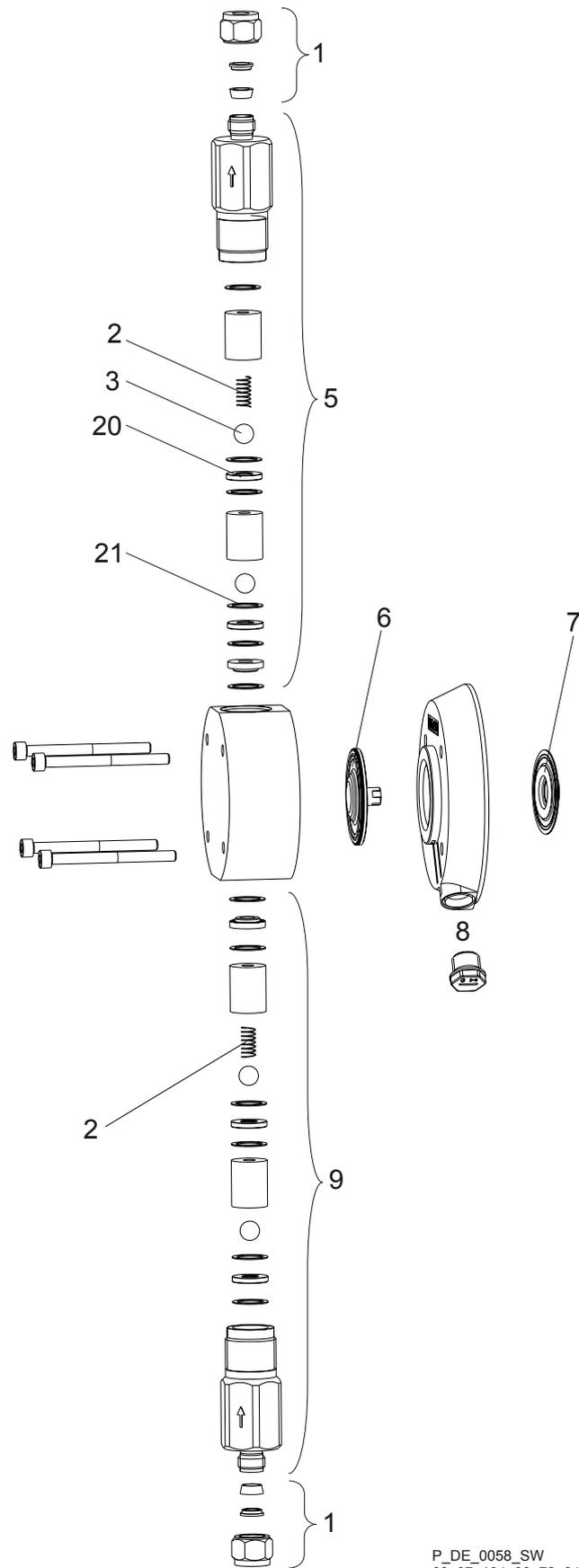
Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

Exploded view drawings

Item.	Description	Type 2508
6	Diaphragm	1030353
7	Safety diaphragm	1027414
8	Diaphragm rupture reporter*	1027416
9	Suction valve compl. 6 mm SS	809419

Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

Liquid end delta® 1612 - 0730 SS



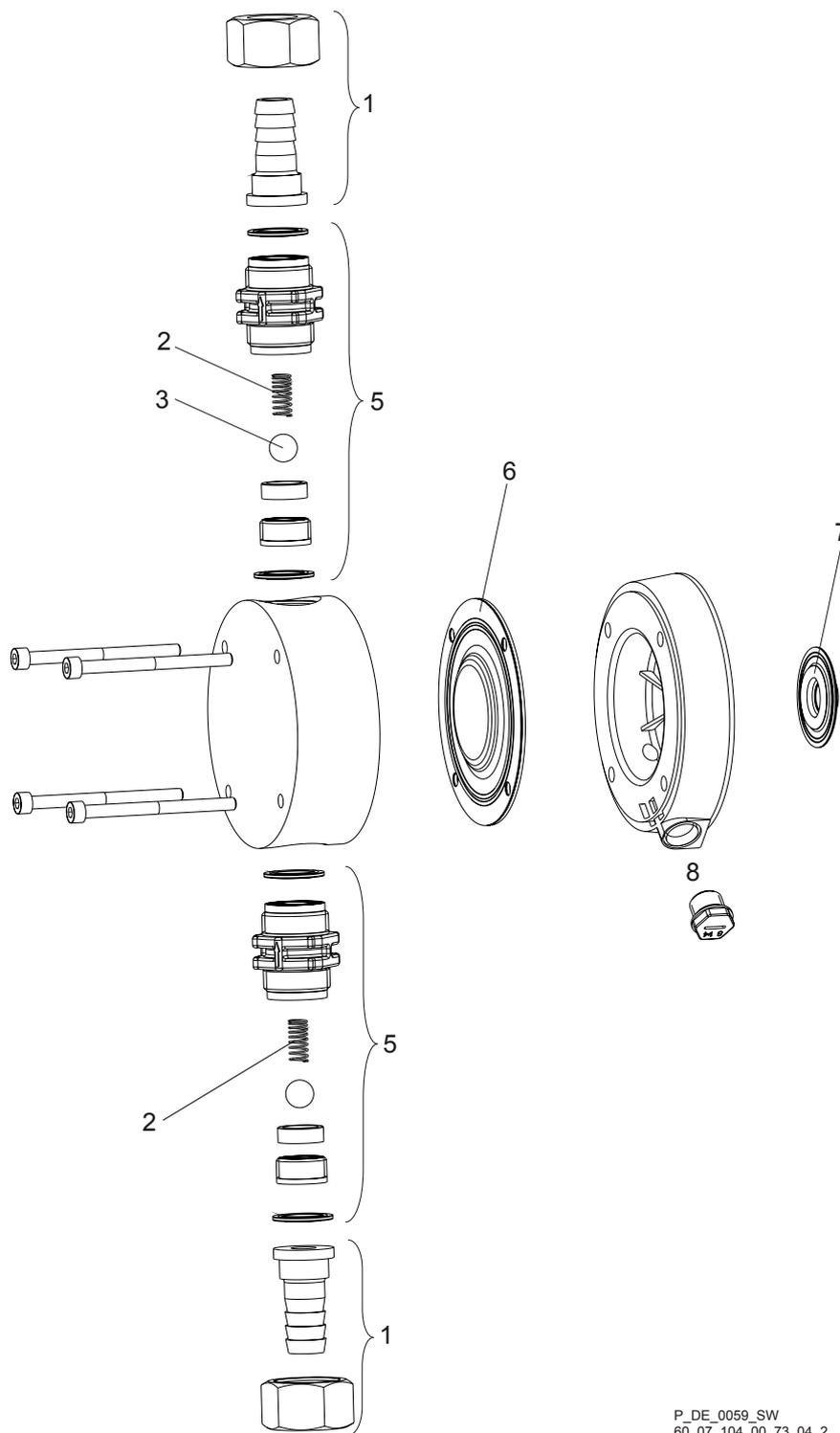
P_DE_0058_SW
60_07_104_00_72_04_2

Exploded view drawings

Item.	Description	1612	1020	0730
1	Connector kit 8/7 SS	104237	-	-
	Connector kit 12/10 SS	-	104245	104245
3	4 Valve balls	404281	404281	404281
5	Discharge valve compl. SS	809494	809446	809446
6	Diaphragm	1000248	1000249	1000250
7	Safety diaphragm	1027414	1027414	1027414
8	Diaphragm rupture reporter*	1027416	1027416	1027416
9	Suction valve compl. SS	809495	809447	809447
20	4 ball seat discs	1005178	1005178	1005178
21	12 flat seals	483975	483975	483975

Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

Liquid end delta® 0450 - 0280 SS



P_DE_0059_SW
60_07_104_00_73_04_2

Item.	Description	0450	0280
1	Connector kit with tube nozzle DN10 SST	1027094	1027094
	Connector kit with insert DN10 PVT	1027093	1027093
3	2 Valve balls	404243	404243

Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

Exploded view drawings

Item.	Description	0450	0280
5	2 valves compl. d16/DN10 SST	809459	809459
6	Diaphragm	1000251	1025075
7	Safety diaphragm	1027414	1027414
8	Diaphragm rupture reporter*	1027416	1027416

Spring (item 2) and diaphragm rupture reporter (item 8) are accessories. The items listed are included in the spare parts kit, excluding the diaphragm rupture reporter. Technical changes reserved.

20 Further order information

Spare parts kits for SER types

Type	PVT7
1608	1047831
1612	1047832
1020	1047833
0730	1047837

Spare parts kits

Type	NPE	NPB	PV_	SS_
2508	1030620	1030611	-	1030226
1608	1030620	1030611	1030225	-
1612	1030536	1030525	1027081	1027086
1020	1030537	1030526	1027082	1027087
0730	1030621	1030612	1027083	1027088
0450	-	-	1027084	1027089
0280	-	-	1027085	1027090

Sealing sets

Type	NPE	NPB	PV_	SST	SSE	SSB
2508	1001775	1001773	-	483907	-	-
1608	1001775	1001773	1023130	-	-	-
1612, 1020, 0730	1001776	1001774	1023129	-	1001776	1001774
0450, 0280	-	-	1024159	-	1001776	1001774

Interference suppression aids

Product	Part no.
Varistor:	710912
RC Gate, 0.22 μ F / 220 Ω :	710802

Further sources of information

Further information on spare parts, accessories and options can be found in:

- the exploded drawings
- the identity code
- under www.prominent.com
- the ProMinent product catalogue

21 EU Declaration of Conformity for Machinery

In accordance with DIRECTIVE 2006/42/EC OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL, Appendix I, BASIC HEALTH AND SAFETY REQUIREMENTS, section 1.7.4.2. C.

We,

- ProMinent GmbH
- Im Schuhmachergewann 5 - 11
- D - 69123 Heidelberg, Germany,

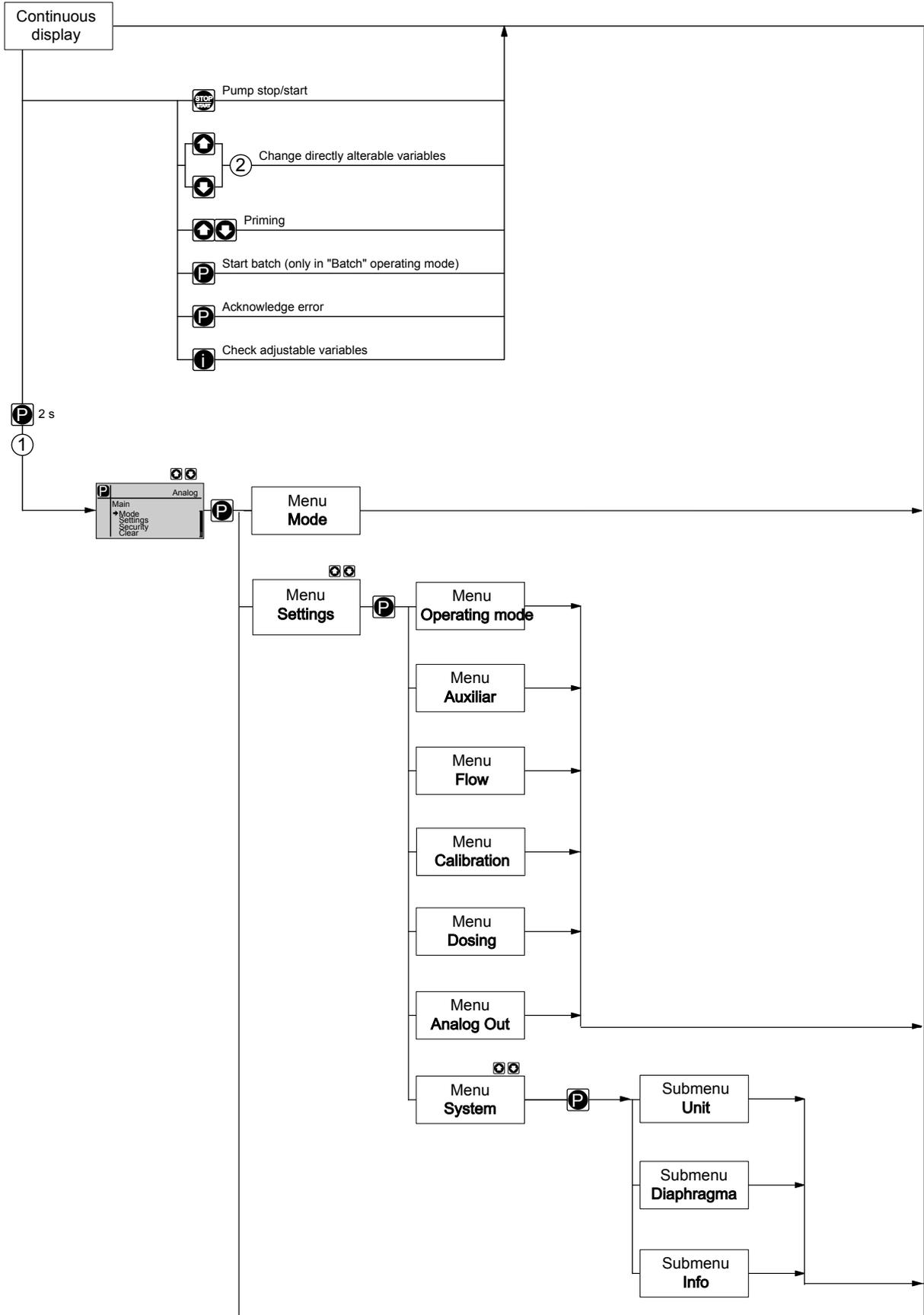
hereby declare that the product specified in the following complies with the relevant basic health and safety rules of the EC Directive, on the basis of its functional concept and design and in the version marketed by us. Any modification to the product not approved by us invalidates this declaration.

Tab. 12: Extract from the EU Declaration of Conformity

Designation of the product:	Metering pump, delta product range
Product type:	DLTa ...
serial number:	see nameplate on the unit
Relevant EC directives:	Machinery Directive (2006/42/EC) Compliance with the protection targets of the Low Voltage Directive according to Appendix I, No. 1.5.1 of the Machinery Directive 2006/42/EC EMC Directive (2014/30/EU)
Harmonised standards applied, in particular:	EN ISO 12100:2010 EN 809:1998 + A1:2009 + AC:2012 EN 61010-1:2010 EN 61000-6-2:2005 + AC:2005 EN 61000-6-3:2007 + AC:2011 + AC:2012
Date:	20.04.2016

You can download the Declaration of Conformity at www.prominent.com.

22 Operating menu overview





23 Continuous displays

Continuous display

Continuous display	Op. mode "Manual"	Op. mode "Batch" with Memory and transfer factor 5	Op. mode "Contact" with Memory and transfer factor 5	Op. mode "Analog"
Stroke rate (Strokes/h)				
Stroke rate (Strokes/min)				
Capacity				
Display "External"				
Factor				
Concentration				

= with the arrow keys [Up] and [Down] directly alterable variables

Identifier "m" only, should function extension "Stroke memory" be activated.

Auxiliary displays in the continuous display

Auxiliary display	Op. mode "Manual"	Op. mode "Batch" with Memory and transfer factor 5	Op. mode "Contact" with Memory and transfer factor 5	Op. mode "Analog"
Stroke rate (Strokes/h)	12000  /h	12000  /h	12000  /h	12000  /h
Stroke rate (Strokes/min)	200  /min	200  /min	200  /min	200  /min
Capacity	80,00  /h ¹			80,00  /h ¹
Factor			5 * 	
Remaining strokes		25,00 		
Batch size Remaining litres		000,833  ^{1,2}		
Total strokes	86500 	86500 	86500 	86500 
Total litres (Dosing amount)	576,67  ¹	576,67  ¹	576,67  ¹	576,67  ¹
Stroke length	65 % 	65 % 	65 % 	65 % 
Signal current (at the input)				12,7 mA ³
Dosing mode	 : slow,  : HV1	 : slow,  : HV1	 : slow,  : HV1	 : slow,  : HV1
Concentration	12,5 %c ⁴	12,5 %c ⁴	12,5 %c ⁴	12,5 %c ⁴

1 = only after running through the CALIBRATION menu - also after every change of operating mode

2 = only with function extension "Memory"

3 = only with current output

4 = only after running through the CONCENTRATION menu - also after every change of operating mode

24 Index

1, 2, 3 ...

"Diaphragm rupture indicator" socket	18
"External control" terminal	18, 35
"Level switch" terminal	18
"Metering monitor" socket	18
4 - 20 mA	48

A

Acknowledge fault with P key	18
Acknowledge with Pause	35
AH	69
Air lock	65
Airlock	22, 65
Analog	23, 48
Analogue input	35
Analogue output	68
Assembly	26
AT	69
Automatic bleeding	24
AUX	58
Auxiliary frequency	35, 36, 58
Auxiliary rate	23, 24, 25

B

Back pressure fluctuations	64
Backplate	17
Basic principles for setting up the control	41
Batch	23, 45
Bleed valve	17
Bleeding	30, 65
Bus	18
Bypass hose sleeve	17

C

Calibrate	23, 59
Capacity	22
Cavitation	62
Change head?	70
Checking adjustable variables	41
CLEAR	71
Code	70
Compensation	64
Concentration	51
Contact	23, 46
Contact water meter	48
Continuous displays	41
Control elements	18
Current output	39

Curve	48
-------	----

D

Declaration of Conformity	118
Decommissioning	85
Degree of protection	90
Diaphragm	69
Diaphragm rupture sensor	17, 37
Dimensional drawings	91
Direct	63
Discharge stroke	22, 61
Discharge valve	17
Disposal	86
Dosing head	17
Dosing precision	64
Draining the liquid end	86

E

Electrical installation	33
Emergency	14
Error processing	49
EU Declaration of Conformity	118
External contact	25, 35, 36
External frequency changeover	25

F

Factor	45, 46
Fault	25
Fault indicating and pacing relay option	24
Fault indicating relay	24, 38, 39
Fault indicator (red)	18, 25
Fault statuses	25
Flow	23, 59
Function settings	50
Functional description	22
Functions	25

G

Gallons	69
Gaseous feed chemicals	62

H

Hardware control HW	69
Hardware drive AH	69
Hardware option OH	69
Hierarchy of operating modes	25
High pressure	65
HW	69

I	
ID	69
Identity code	6
Identity code ID	69
Info	69
Information in the event of an emergency	14
Installation, electrical	33
Installation, hydraulic	27
Installing hose lines	28
Intelligent	63
Intended use	10
IP	90
K	
Keys	18
L	
Labelling of safety information	10
Language	71
LCD screen	18
Leakage hole	75
Level switch	24, 25, 36, 38
Linear	49
Litres	69
Low pressure	65
M	
mA input	35
mA Output	24
Mains cable	34
Maintenance	75
Manual	23, 25, 45
Manual operation	72
Memory	45, 46
Metering monitor	36
Metering pumps with bleed valve	30
Metering pumps without integral relief valve	31
Metering pumps without self-bleeding	28
Metering settings	61
N	
Name module-option	69
Nominal pressure	63
O	
OH	69
Operating indicator (green)	18, 25
Operating mode selection	43
Operating mode settings	43
Operating modes	23, 25
Operation	43, 72
optoDrive	22
optoGuard	22
Ordering information	117
OS	69
Overpressure	22
Overpressure monitoring	63
Overview of equipment	17
P	
Pacing relay	39
Pause	24, 25, 35
Pressure	63
Pressure stage	63
Priming	25
Protection against contact and humidity	90
Protection class	90
Pulse control	48
Q	
Qualification of personnel	11
R	
Radioactive	15
Relay	18, 24, 38, 67
Relay behaviour	67
Remote operation	74
Reproducibility	22
Return line	31
Return pipe	28, 30
S	
Safety chapter	10
Safety declaration form	15
Safety requirements	90
Scope of delivery	16
Secondary displays	42
SECURITY	70
Semiconductor switch	39
Serial number SN	69
Set up, chapter	41
Setting mode	42
Side band	50
Slot for optional module	18
Slowing	62
SN	69
Software control SW	69
Software drive AS	69
Software option OS	69
Sound pressure level	14, 90
Standard installation	31

Stop	24, 25
Storage	15
Stroke length	22
Stroke length adjustment knob	18
Stroke rate	22
Stroke velocity	22
Suction stroke	22, 62
Suction valve	17
Supply voltage	34
SW	69
Symbols	32
System	69
T	
Test (function)	25
Total litres	71
Total number of strokes	71
Transport	15
U	
Unit	69
Unpacking	15
V	
Viscosity	62
W	
Warning indicator (yellow)	18, 25
Warning message	38
Warning sign	10



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